

## MECHANICAL UNITS

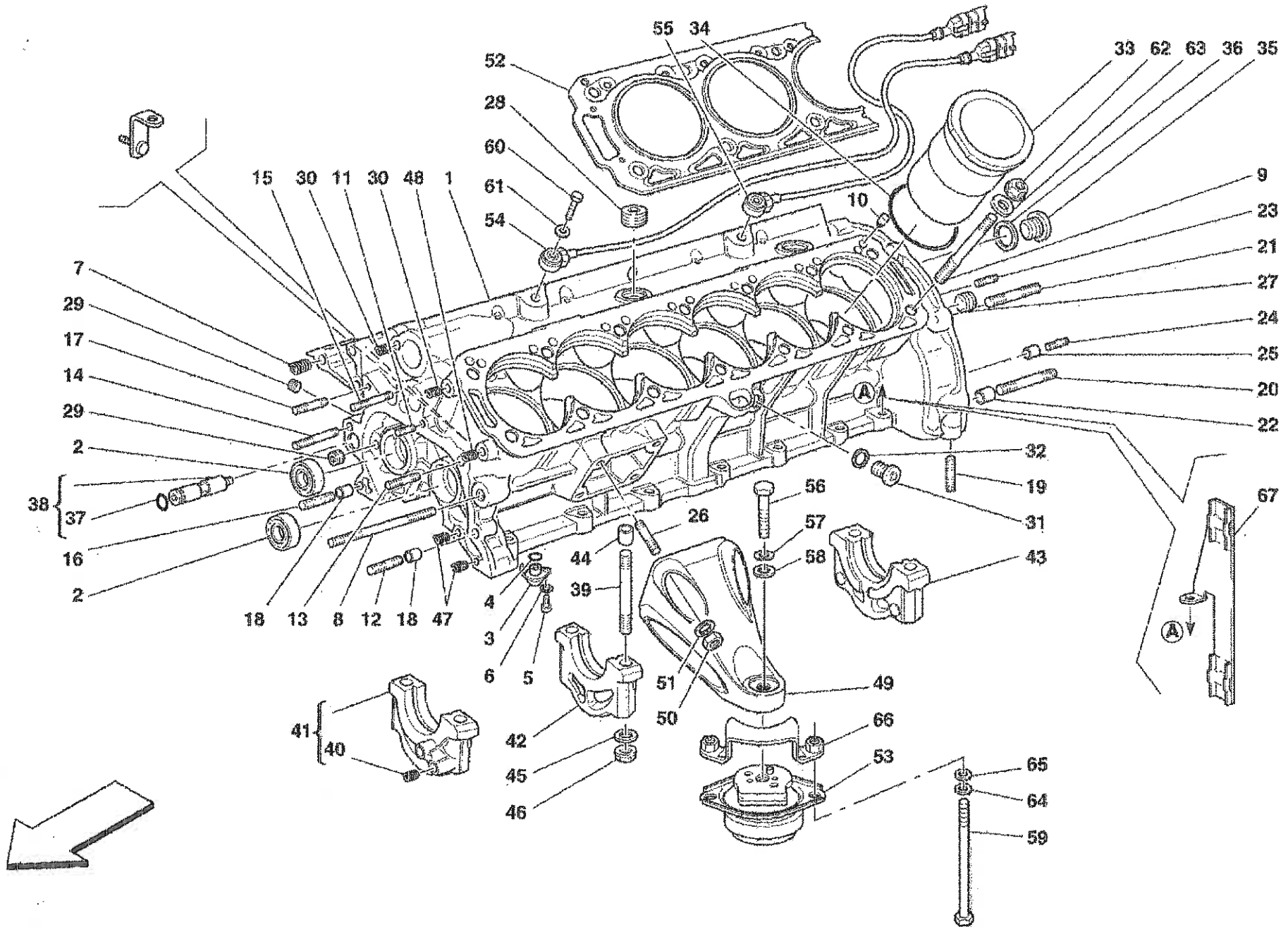
TAV. 1	Crankcase	TAV. 34	Inside Gearbox Controls - Valid for F1-
TAV. 2	Crankcase - Covers	TAV. 35	Outside Gearbox Controls
TAV. 3	Driving Shaft - Connecting Rods and Pistons	TAV. 36	Engine / Gearbox Connecting Tube and Insulation
TAV. 4	R.H. Cylinder Head	TAV. 37	Differential and Axle Shaft
TAV. 5	L.H. Cylinder Head	TAV. 38	Brake and Clutch Hydraulic System
TAV. 6	Timing Controls	TAV. 39	Electronic Accelerator Pedal
TAV. 7	Timing Valves	TAV. 40	Pedals
TAV. 8	Engine Covers	TAV. 41	F1 Clutch Hydraulic Control - Valid for F1
TAV. 9	Fuel Supply System	TAV. 42	Power Unit and Tank - Valid for F1-
TAV. 10	Fuel Pump	TAV. 43	Brake System - Not for GD -
TAV. 11	Fuel Tank - Union And Piping	TAV. 44	Brake System - Valid for GD -
TAV. 12	Fuel Tank - Insulation and Protection	TAV. 45	Caliper for Front Brake
TAV. 13	Antievaporation Device	TAV. 46	Caliper For Rear Brake
TAV. 14	Injection Ignition Device	TAV. 47	Hand-brake Control
TAV. 15	Pneumatics Actuator System	TAV. 48	Hydraulic Steering Box
TAV. 16	Secondary Air Pump	TAV. 49	Oil Tank for Servosteering and Serpentine
TAV. 17	Air Intake Manifolds	TAV. 50	Steering Column
TAV. 18	Air Intake	TAV. 51	Hydraulic Steering Pumps
TAV. 19	Front Exhaust System	TAV. 52	Front Suspension - Shock Absorber and Brake Disc
TAV. 20	Rear Exhaust System	TAV. 53	Front Suspension - Wishbones and Stabilizer Bar
TAV. 21	Blow-by	TAV. 54	Rear Suspension - Shock Absorber and Brake Disc
TAV. 22	Lubrication System - Tank	TAV. 55	Rear Suspension - Wishbones and Stabilizer Bar
TAV. 23	Lubrication - Oil Pumps	TAV. 56	Wheels
TAV. 24	Lubrication - Oil Sumps and Filters	TAV. 57	Tyres Pressure Control System
TAV. 25	Cooling System - Radiator and Nourice	TAV. 58	Battery
TAV. 26	Water Pump	TAV. 59	Alternator - Starting Motor - Air Conditioning Compressor
TAV. 27	Clutch and Controls - Not for F1-	TAV. 60	Air Conditioning System - Freon Pipes
TAV. 28	Clutch and Controls - Valid for F1-	TAV. 61	Air Conditioning System - Water Pipes
TAV. 29	Gearbox	TAV. 62	Evaporator Unit and Controls
TAV. 30	Differential Carrier and Clutch Cooling Radiator	TAV. 63	Tools Equipment
TAV. 31	Main Shaft Gears and Clutch Oil Pump	TAV. 64	Spare Wheel and Accessories - Optional-
TAV. 32	Lay Shaft Gears	TAV. 65	Spare Wheel and Tool Kit Bag Fixings
TAV. 33	Inside Gearbox Controls - Not for F1-		

## COACHWORK

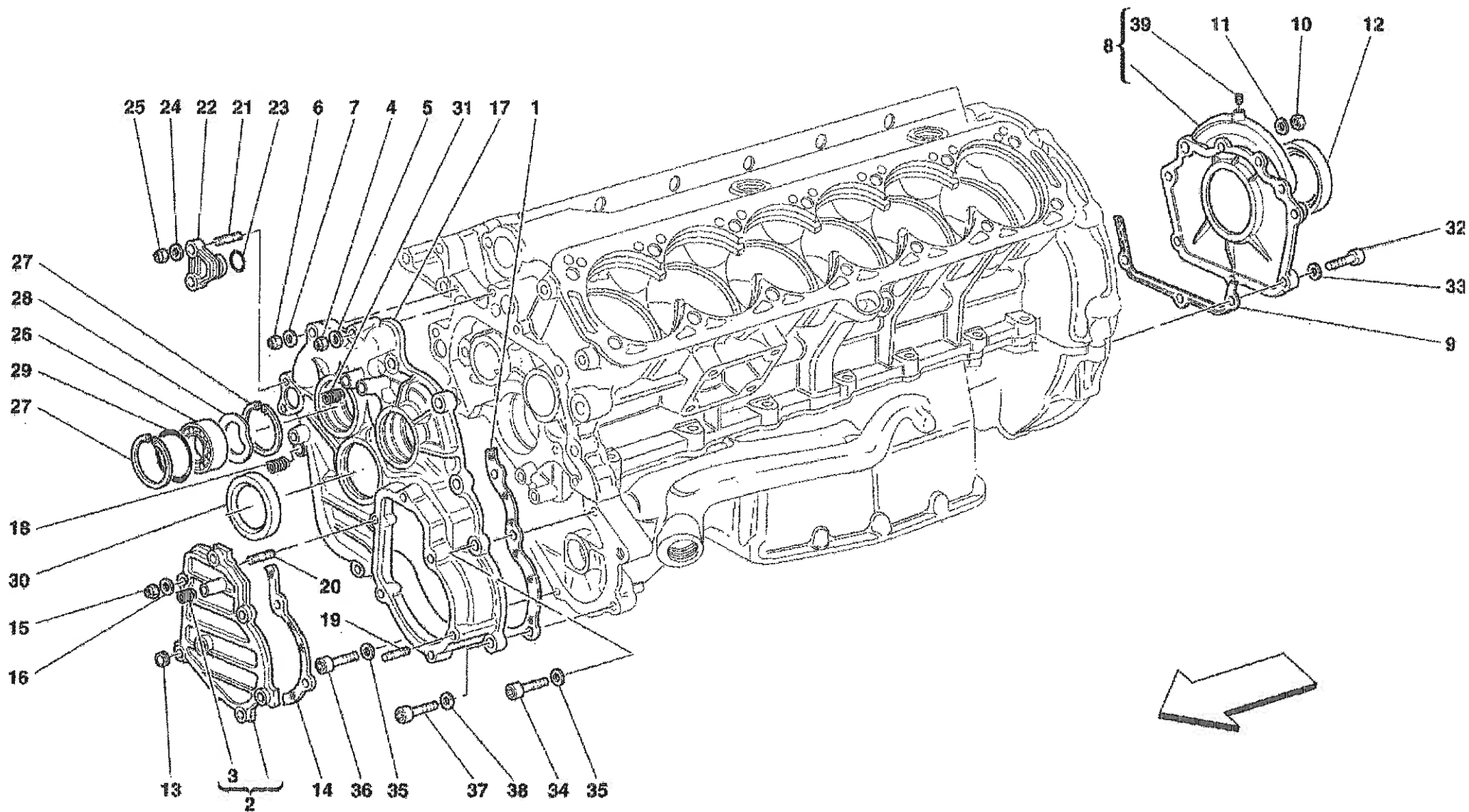
TAV.100 Body - Outer Trims  
TAV.101 Body - Roof  
TAV.102 Front Structures and Components  
TAV.103 Central Structures and Components  
TAV.104 Rear Structures and Components  
TAV.105 Flat Floor Pan and Wheelhouses  
TAV.106 Front Bumper  
TAV.107 Rear Bumper  
TAV.108 Engine Compartment Fire-proof Insulations  
TAV.109 Passengers Compartment Insulations  
TAV.110 Boot Insulation  
TAV.111 Passengers Compartment Upholstery and Carpets  
TAV.112 Roof Panel Upholstery and Accessories  
TAV.113 Boot Upholstery  
TAV.114 Engine Bonnet  
TAV.115 Boot Door and Petrol Cover  
TAV.116 Doors - Frameworks and Coverings  
TAV.117 Doors - Opening Control and Hinges  
TAV.118 Doors - Power Window and Rearview Mirror  
TAV.119 Glasses and Gaskets  
TAV.120 Electrical Front Seat - Coverings and Accessories  
TAV.121 Electrical Front Seat - Safety Belts and Devices  
TAV.122 Rear Seat - Safety Belts  
TAV.123 Tunnel - Framework and Accessories  
TAV.124 Instruments Panel  
TAV.125 Dashboards Drawer  
TAV.126 Air Bag  
TAV.127 Instruments  
TAV.128 Front and Rear Lights  
TAV.129 Outside Finishings  
TAV.130 Electrical System

TAV.131 Acceleration Sensors  
TAV.132 Motor Compartments Control Stations  
TAV.133 Passengers Compartment Control Stations  
TAV.134 Trunk Bottom Control Stations  
TAV.135 Anti - Theft Electrical Boards and Devices  
TAV.136 Stereo Equipment - GPS  
TAV.137 Telephone Gps On-line Pro Module  
TAV.138 Windscreen Wiper, Windscreen Washer and Hones

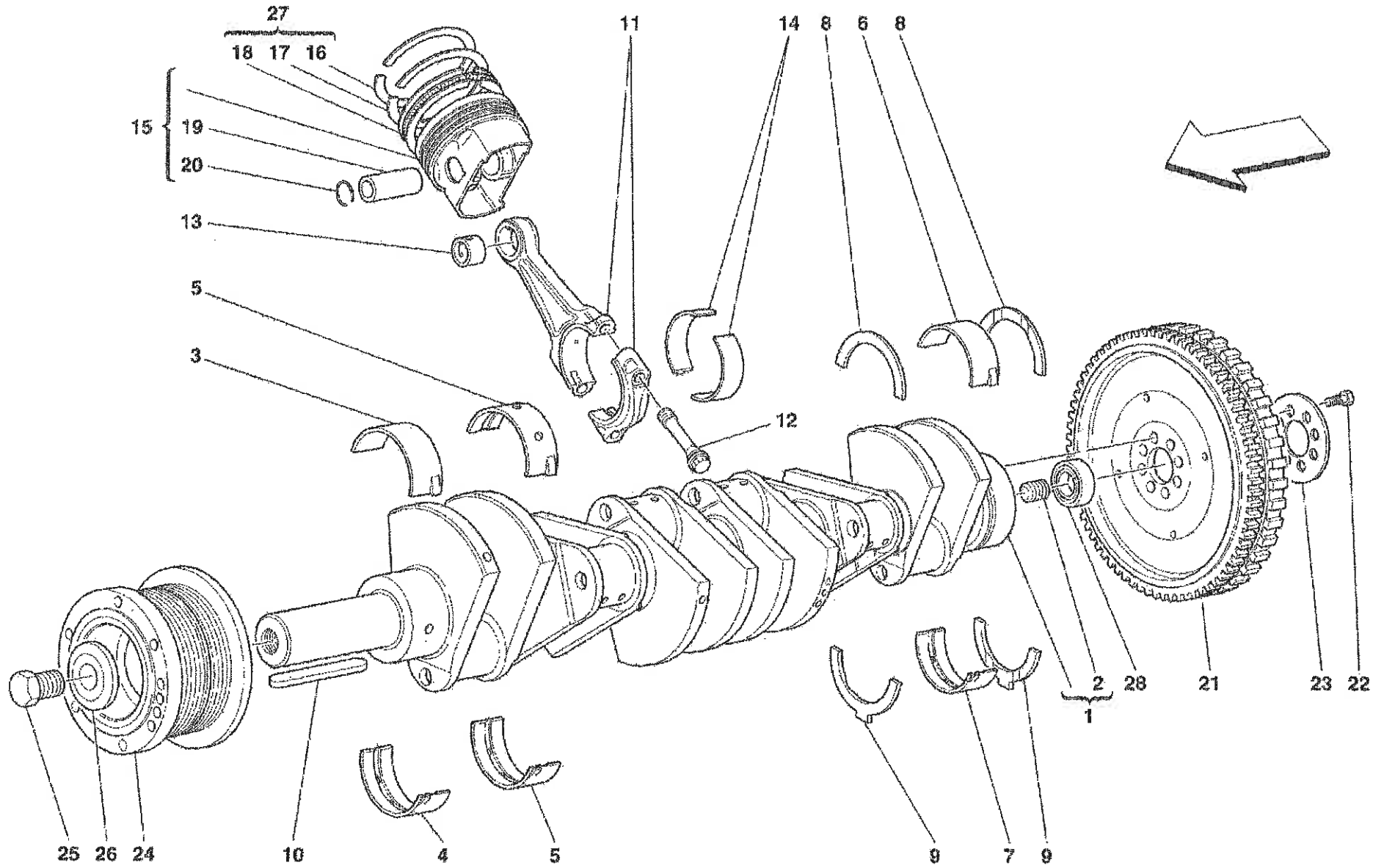
612 SCAGLIETTI - 1 - CRANKCASE



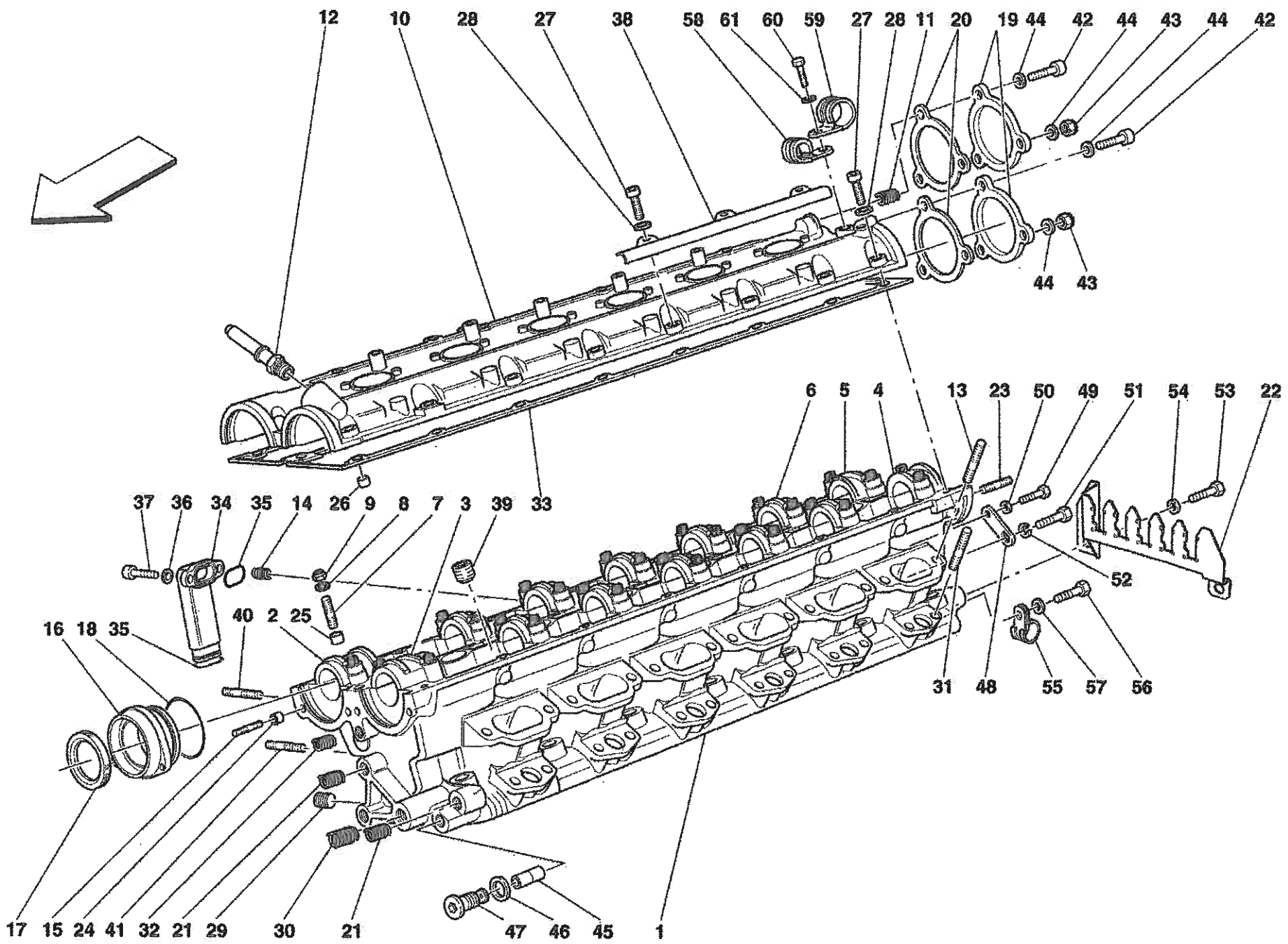
612 SCAGLIETTI - 2 - CRANKCASE - COVERS



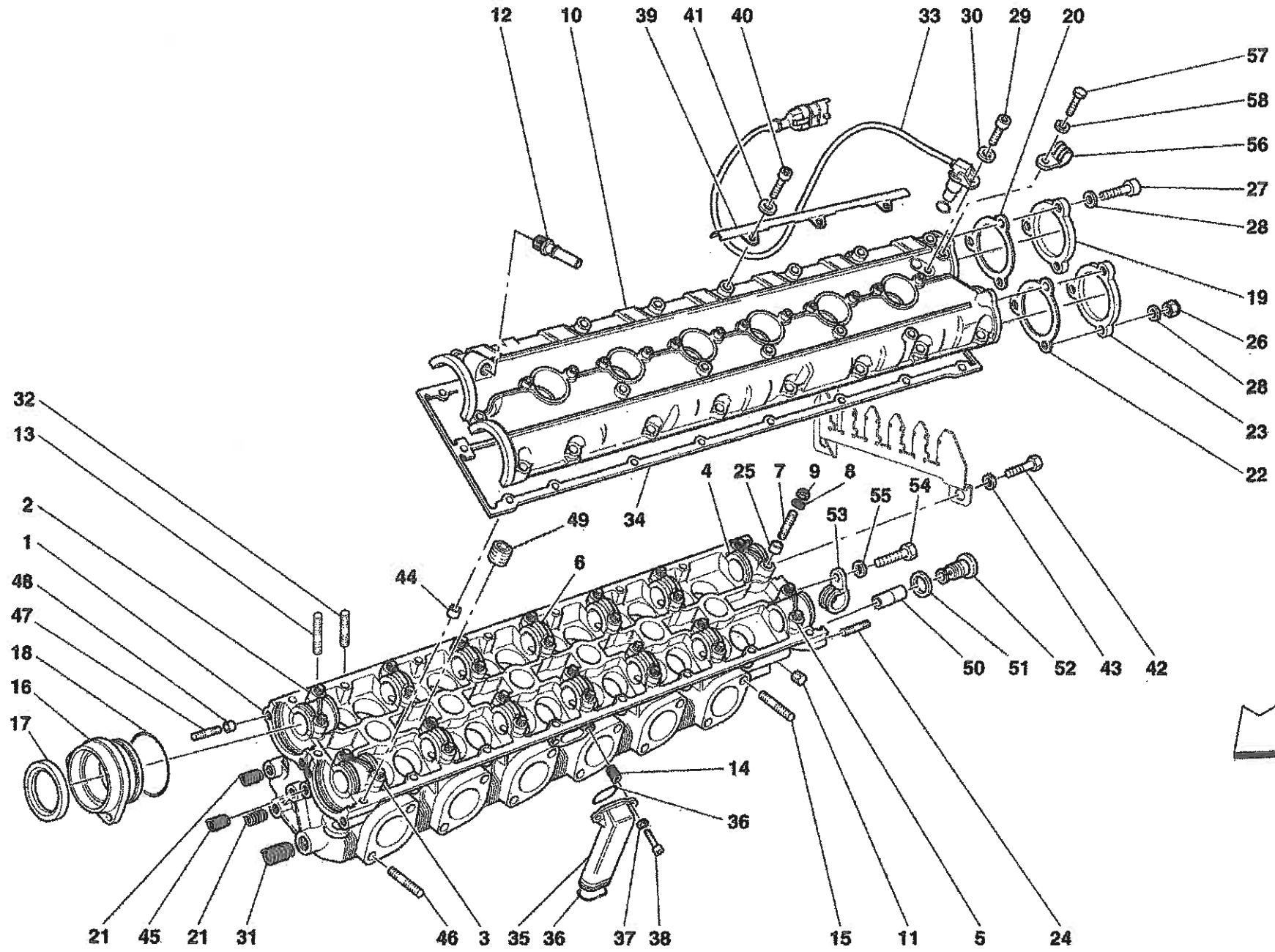
612 SCAGLIETTI - 3 - DRIVING SHAFT - CONNECTING RODS AND PISTONS



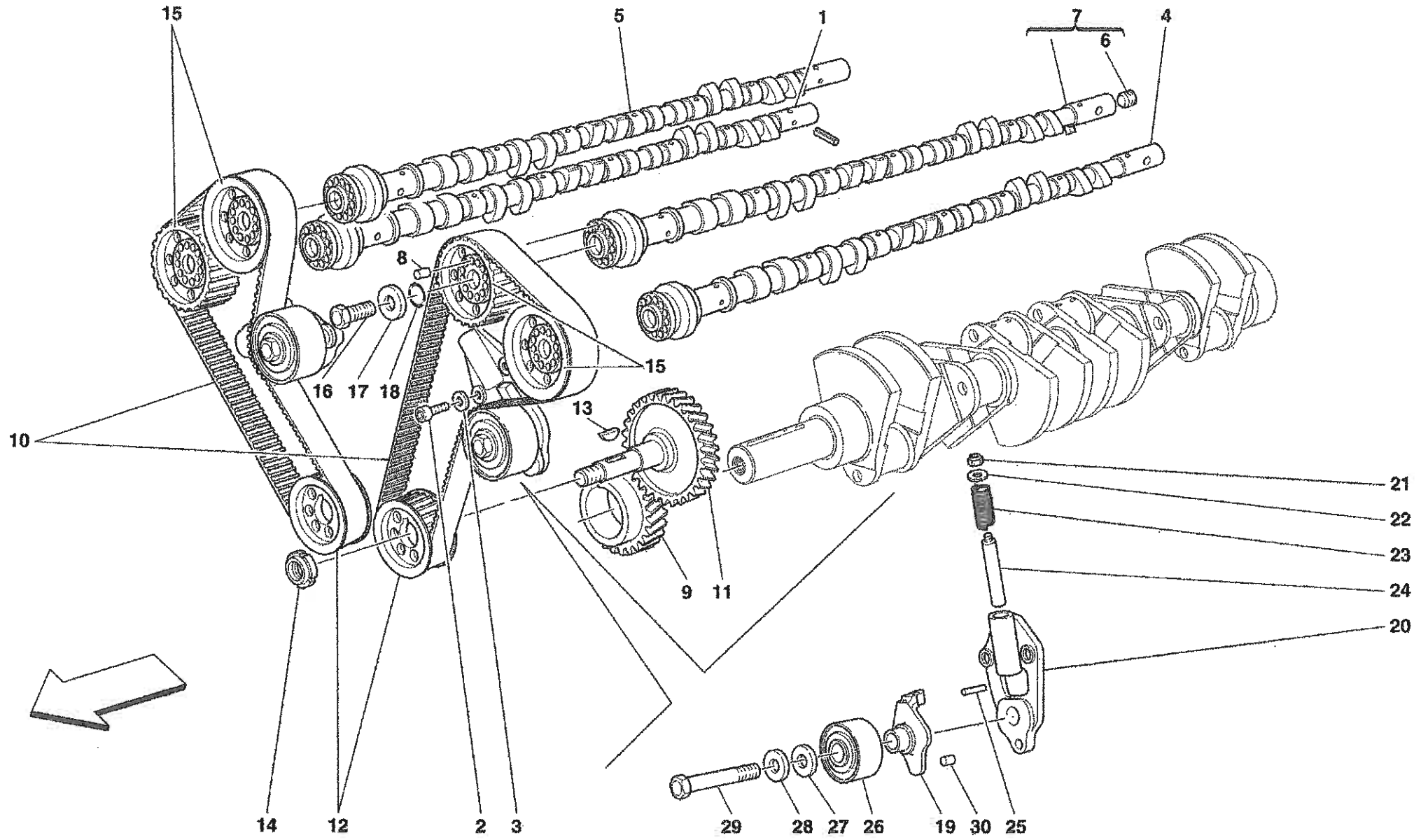
612 Scaglietti - 4 - R.H. CYLINDER HEAD



612 Scaglietti - 5 - L.H. CYLINDER HEAD

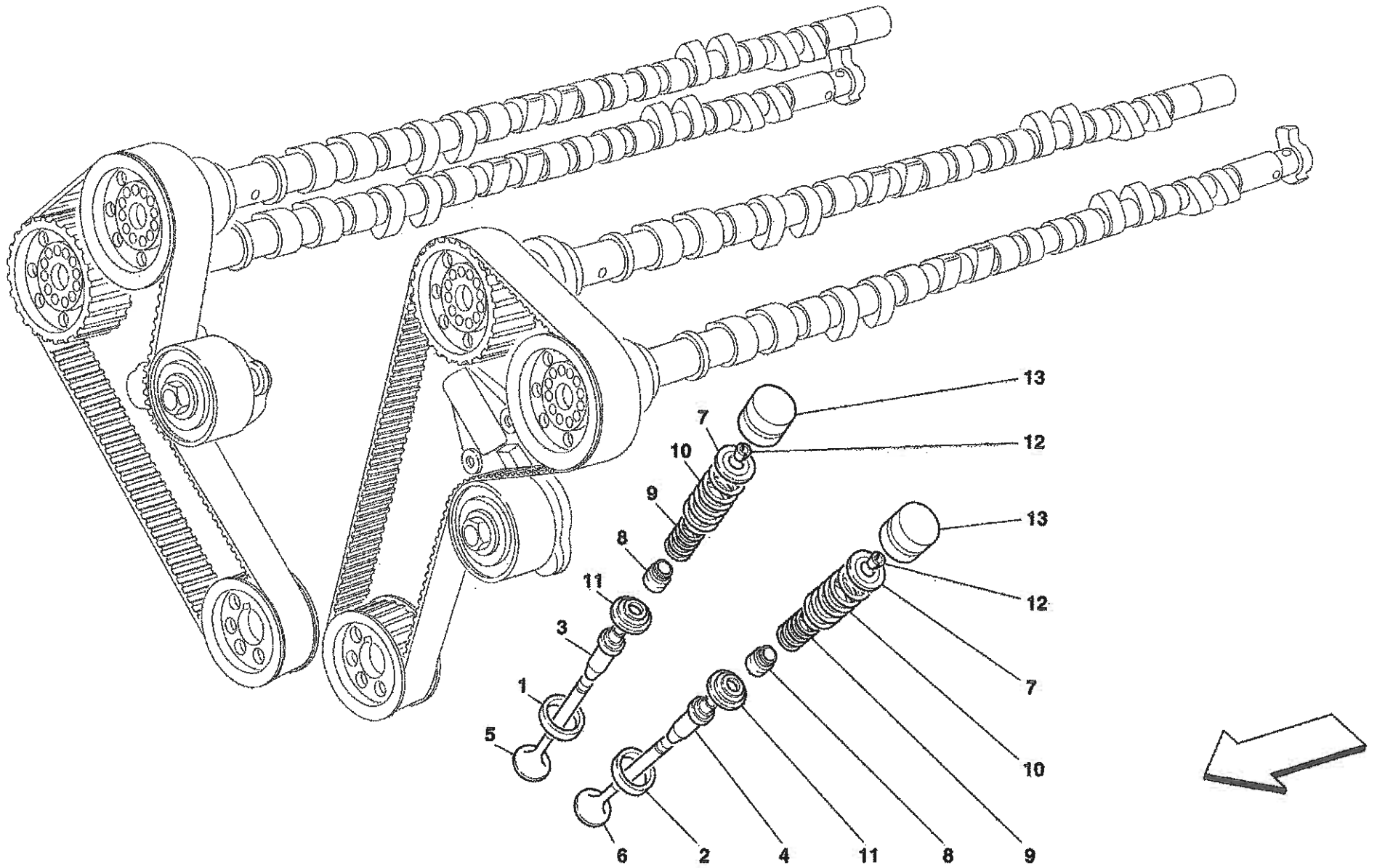


612 SCAGLIETTI - 6 - TIMING - CONTROLS

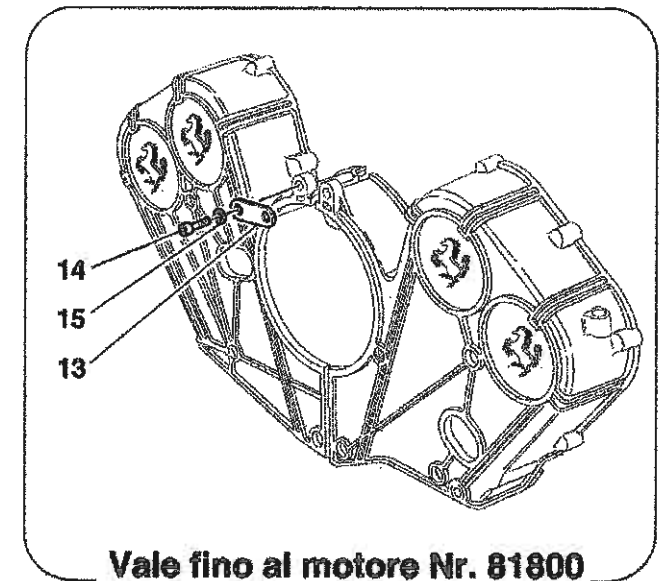
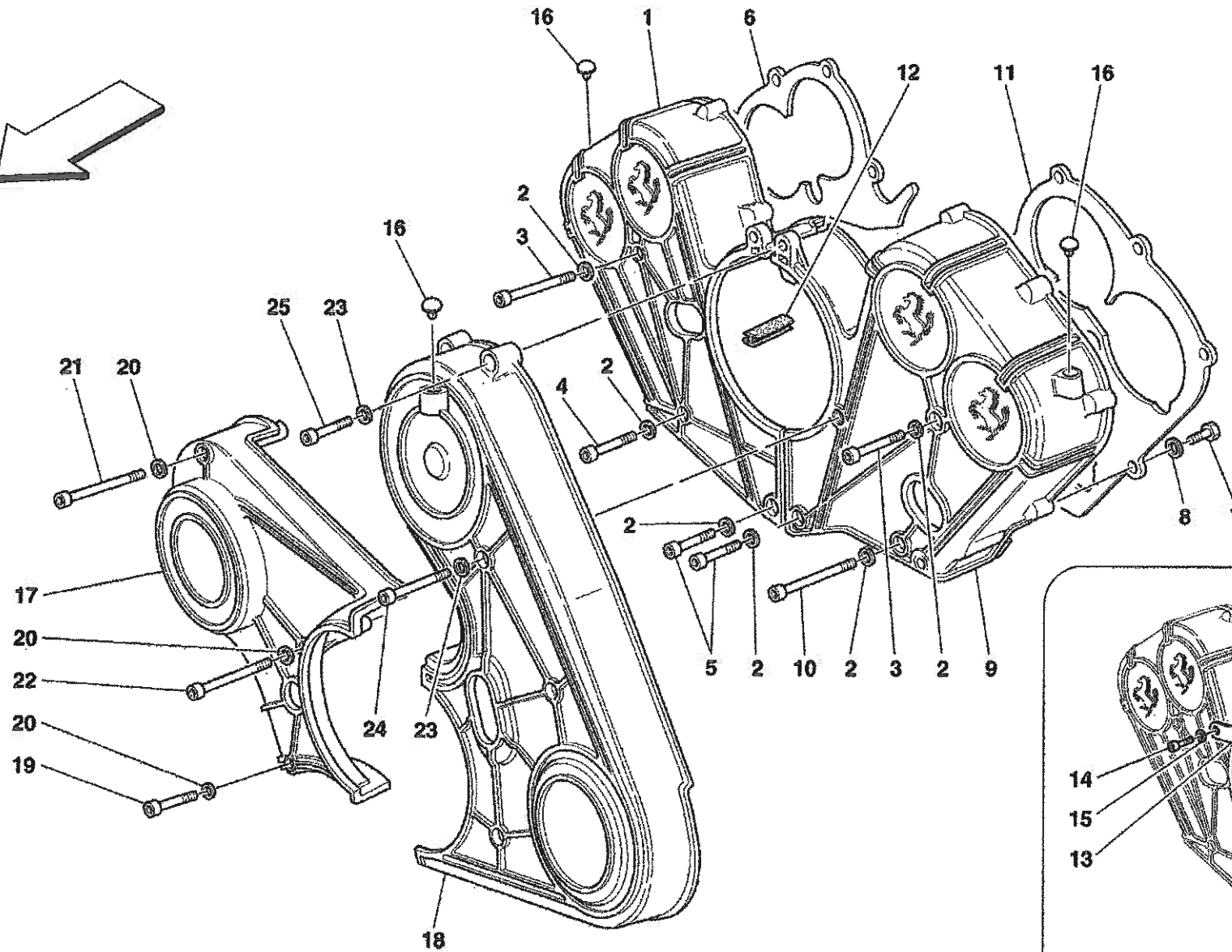
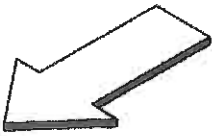




612 SCAGLIETTI - 7 - TIMING - VALVES

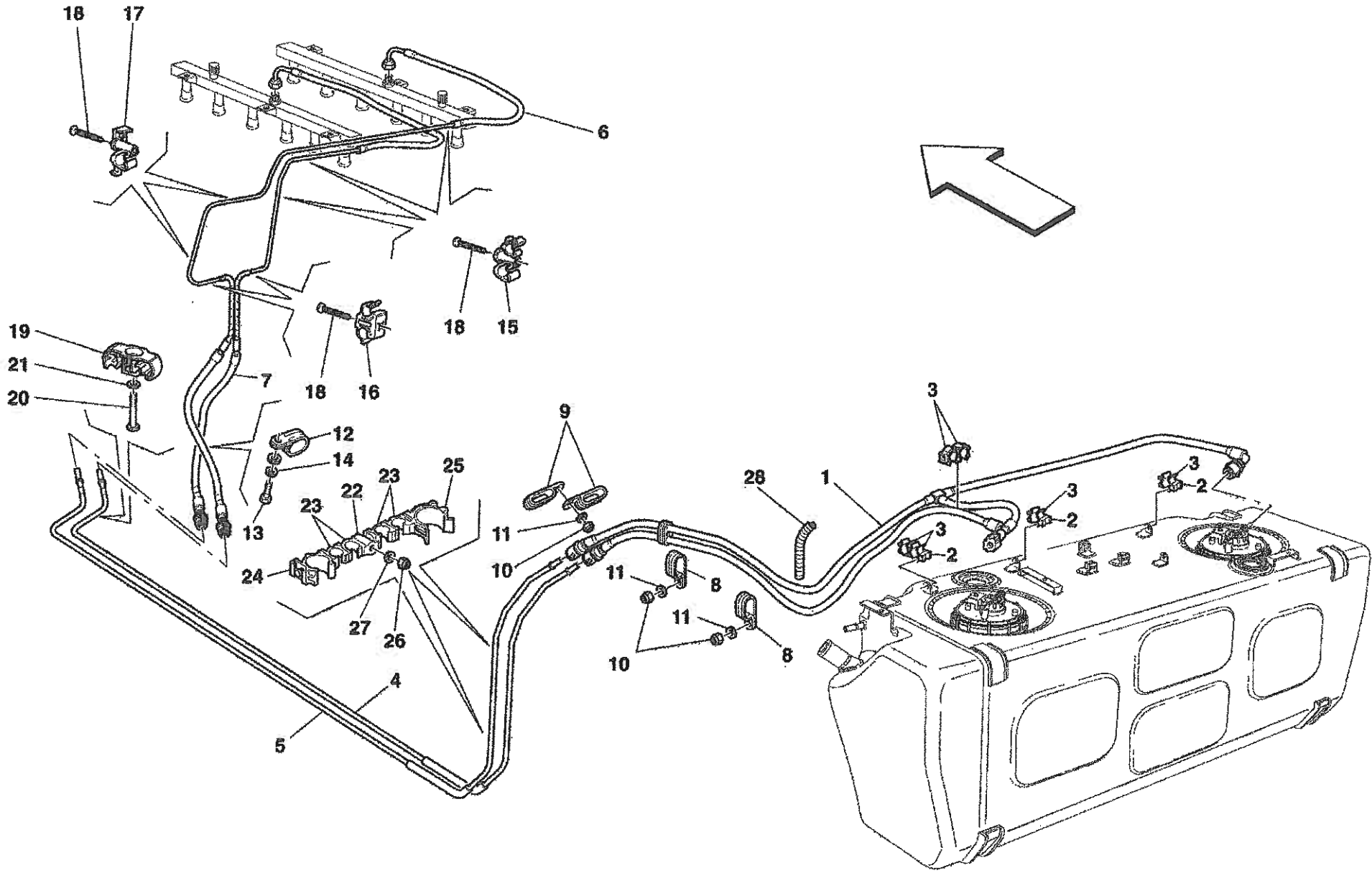


612 Scaglietti - 8 - ENGINE COVERS

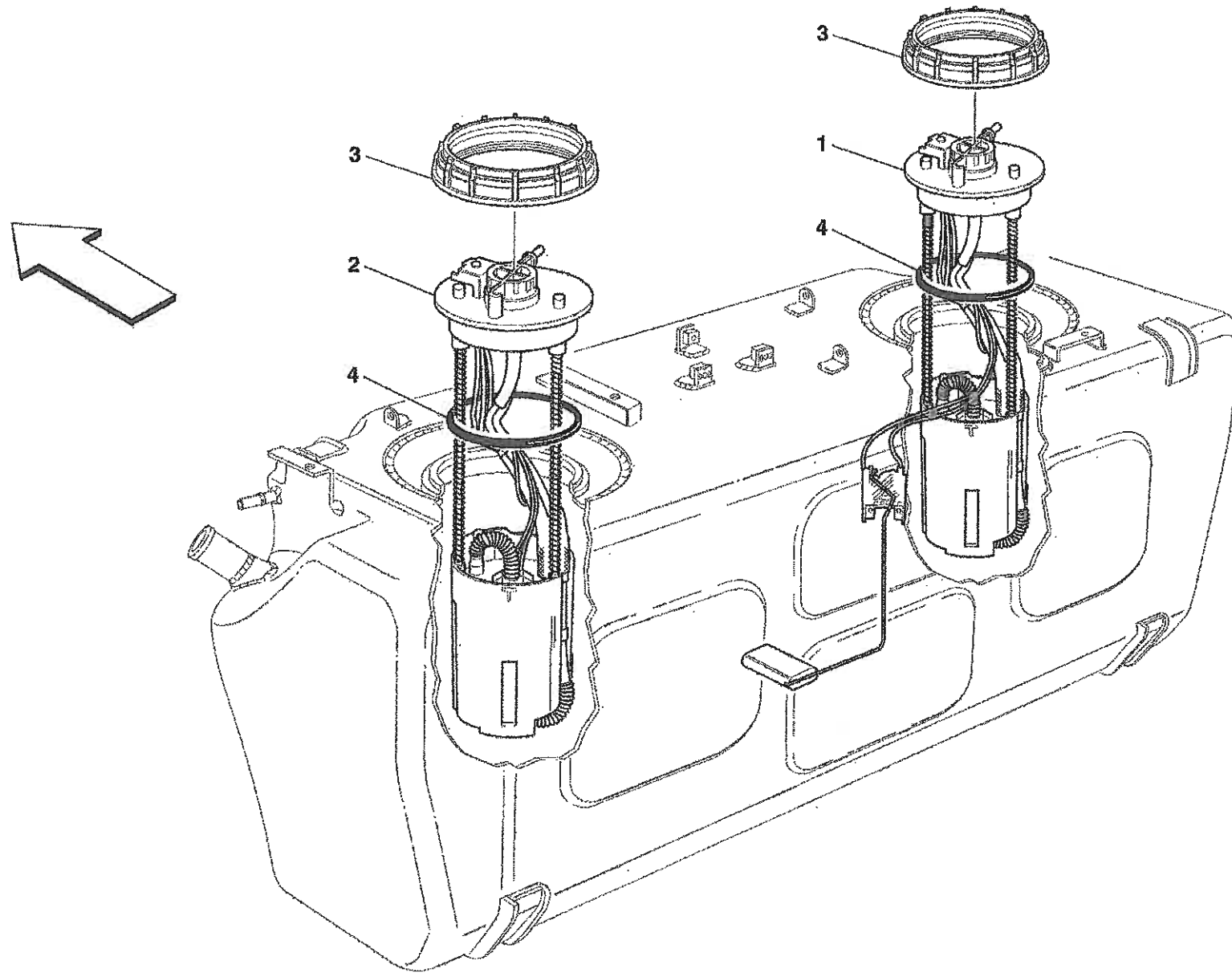


Vale fino al motore Nr. 81800  
Valid till engine Nr. 81800

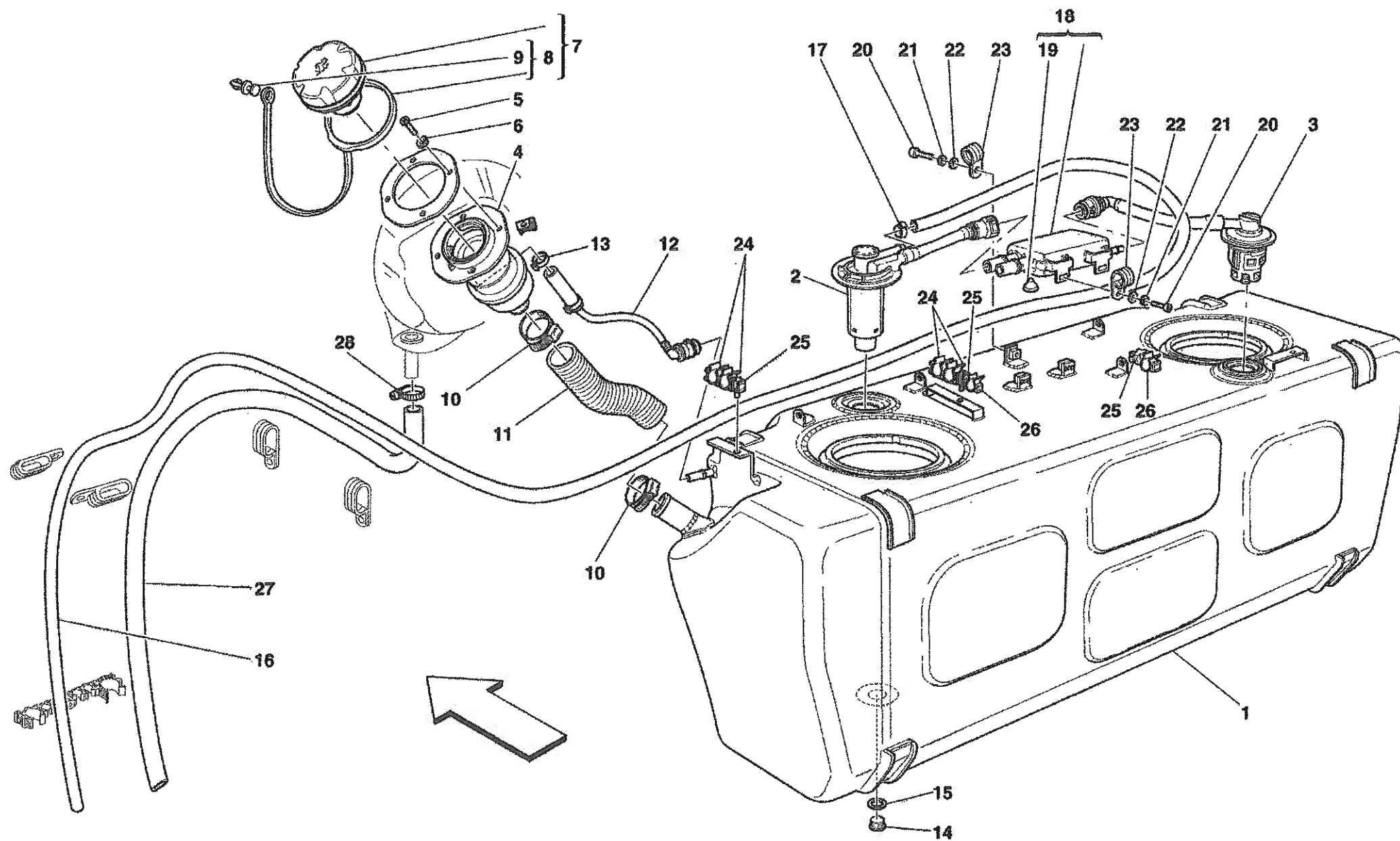
# 612 Scaglietti - 9 - FUEL SUPPLY SYSTEM



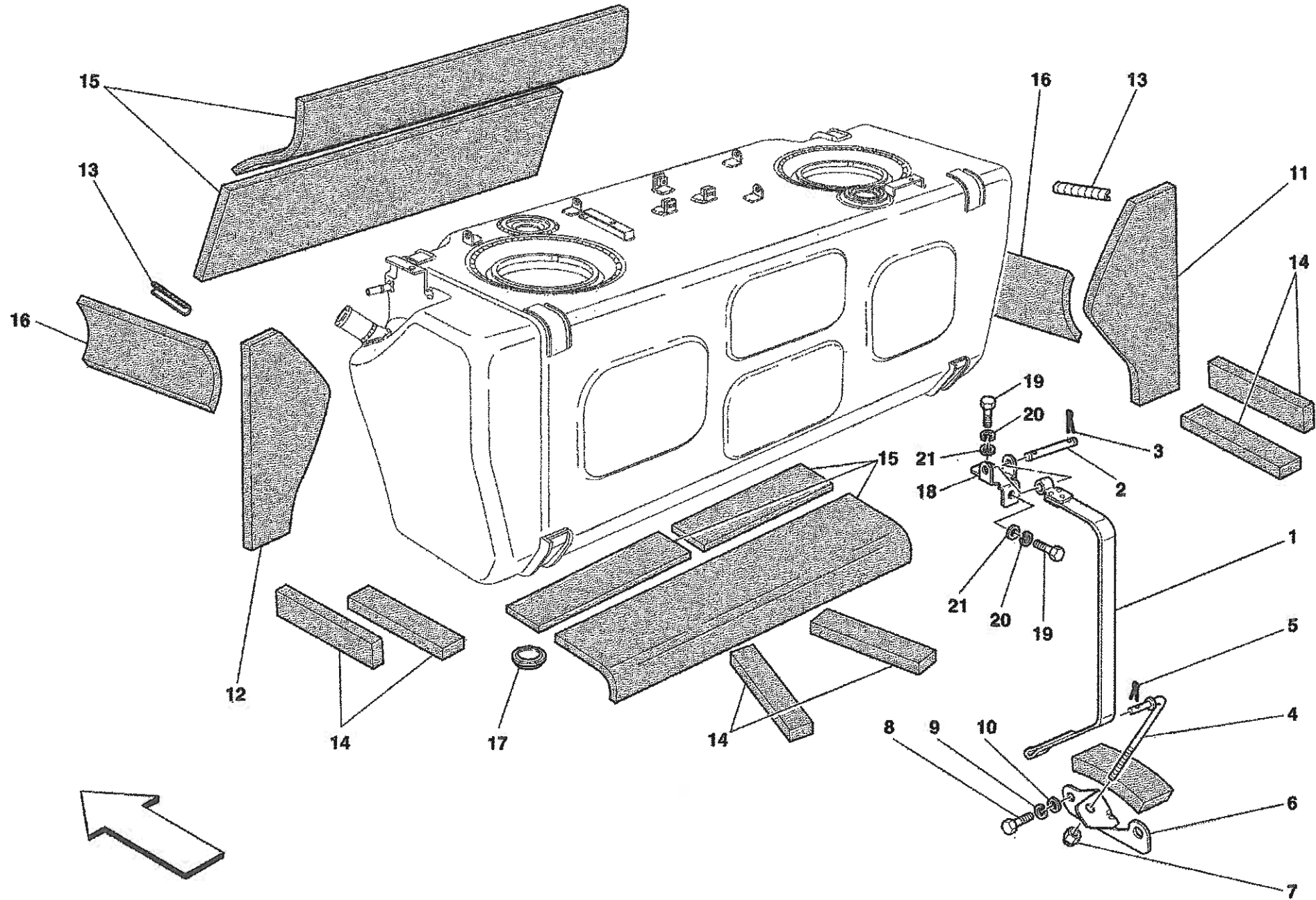
612 SCAGLIETTI - 10 - FUEL PUMP



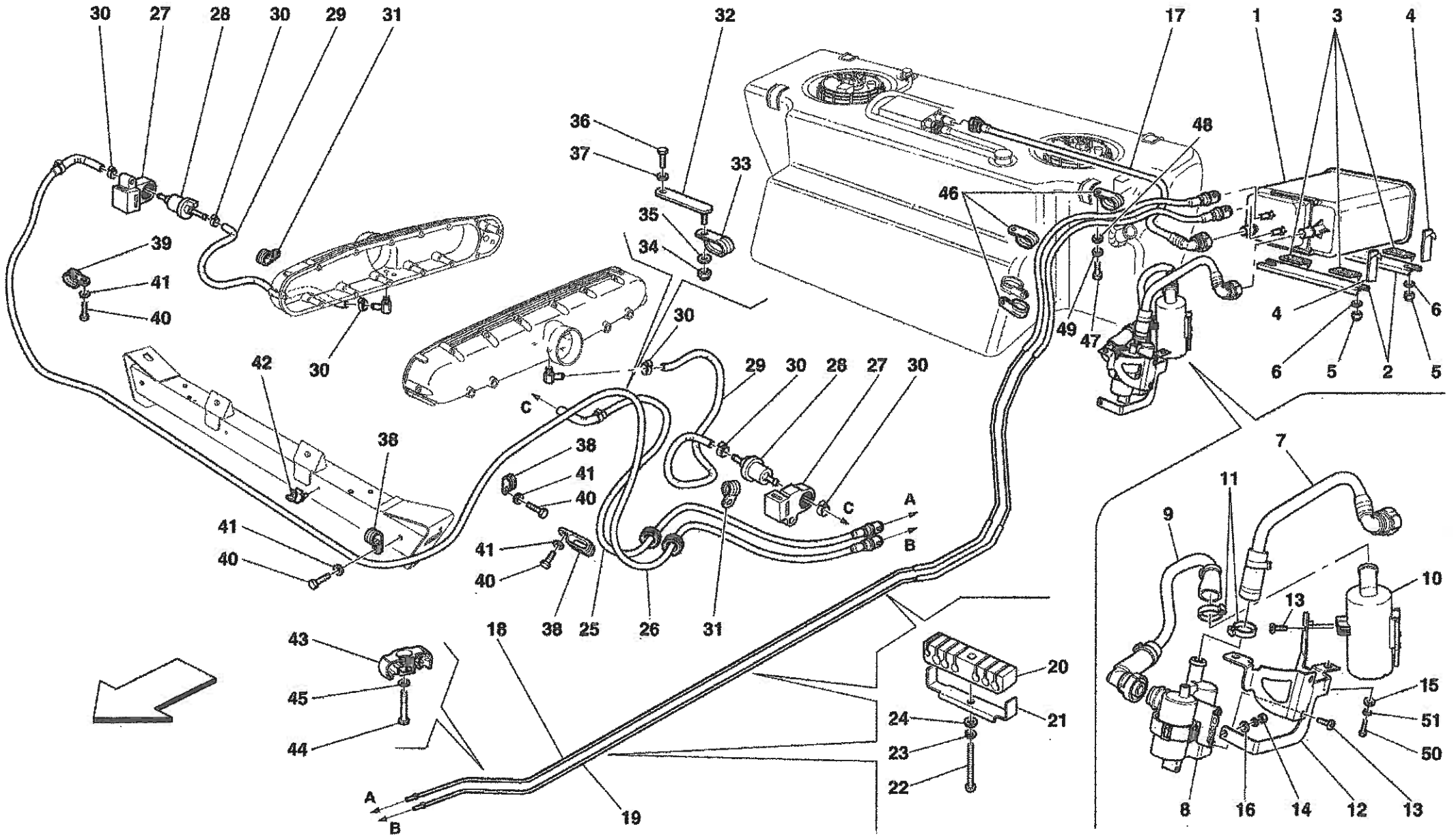
612 Scaglietti - 11 - FUEL TANK - UNION AND PIPING



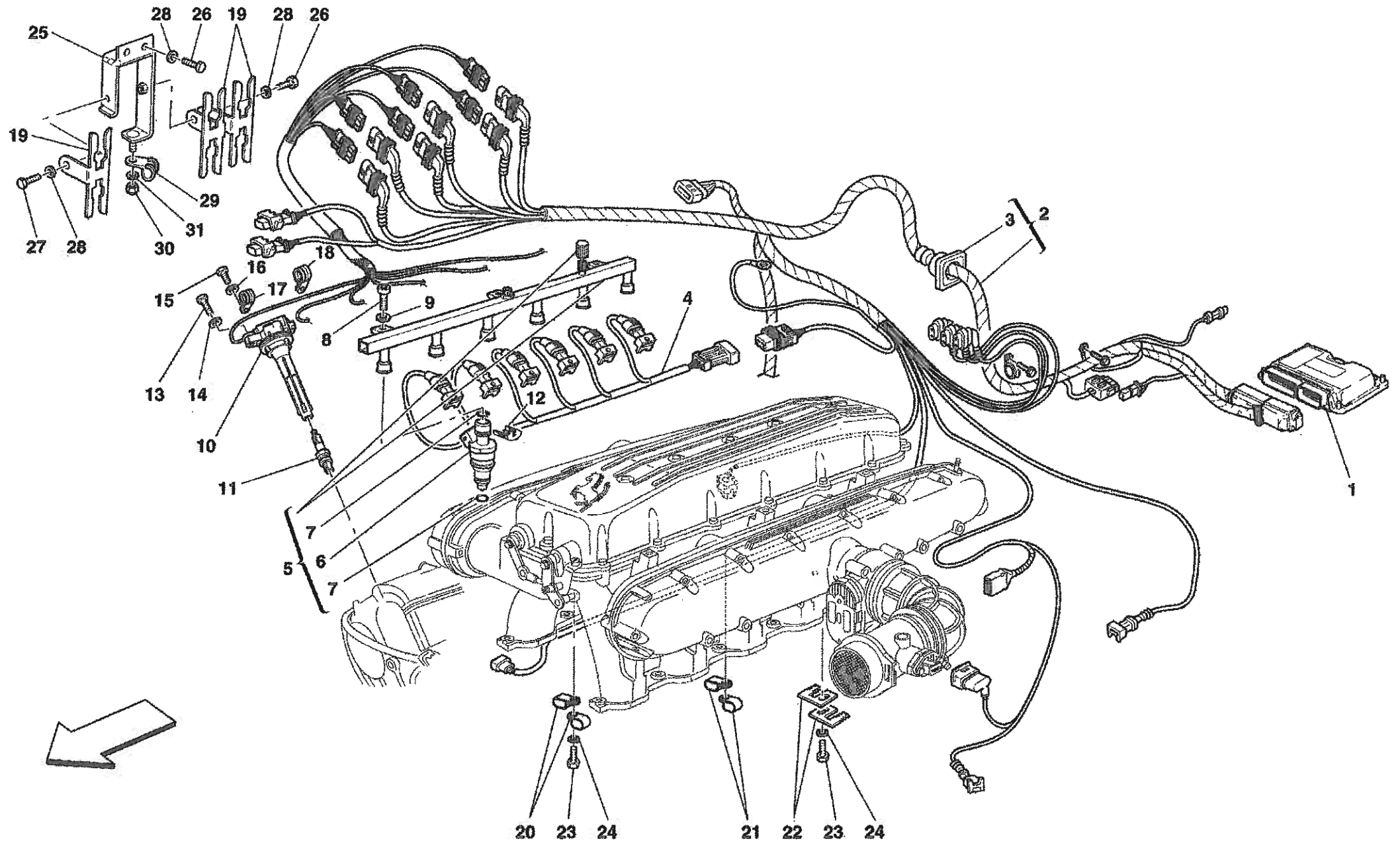
612 Scaglietti - 12 - FUEL TANK -INSULATION AND PROTECTION



612 Scaglietti - 13 - ANTIEVAPORATION DEVICE

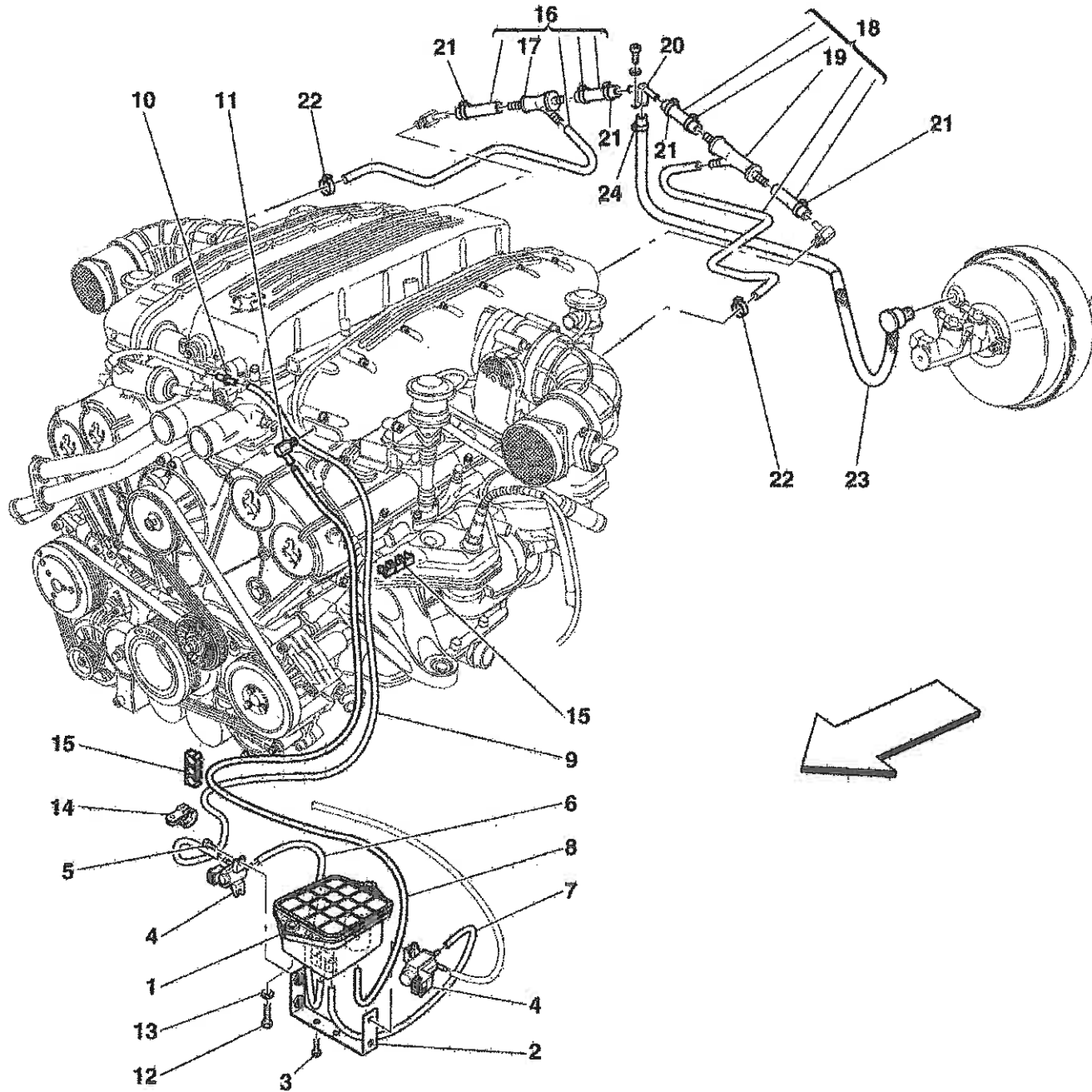


612 Scaglietti - 14 - INJECTION - IGNITION DEVICE

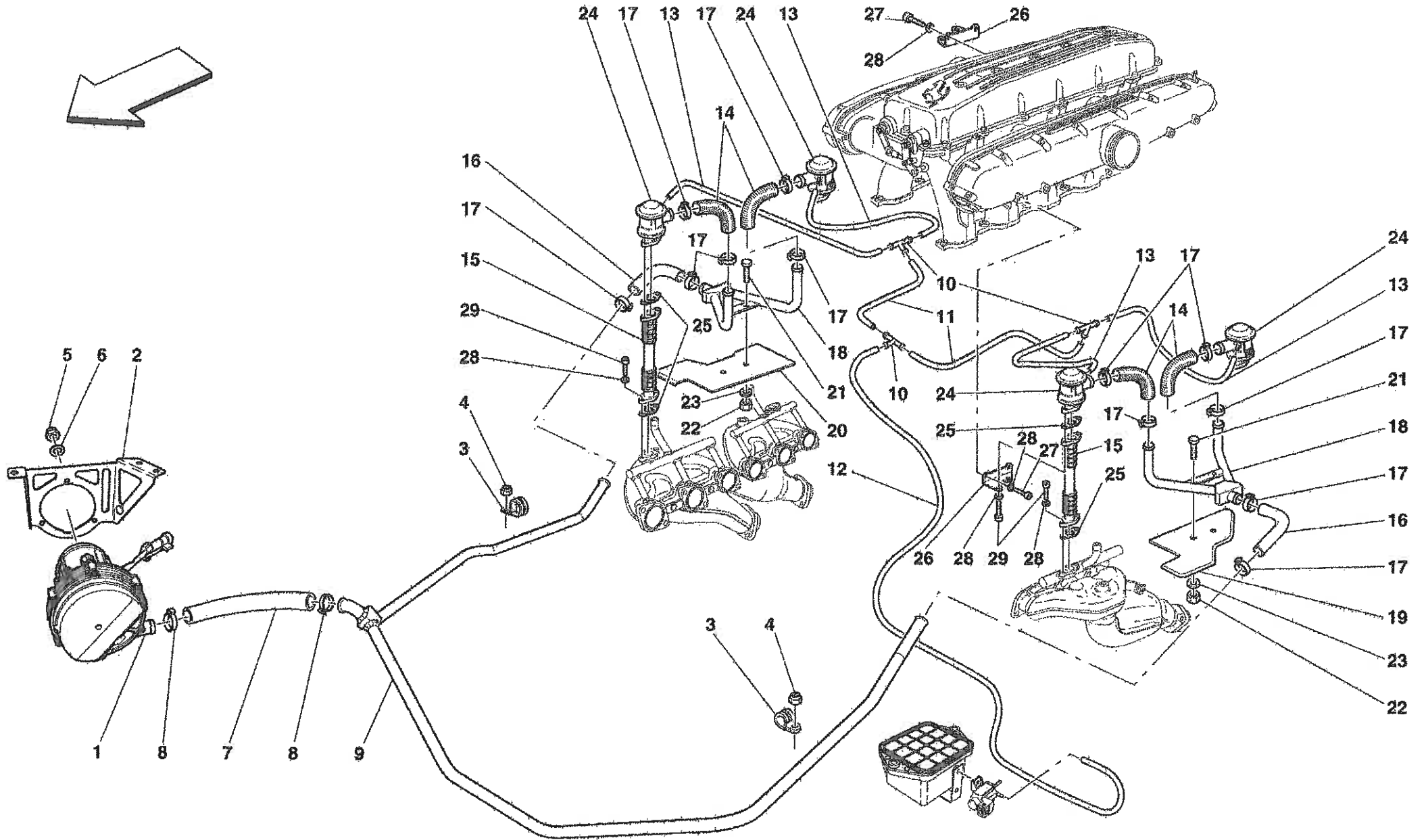




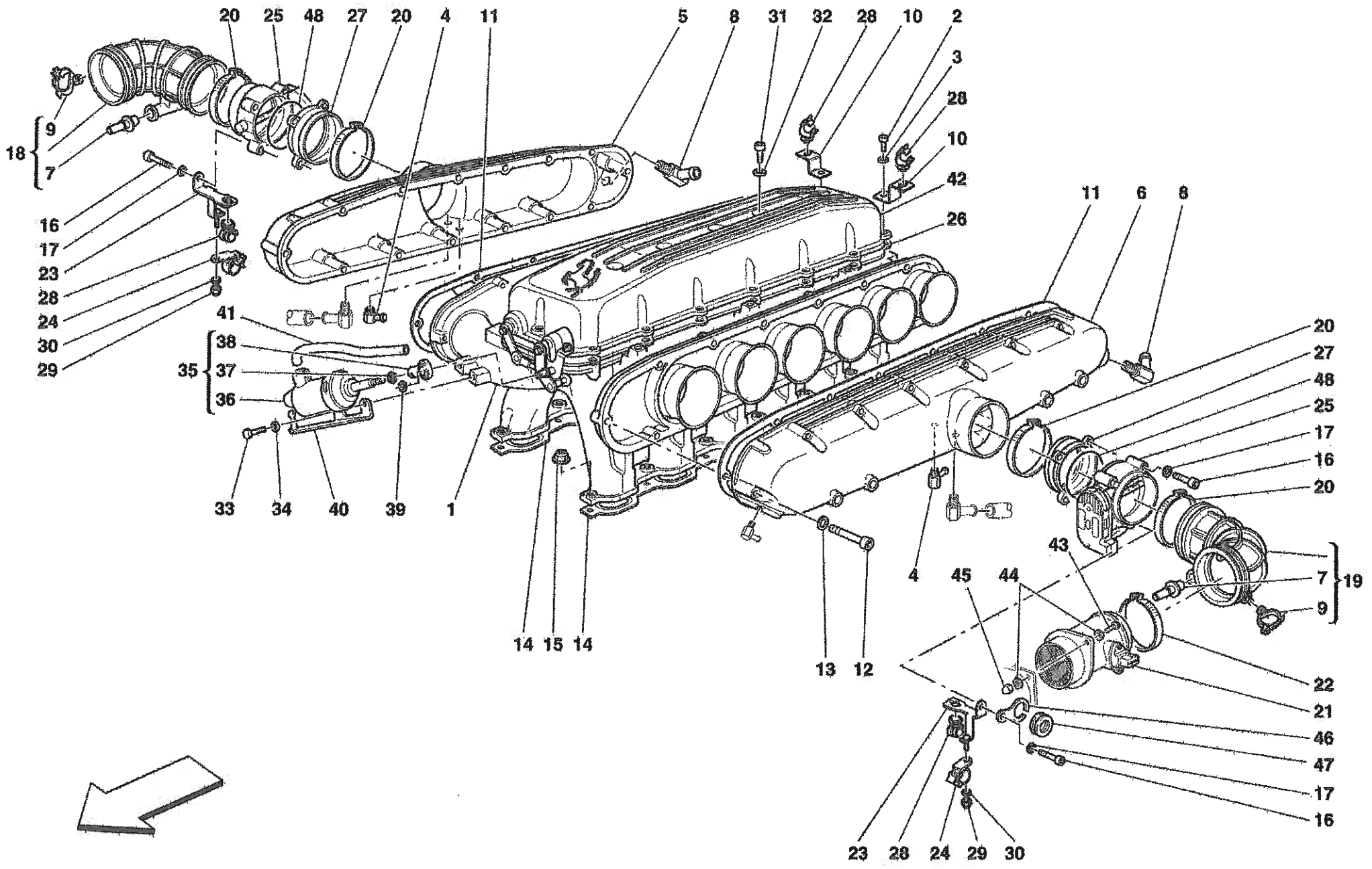
612 SCAGLIETTI - 15 - PNEUMATICS ACTUATOR SYSTEM



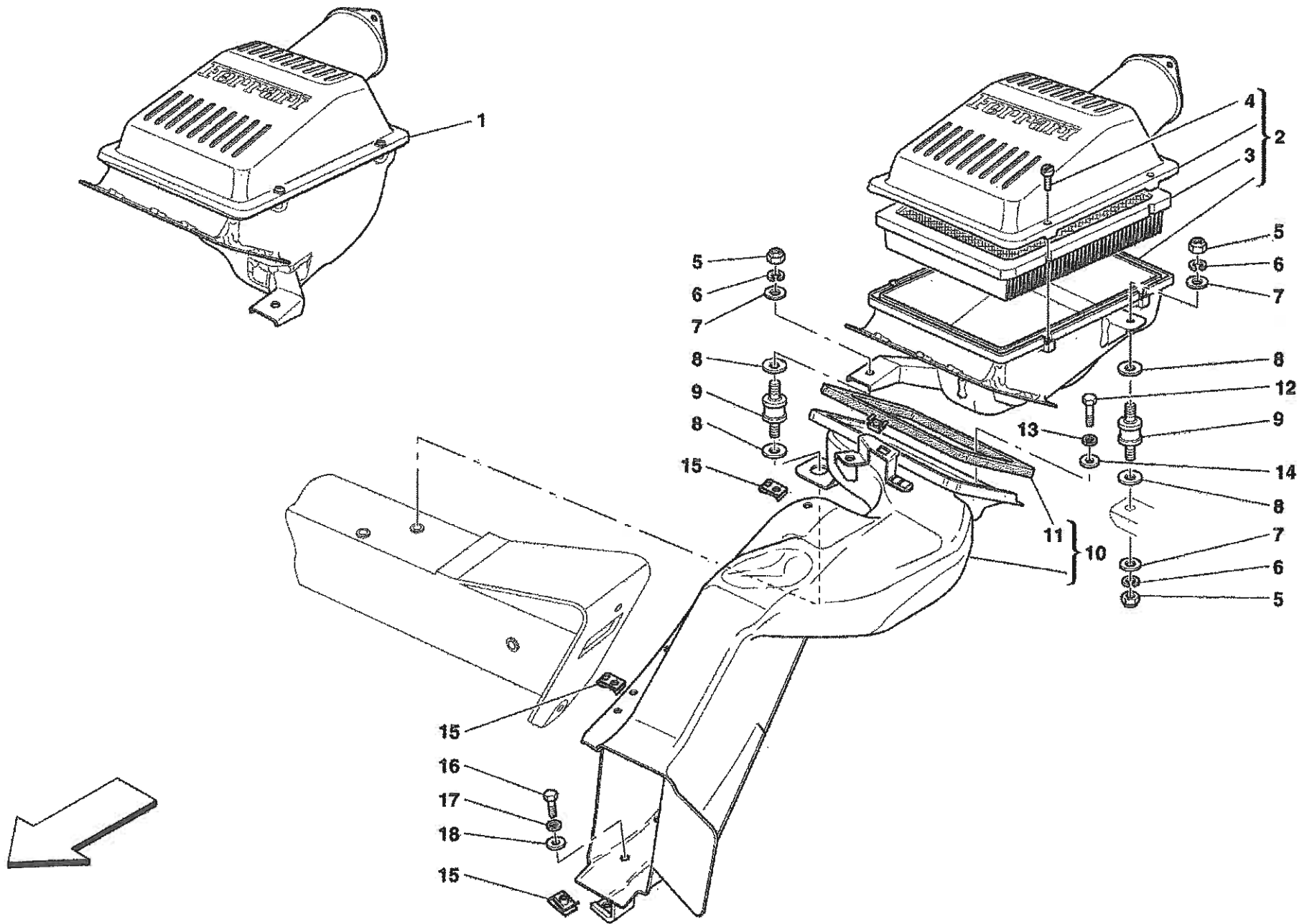
612 SCAGLIETTI - 16 - SECONDARY AIR PUMP



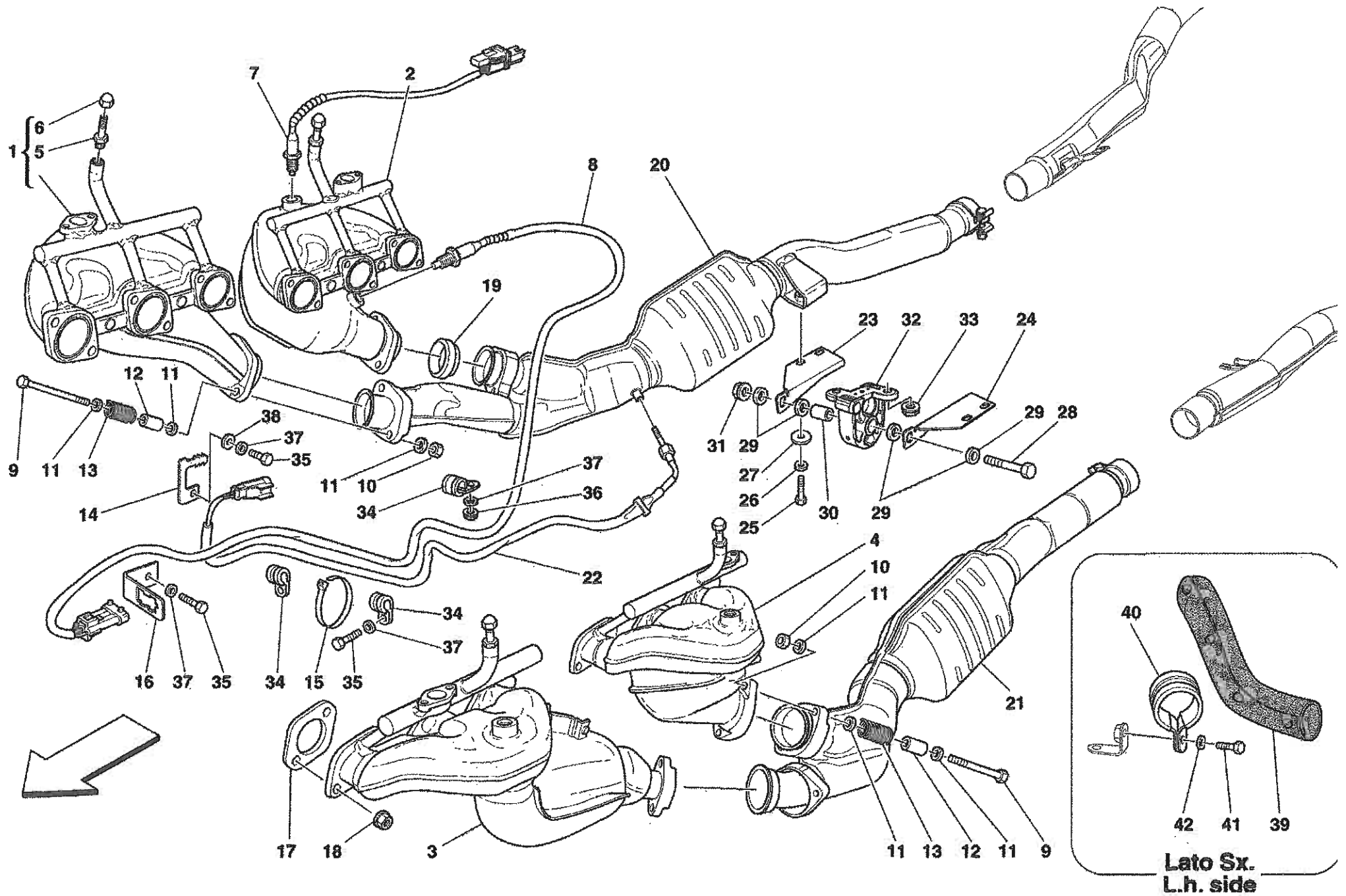
612 SCAGLIETTI - 17 - AIR INTAKE MANIFOLDS



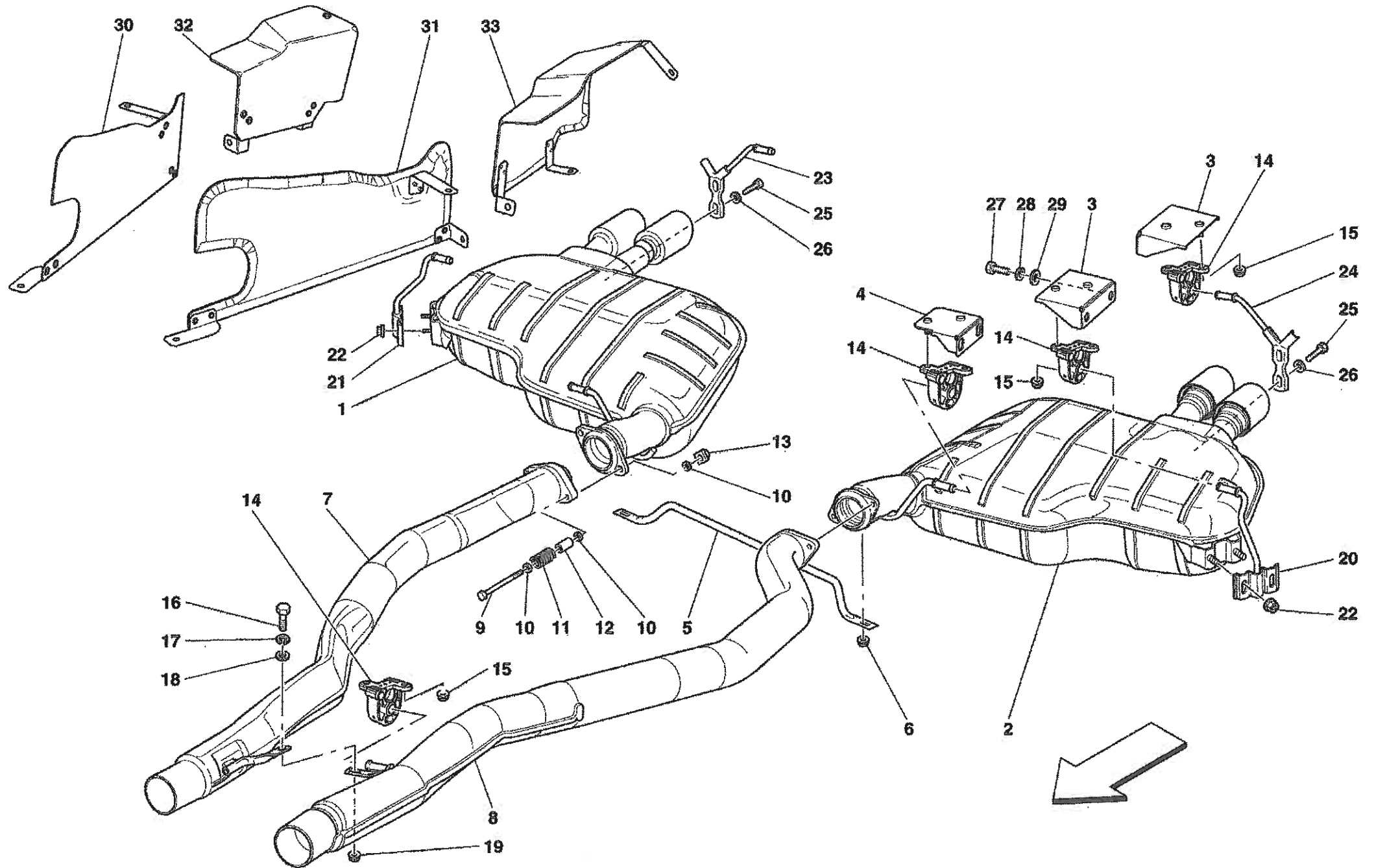
612 Scaglietti - 18 - AIR INTAKE



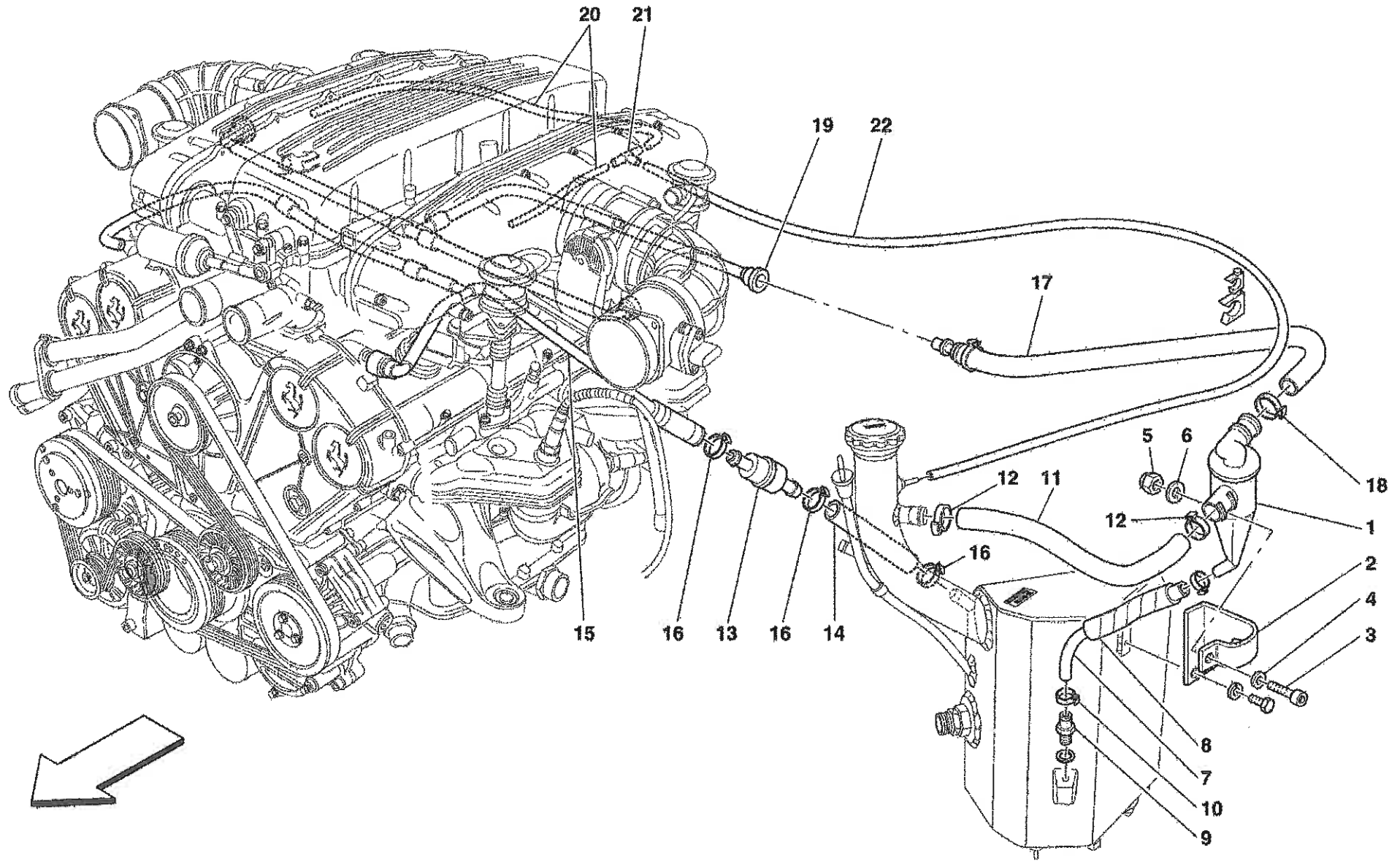
612 Scaglietti - 19 - FRONT EXHAUST SYSTEM



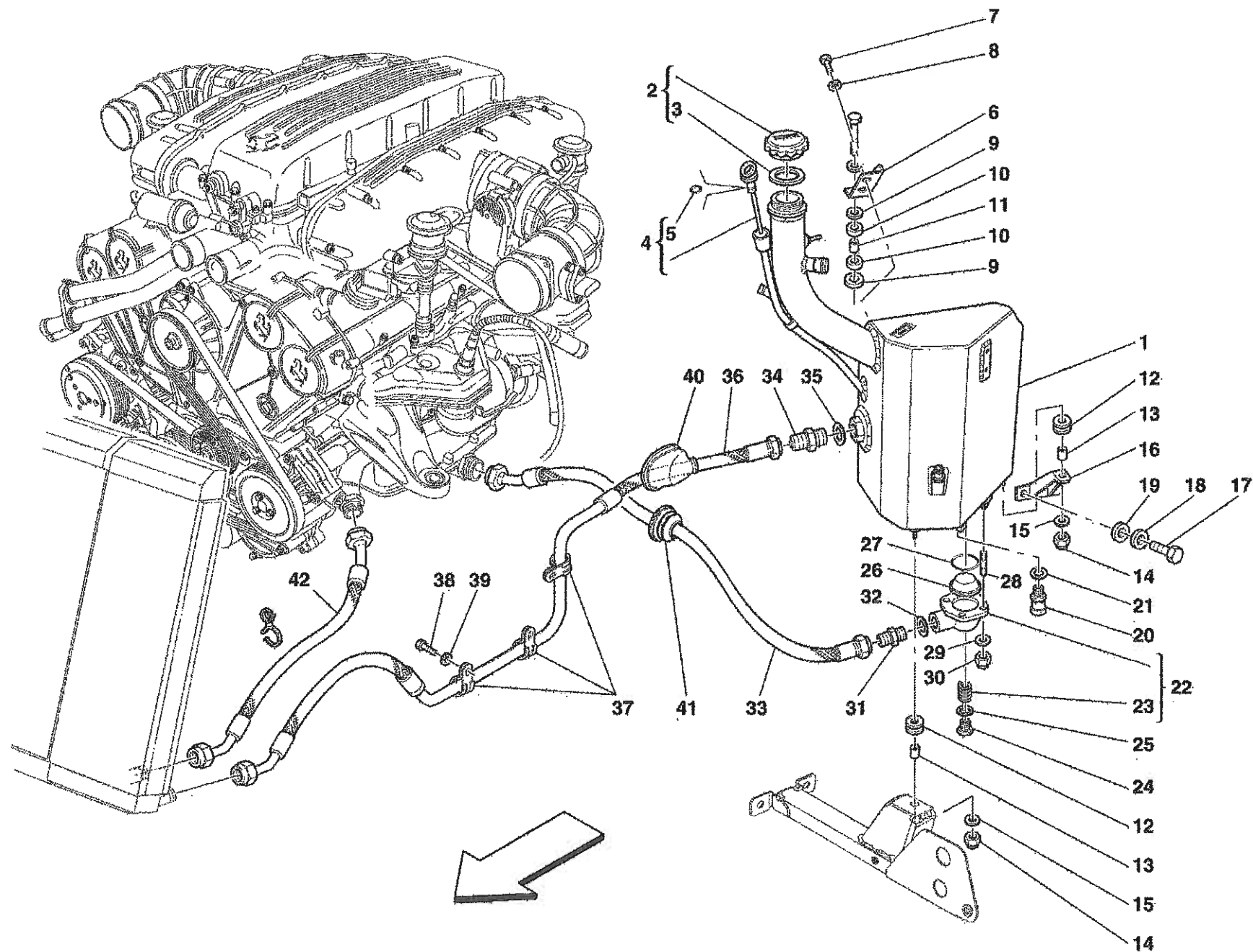
612 Scaglietti - 20 - REAR EXHAUST SYSTEM



612 SCAGLIETTI - 21 - BLOW-BY

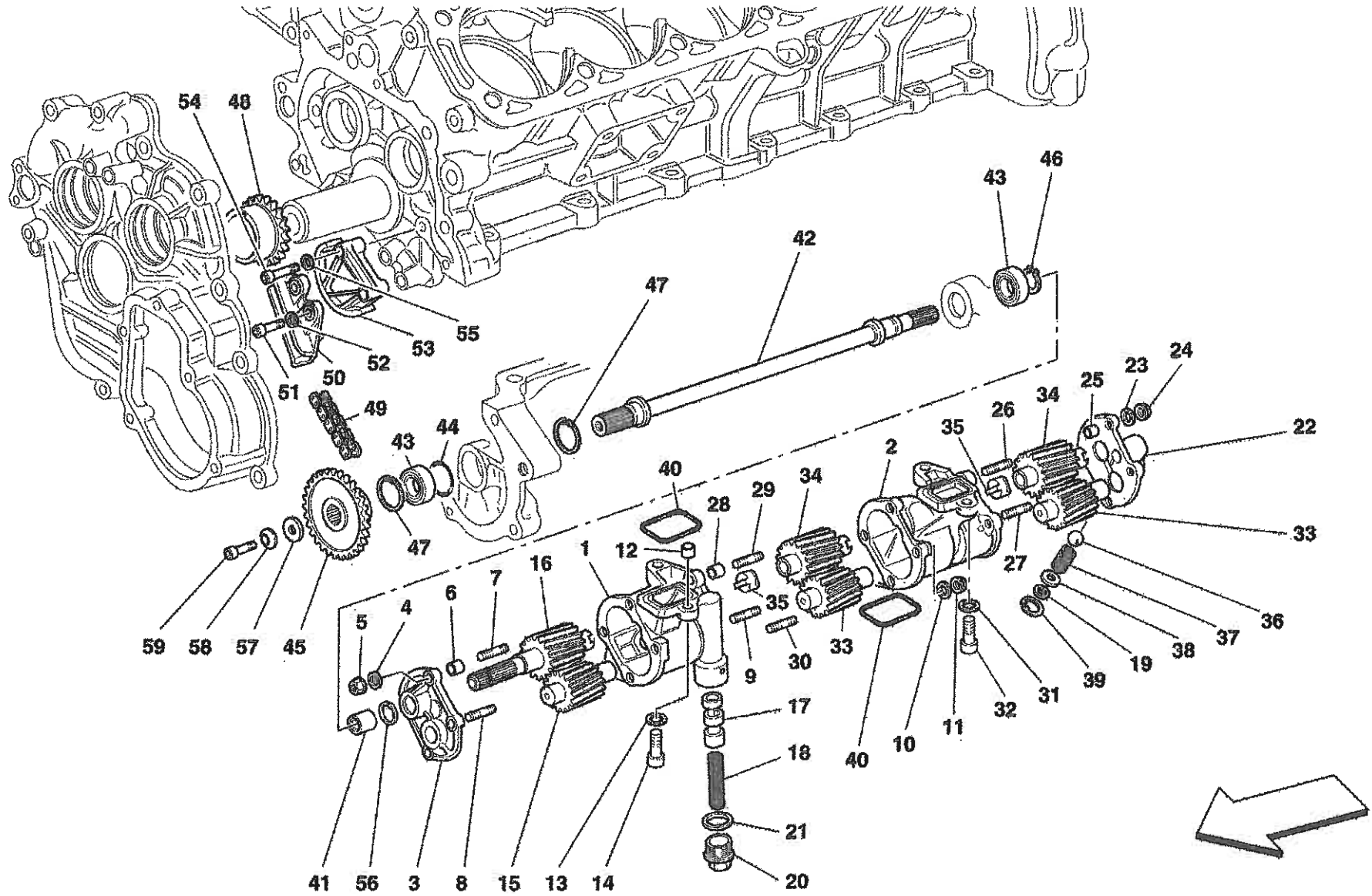


612 SCAGLIETTI - 22 - LUBRICATION SYSTEM - TANK

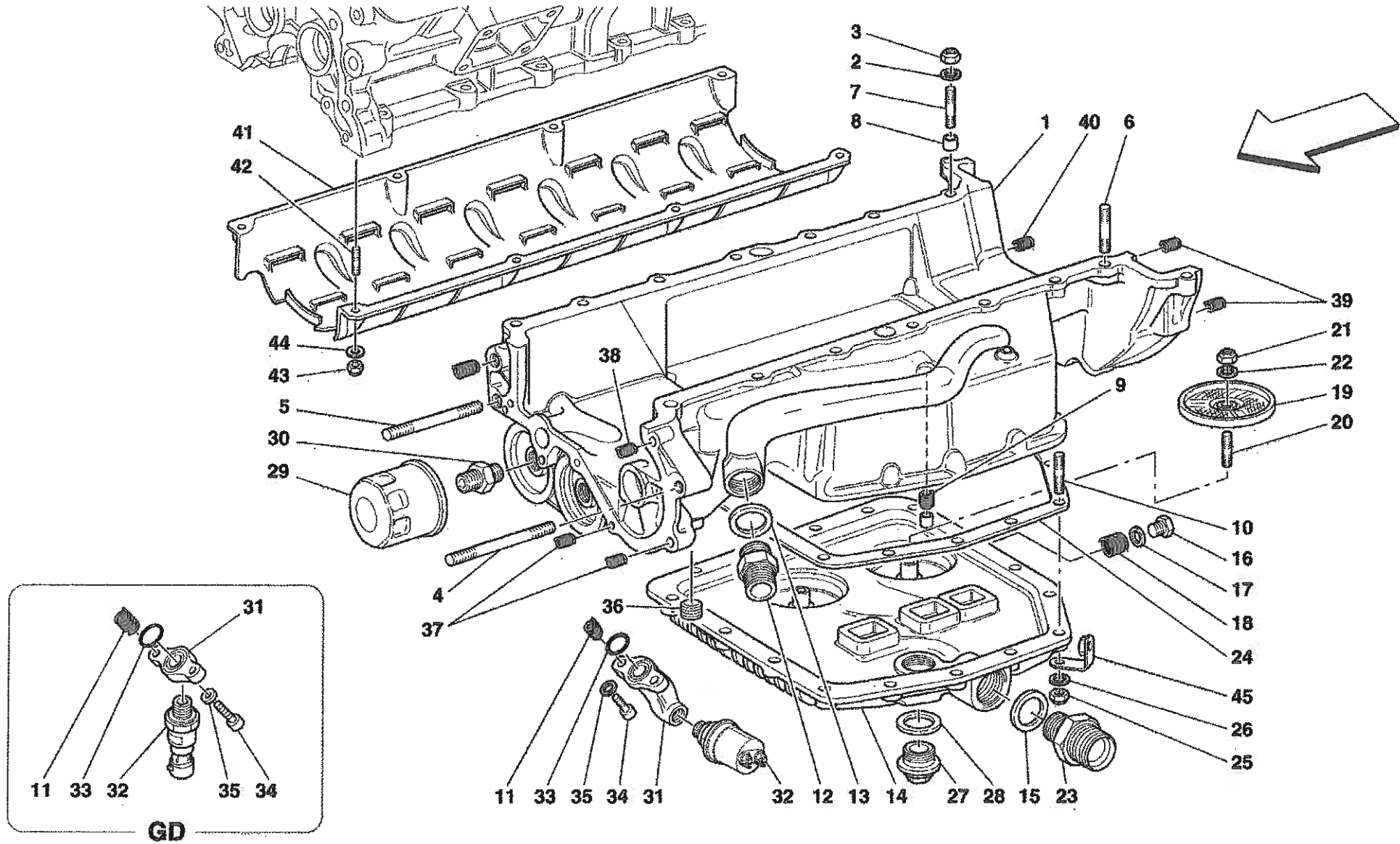




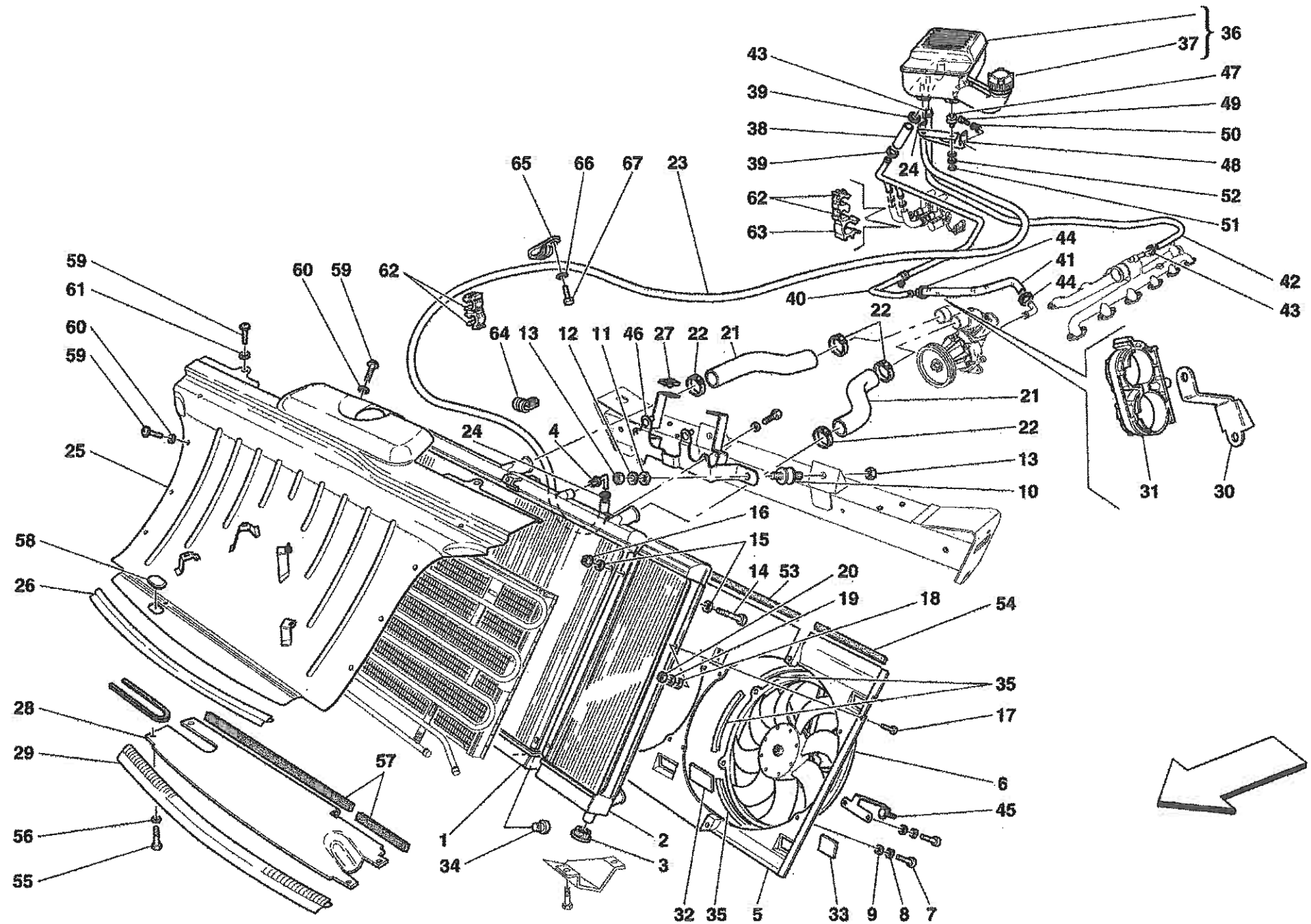
# 612 SCAGLIETTI - 23 - LUBRICATION - OIL PUMPS



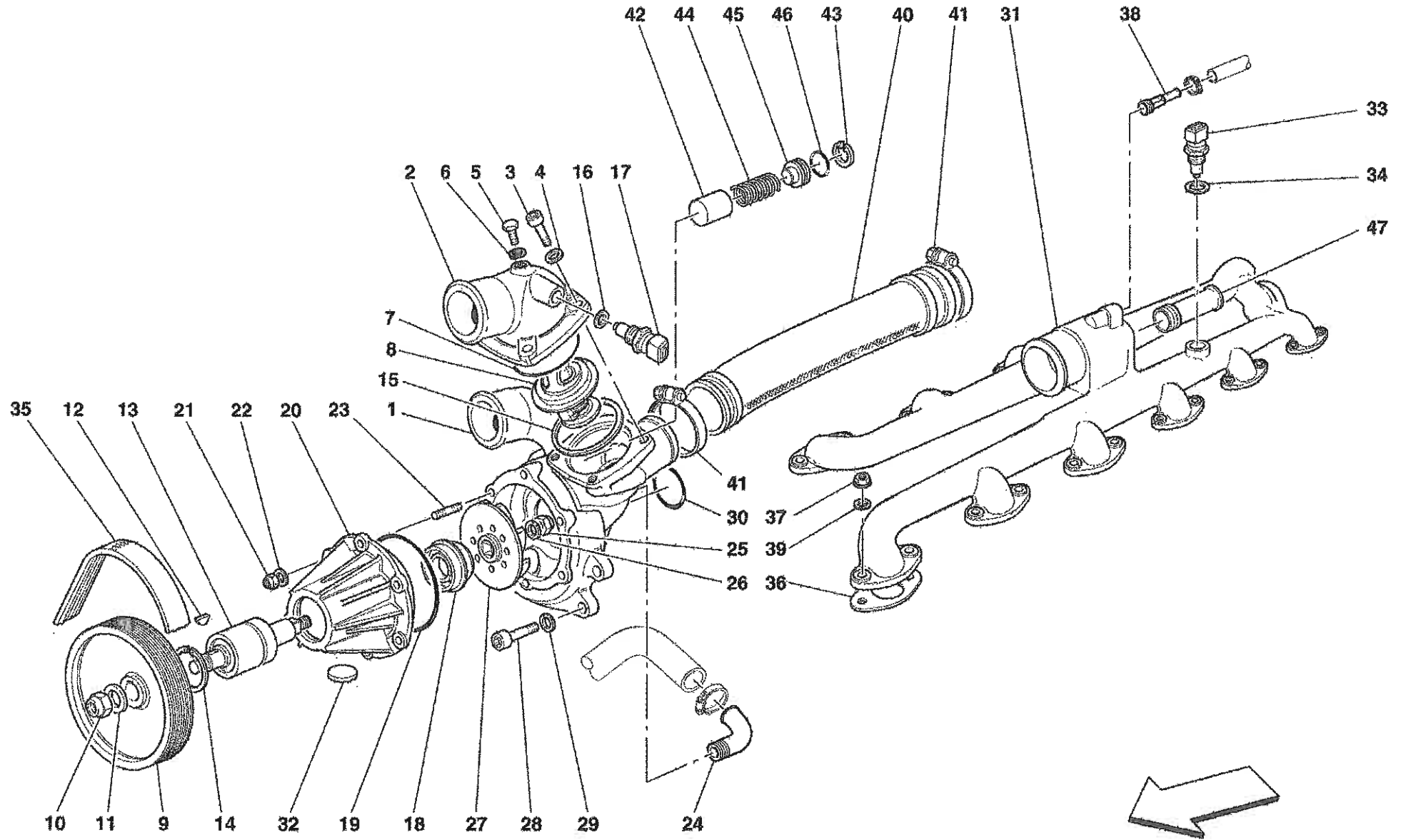
612 Scaglietti - 24 - LUBRICATION - OIL SUMPS AND FILTERS



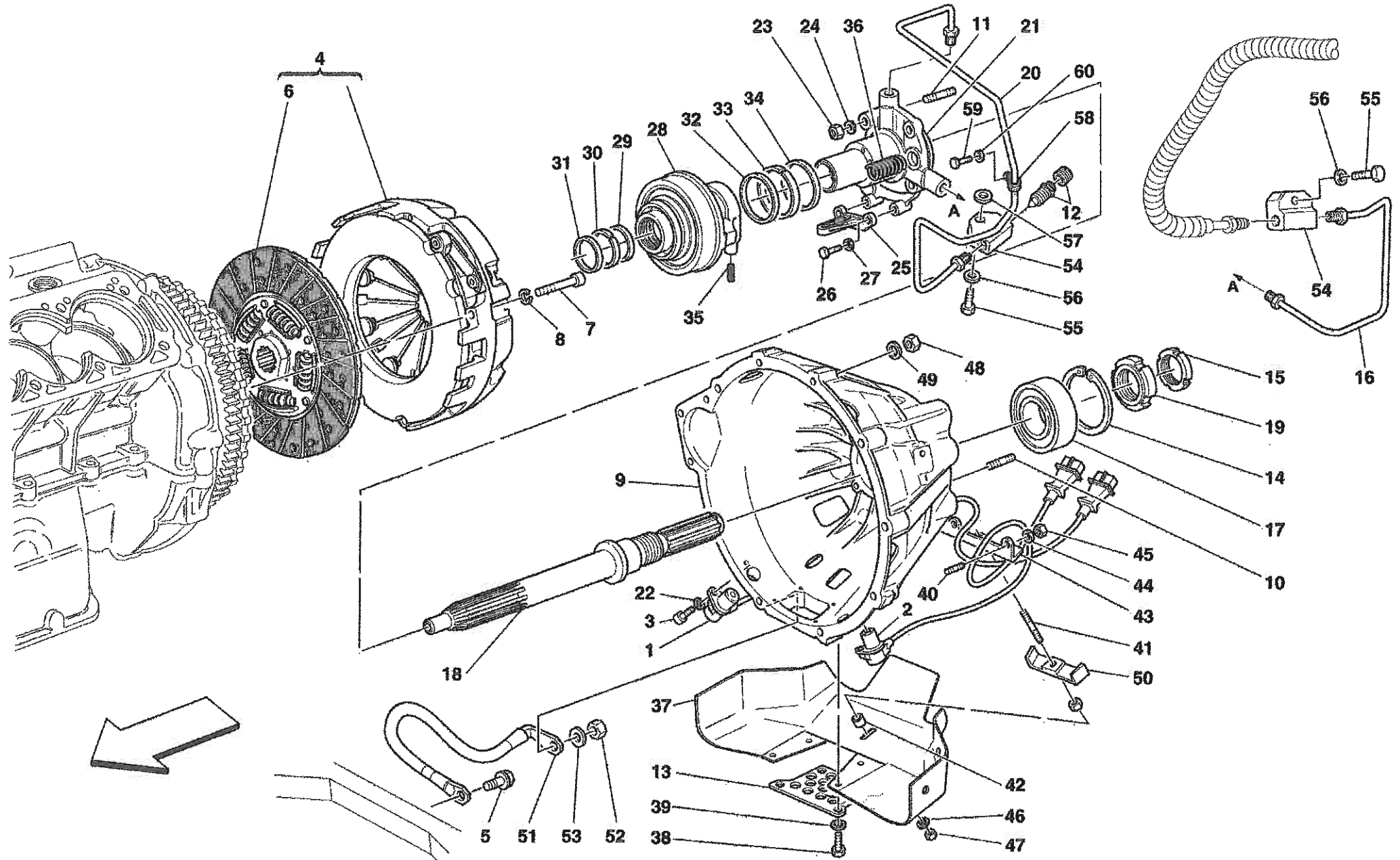
612 Scaglietti - 25 - COOLING SYSTEM - RADIATOR AND NOURICE



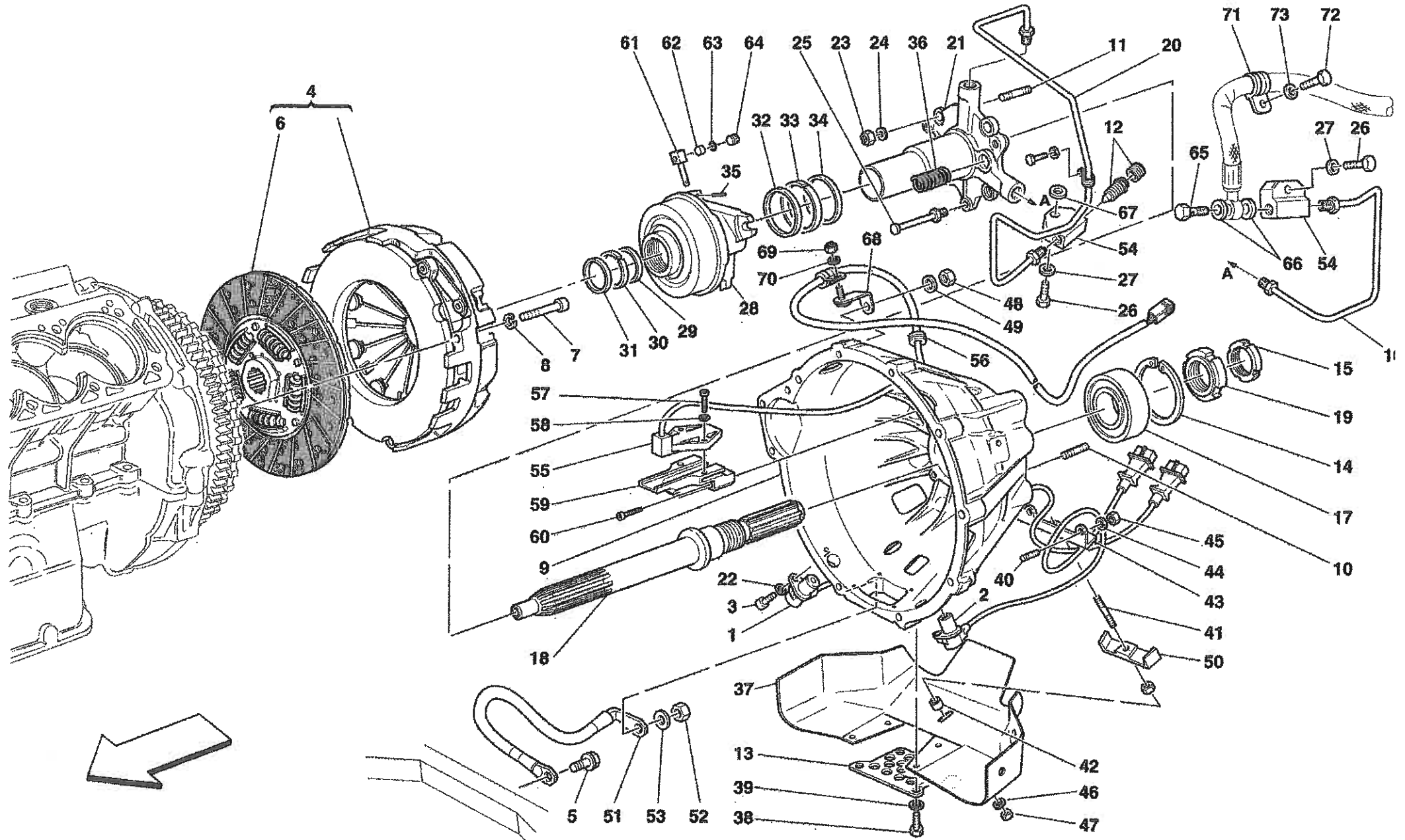
612 SCAGLIETTI - 26 - WATER PUMP



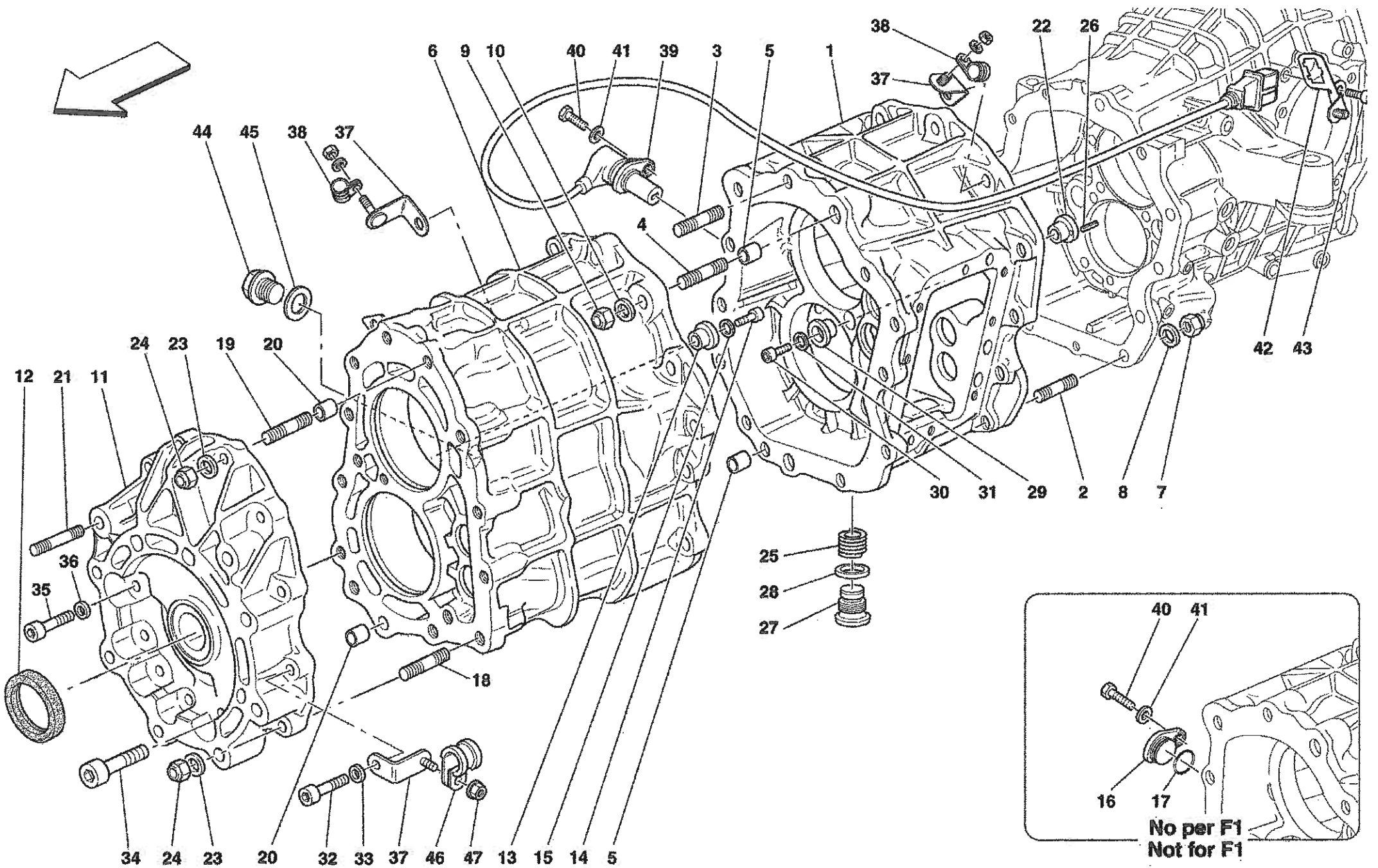
612 Scaglietti - 27 - CLUTCH AND CONTROLS -Not for F1-



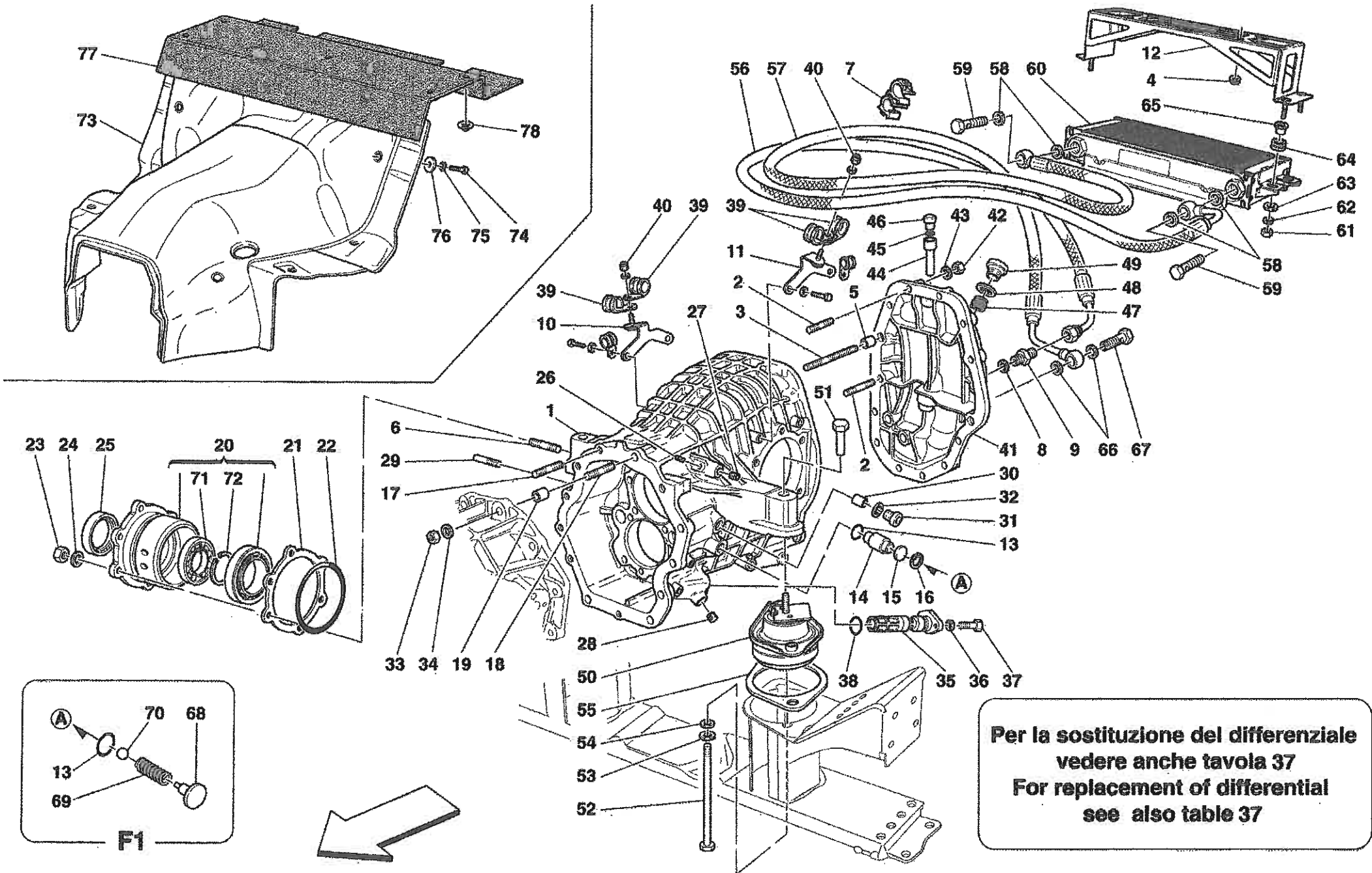
612 Scaglietti - 28 - CLUTCH AND CONTROLS -Valid for F1-



612 Scaglietti - 29 - GEARBOX



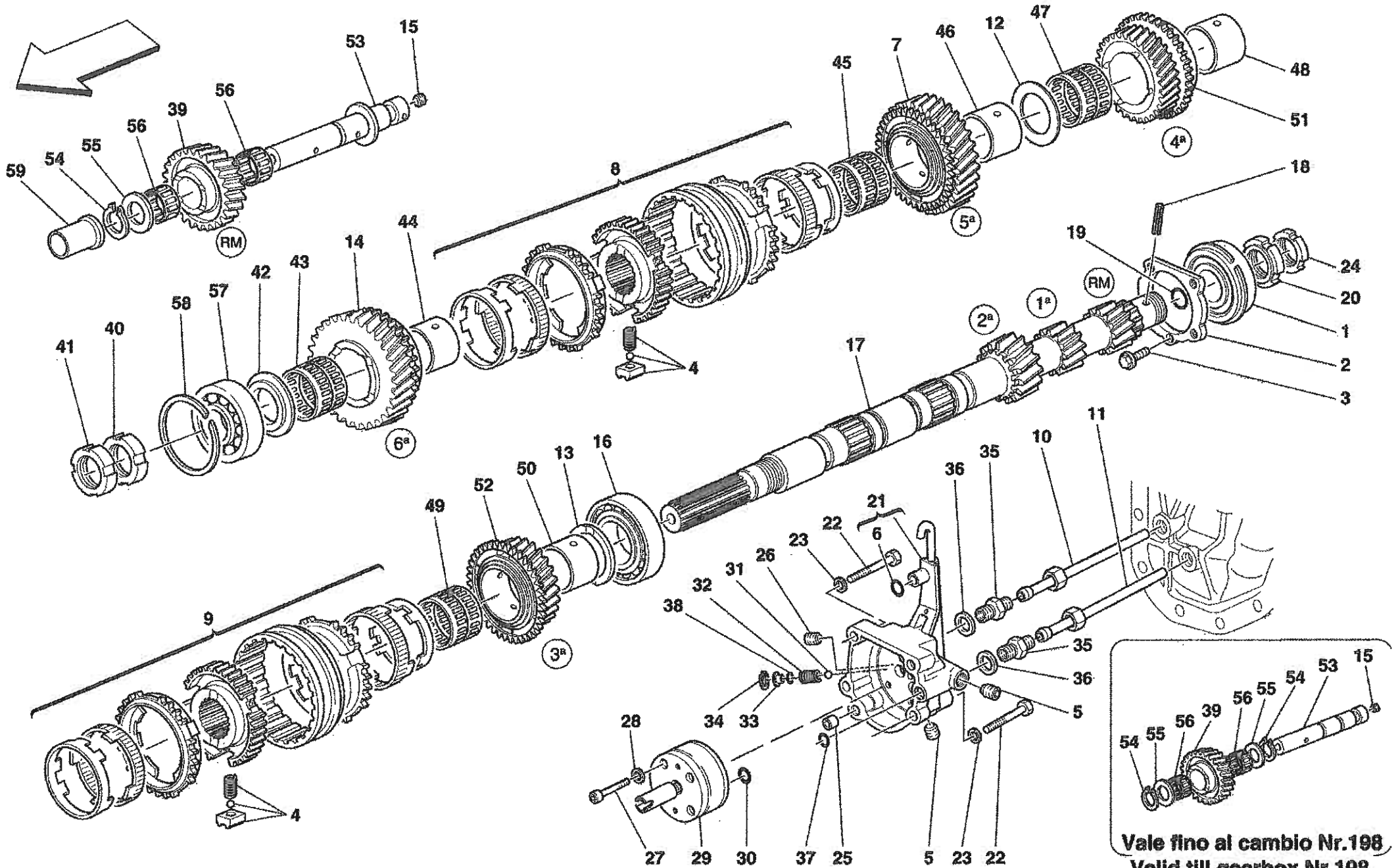
612 Scaglietti - 30 - DIFFERENTIAL CARRIER AND CLUTCH COOLING RADIATOR



Per la sostituzione del differenziale  
vedere anche tavola 37  
For replacement of differential  
see also table 37

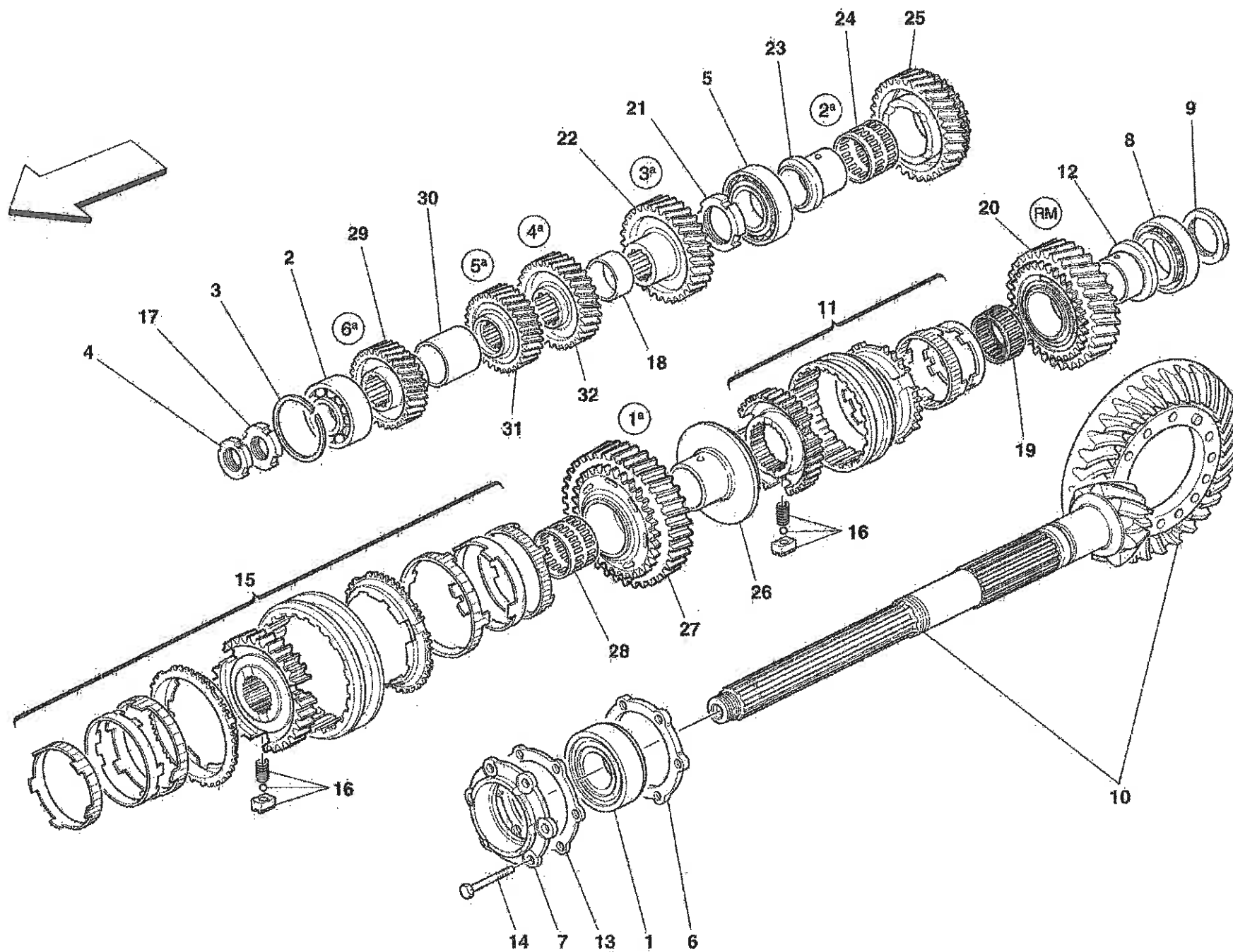


612 Scaglietti - 31 - MAIN SHAFT GEARS AND CLUTCH OIL PUMP

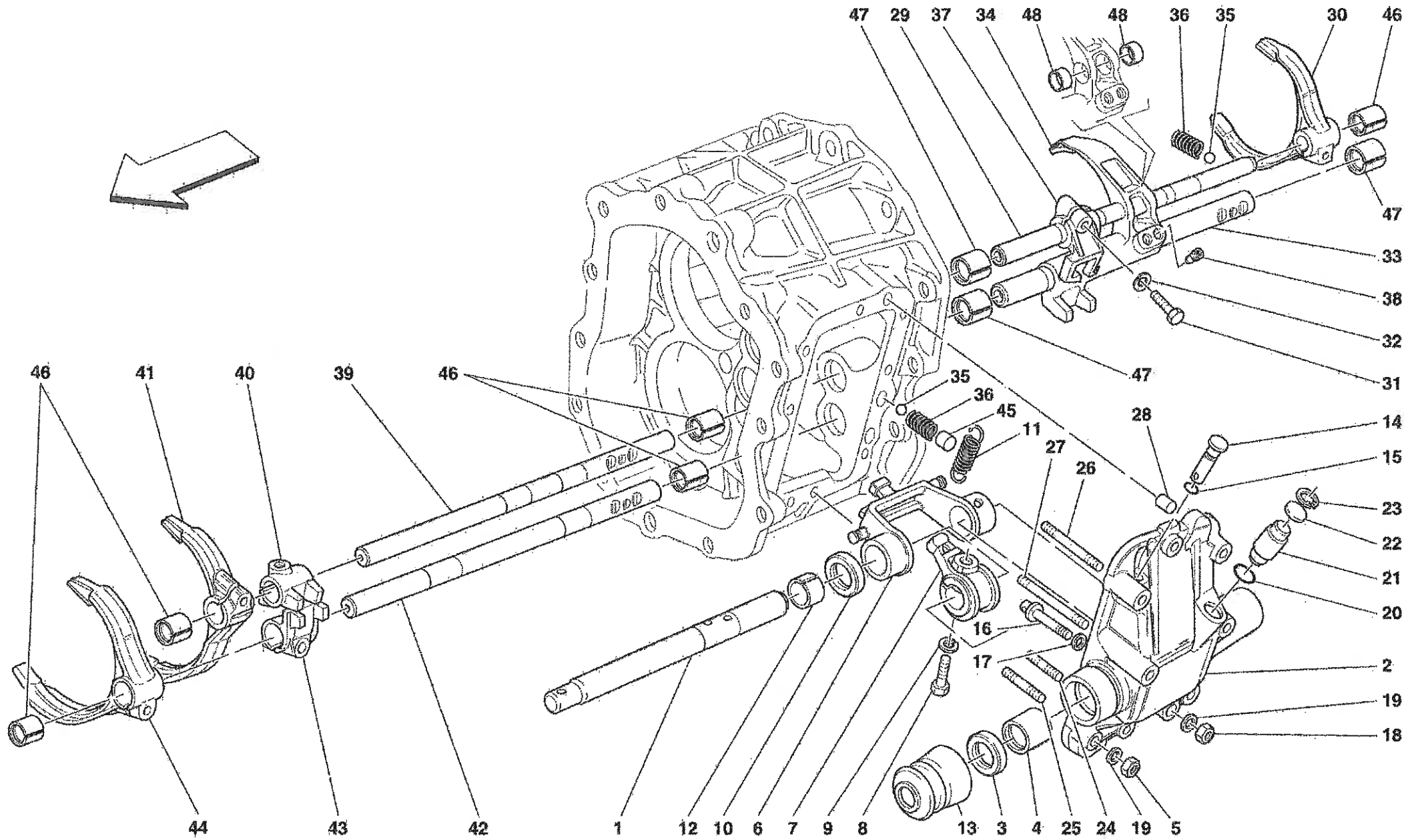


Vale fino al cambio Nr.198  
Valid till gearbox Nr.198

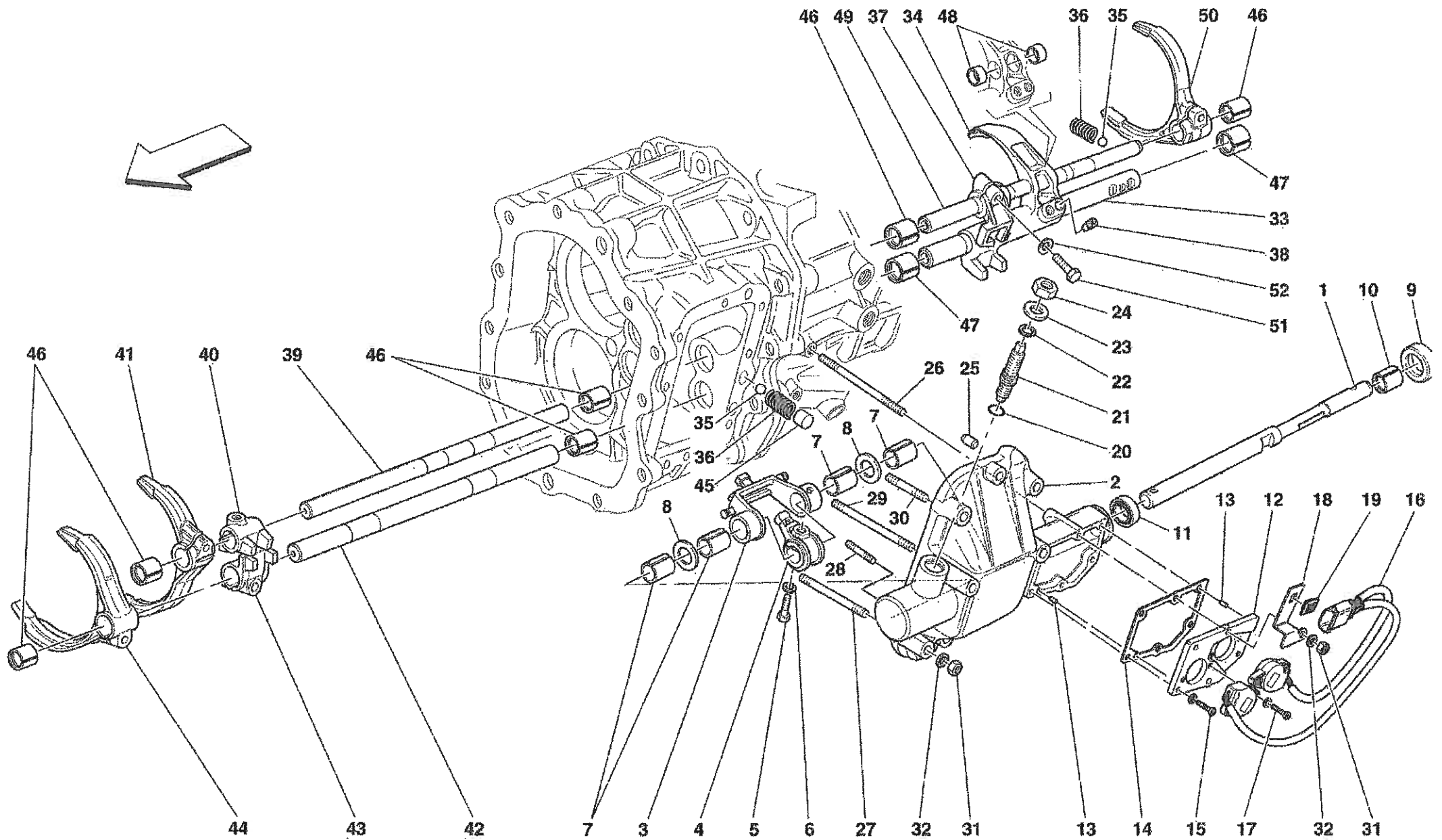
612 SCAGLIETTI - 32 - LAY SHAFT GEARS



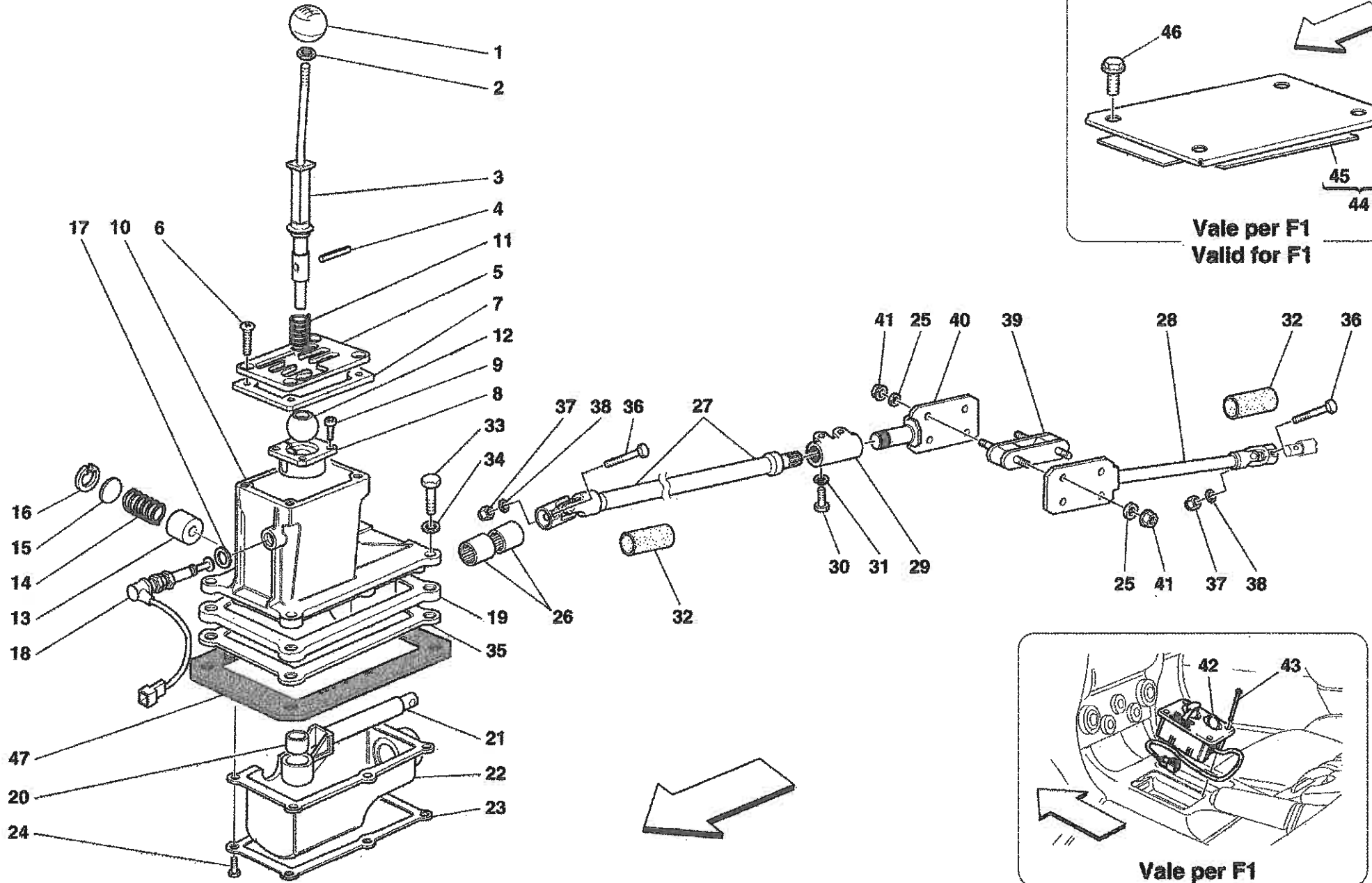
612 SCAGLIETTI - 33 - INSIDE GEARBOX CONTROLS -Not for F1-



612 SCAGLIETTI - 34 - INSIDE GEARBOX CONTROLS -Valid for F1-



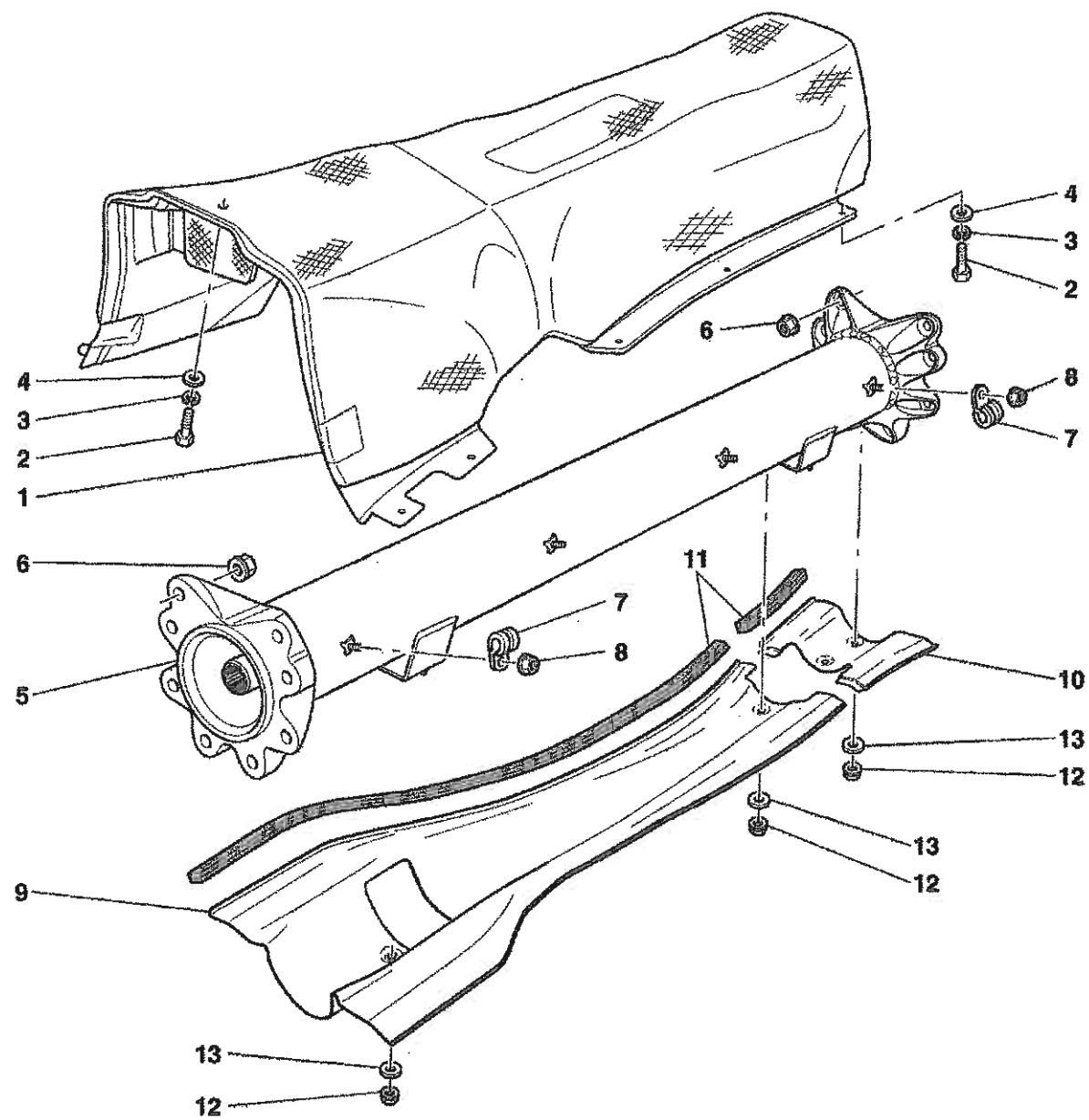
612 Scaglietti - 35 - OUTSIDE GEARBOX CONTROLS

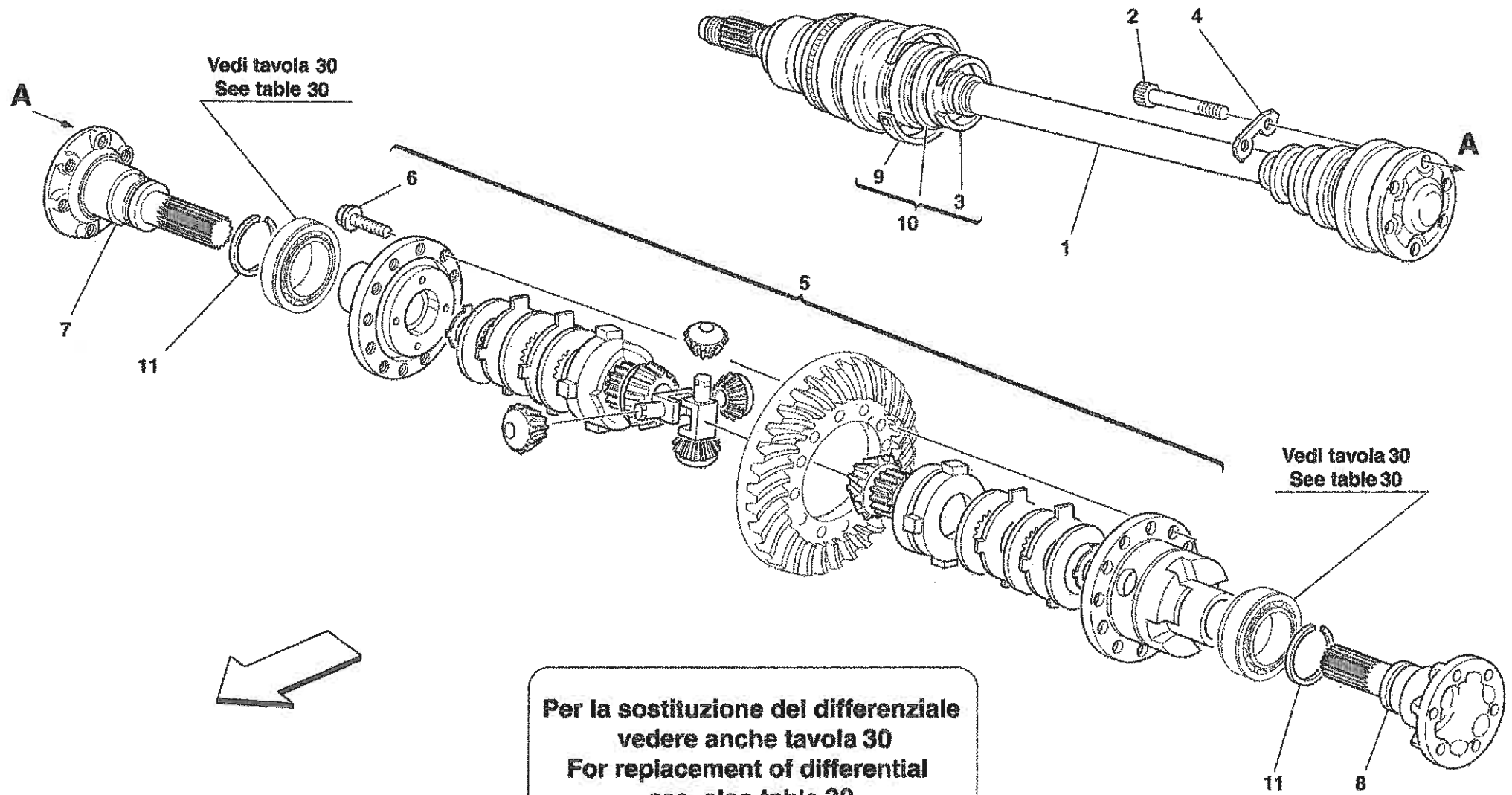


Vale per F1  
Valid for F1

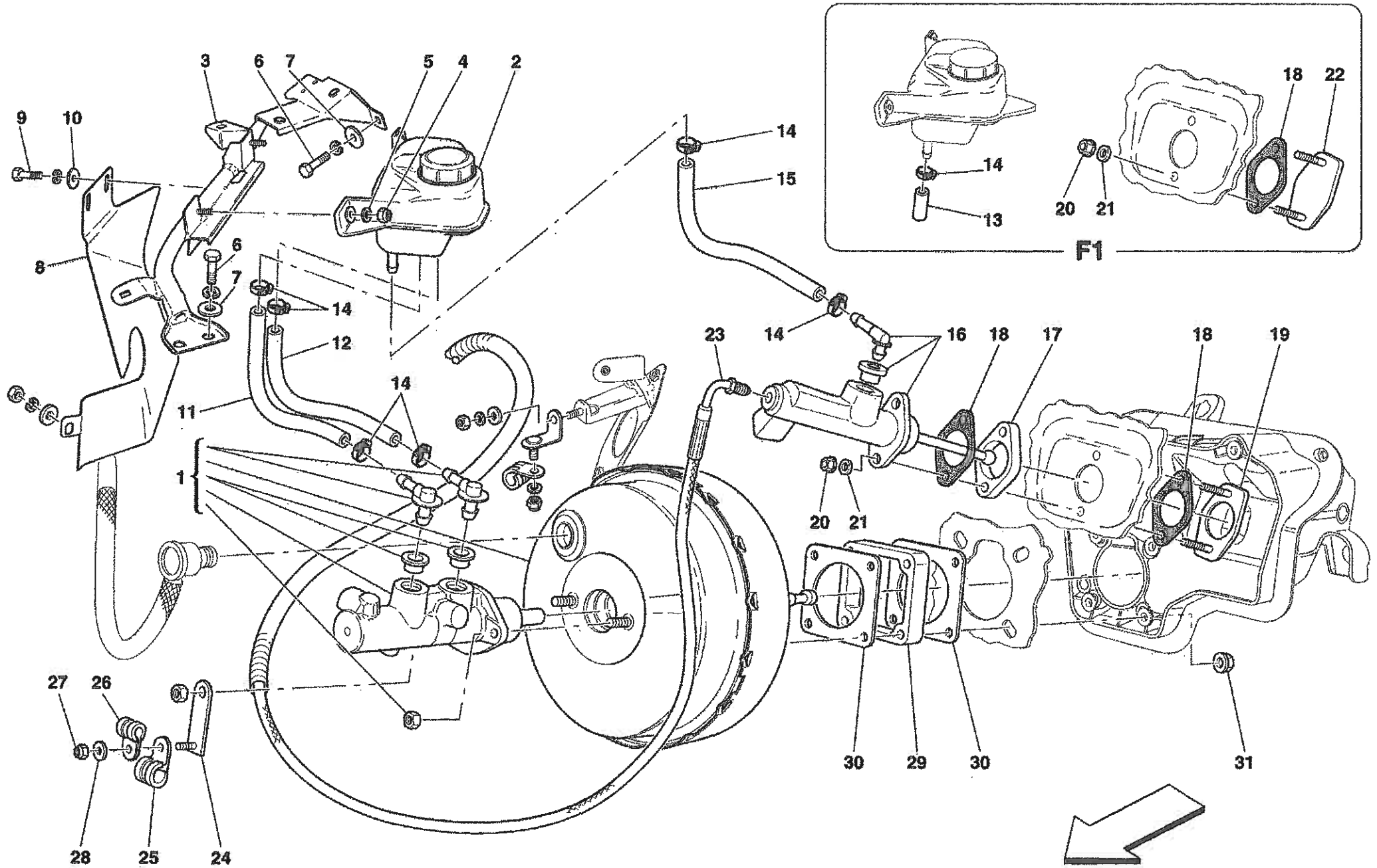
Vale per F1  
Valid for F1

612 Scaglietti - 36 - ENGINE/GEARBOX CONNECTING TUBE AND INSULATION



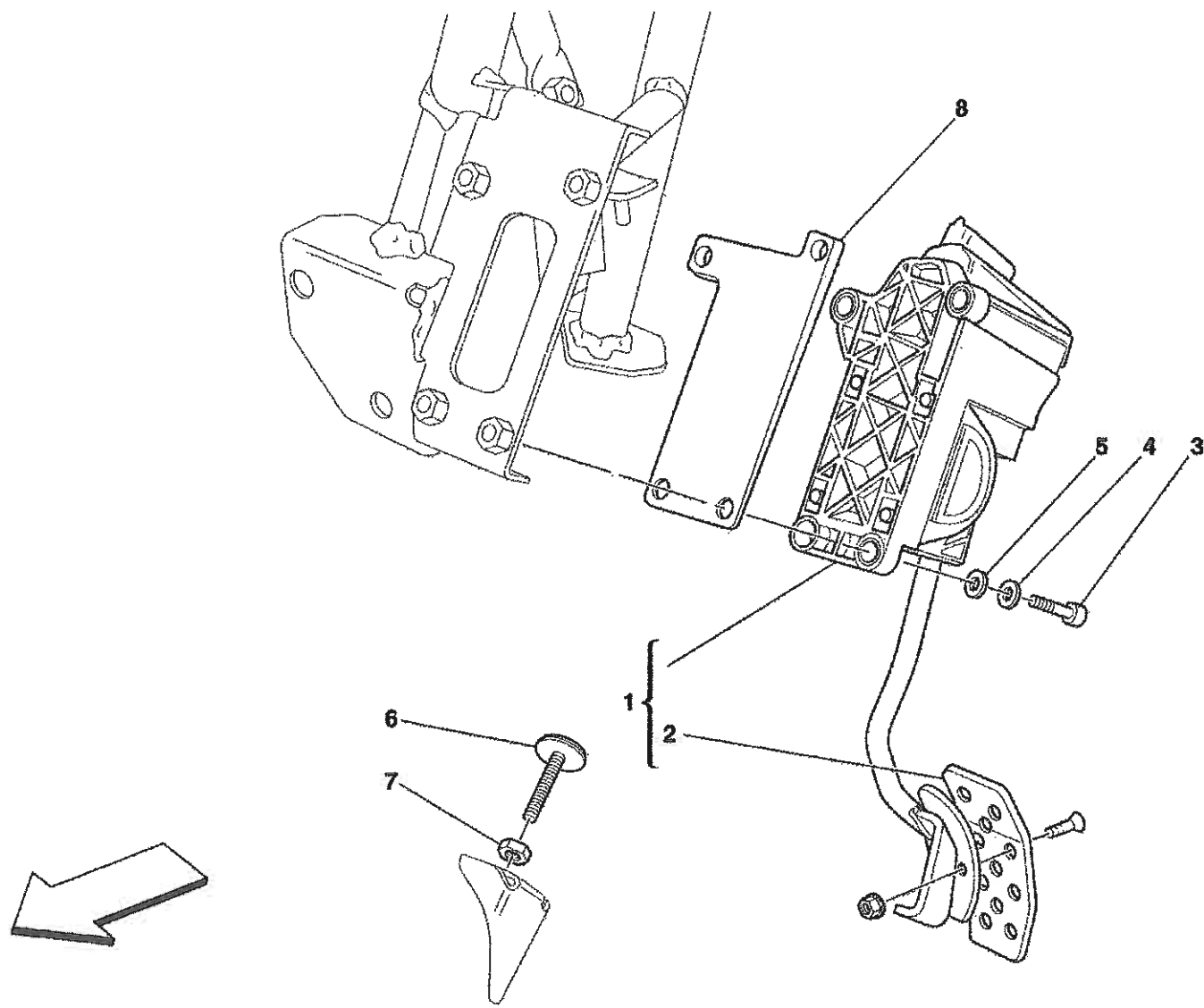


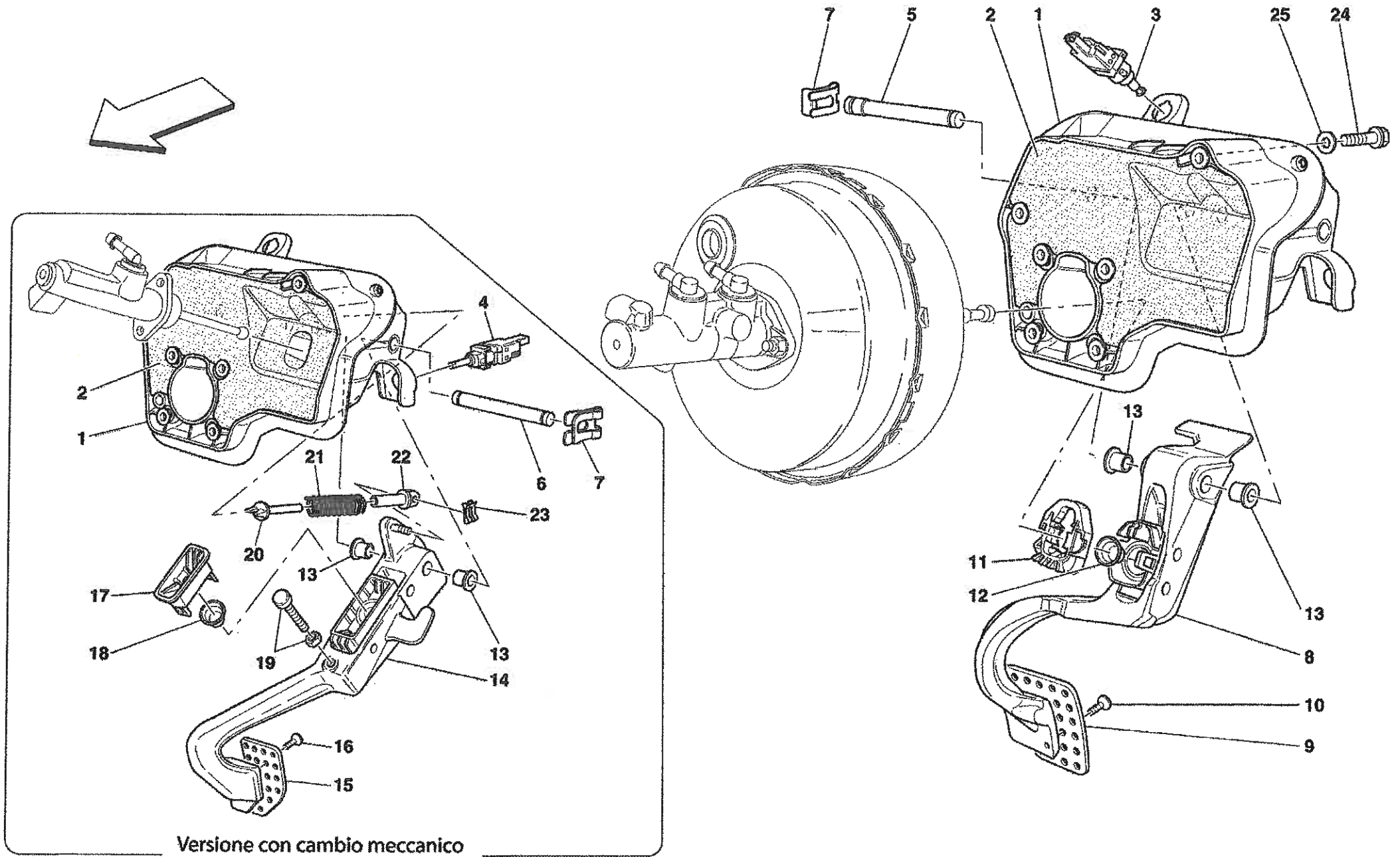
612 Scaglietti - 38 - BRAKE AND CLUTCH HYDRAULIC SYSTEM





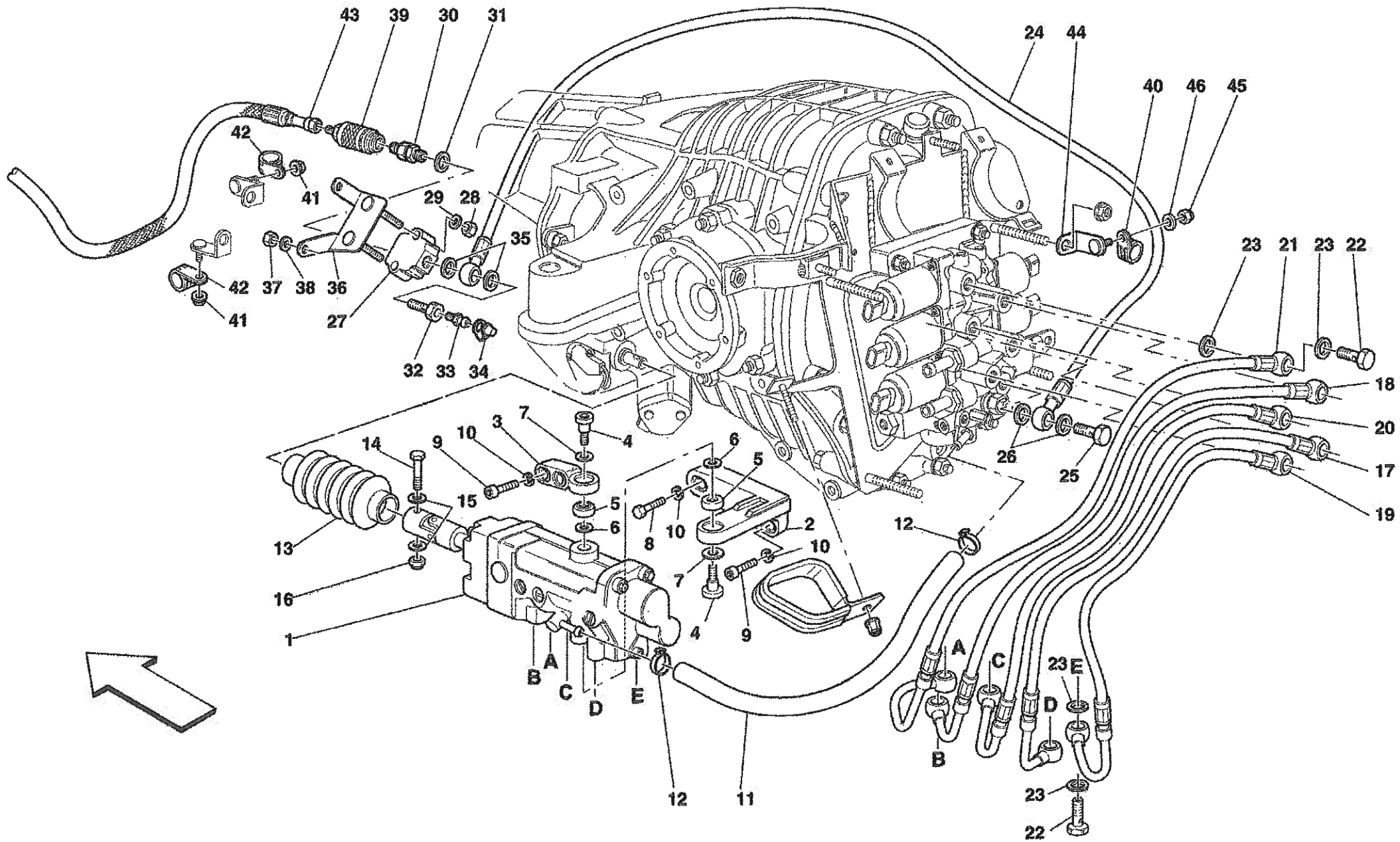
612 Scaglietti - 39 - ELECTRONIC ACCELERATOR PEDAL

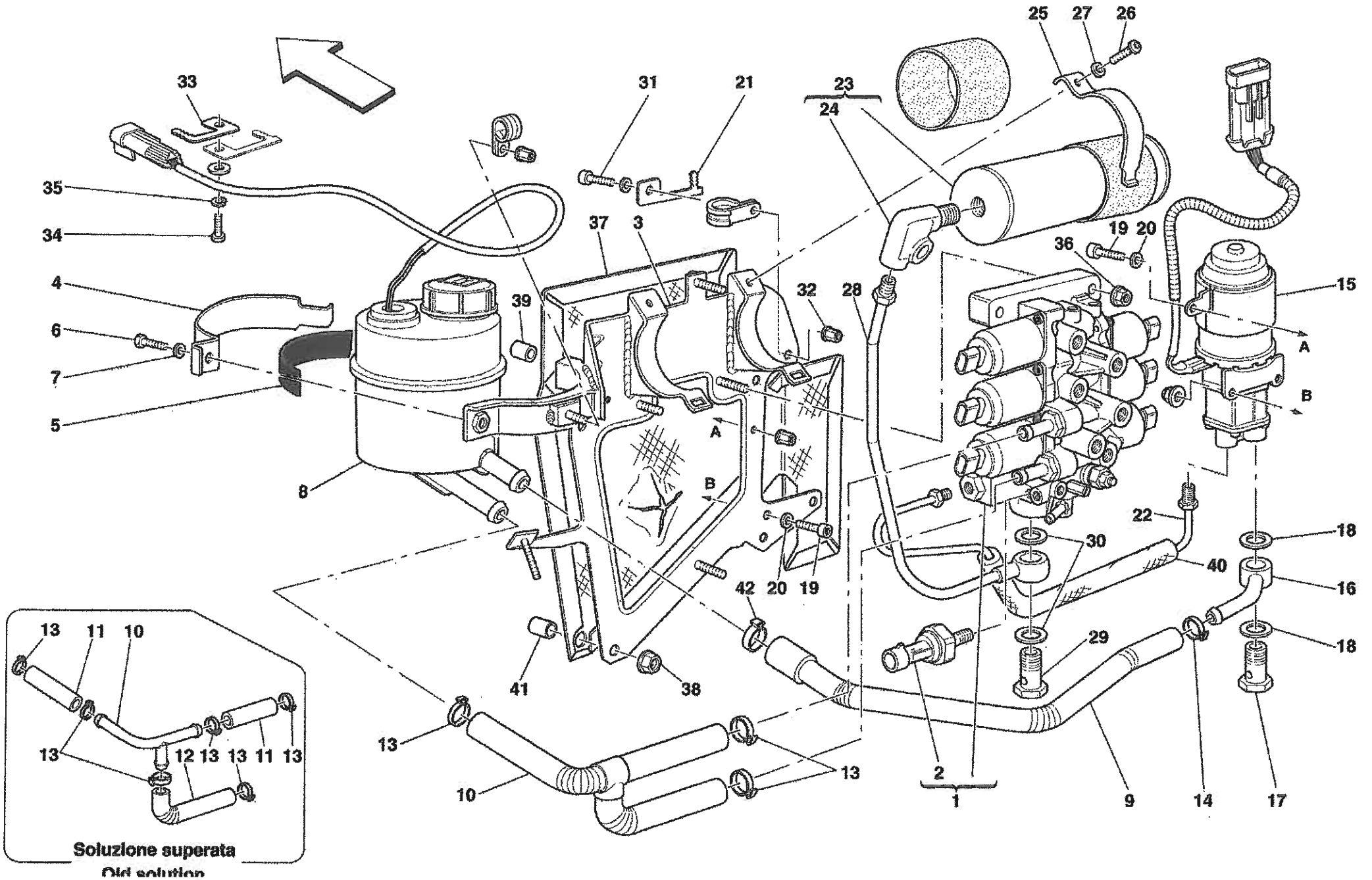


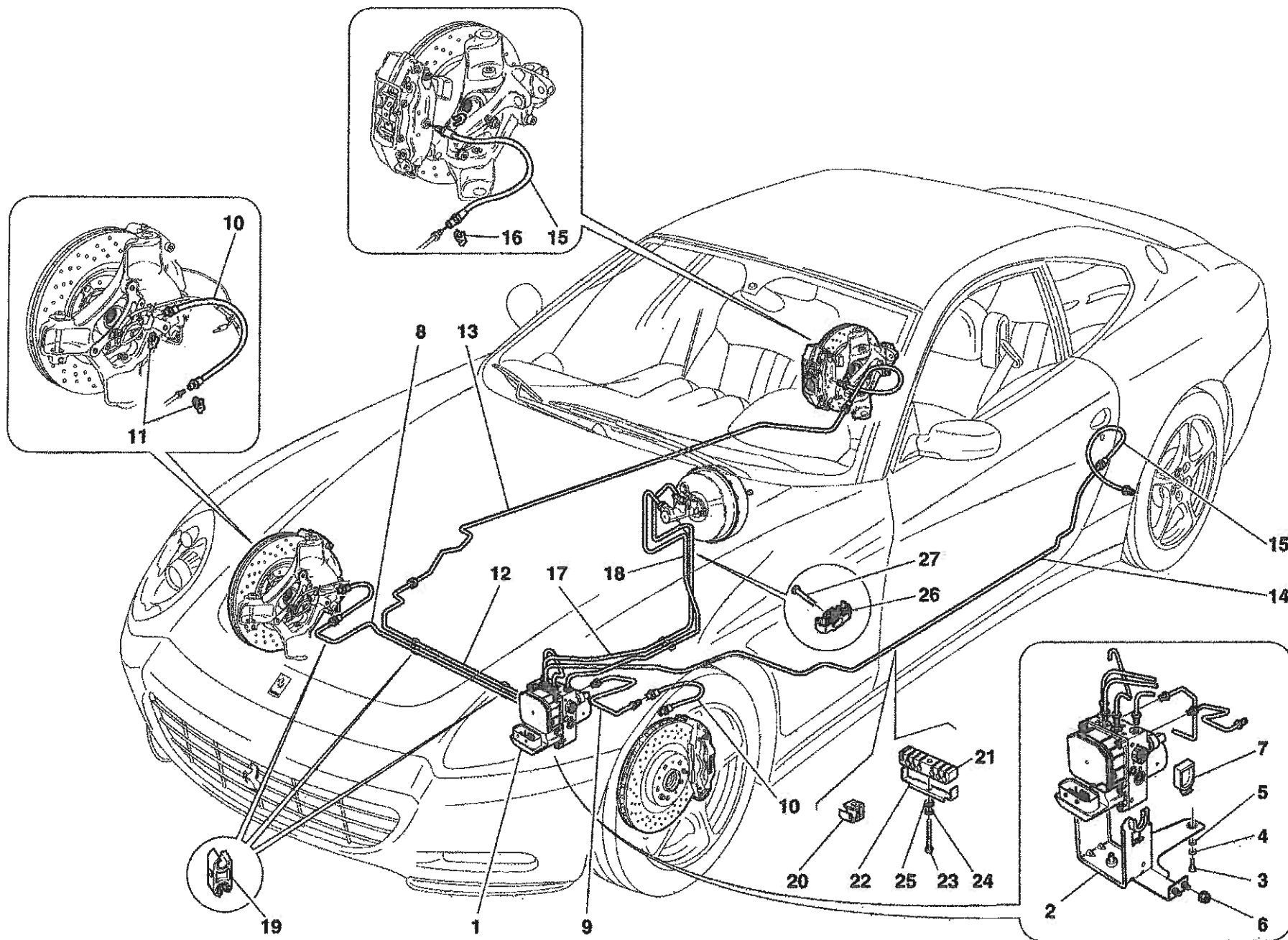


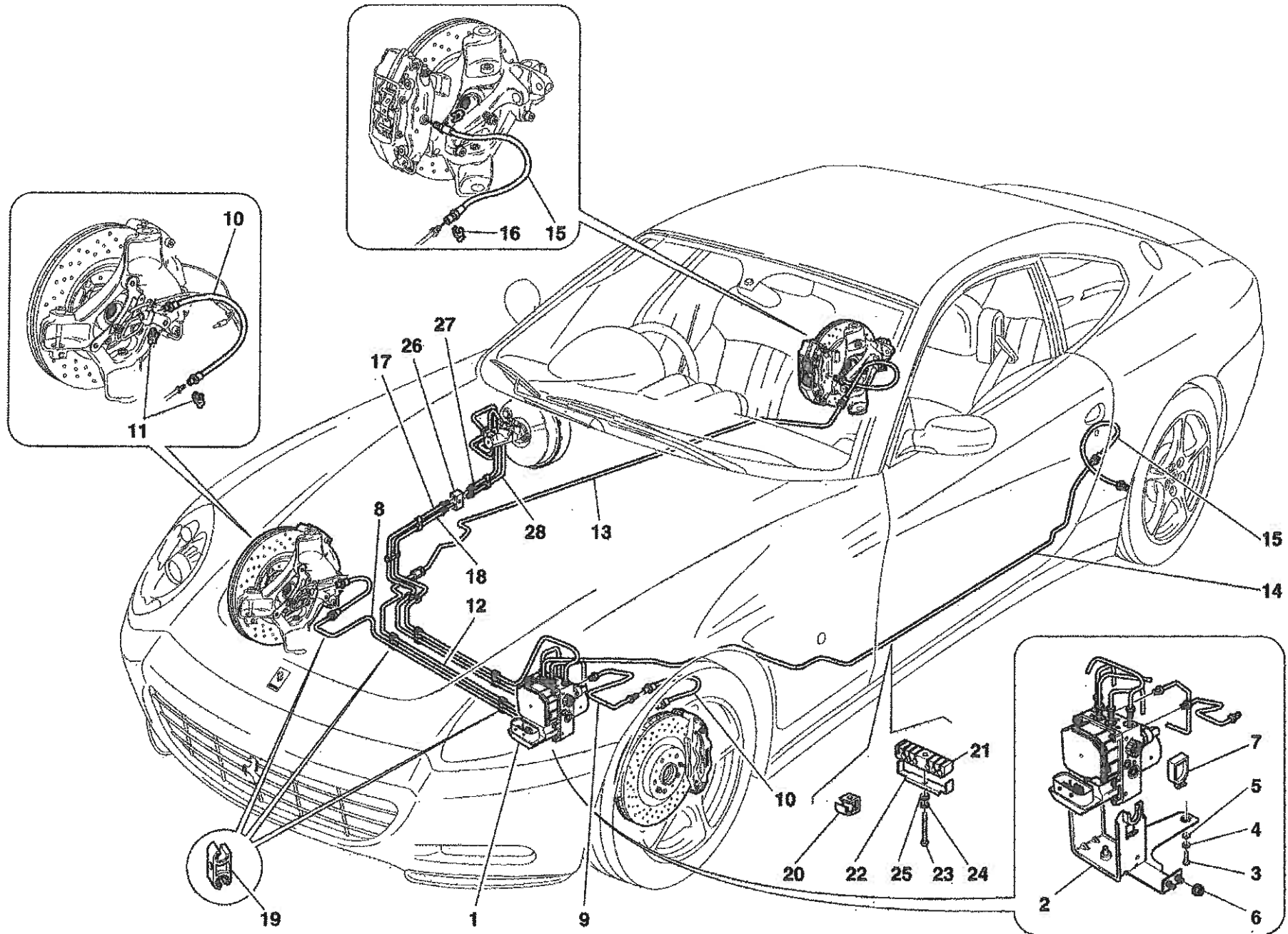
Versione con cambio meccanico  
Mechanical transmission version

612 Scaglietti - 41 - F1 CLUTCH HYDRAULIC CONTROL -Valid for F1-

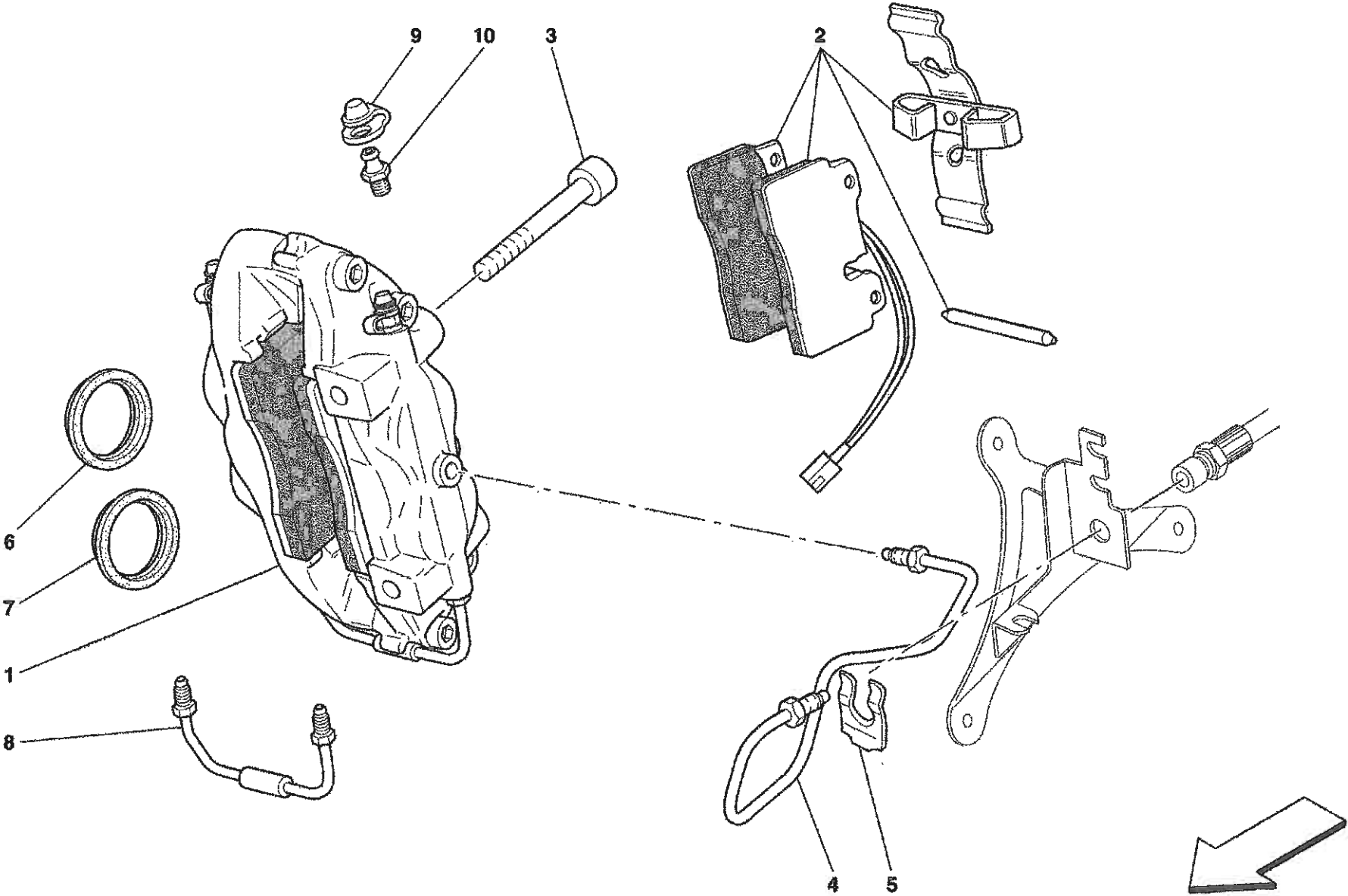




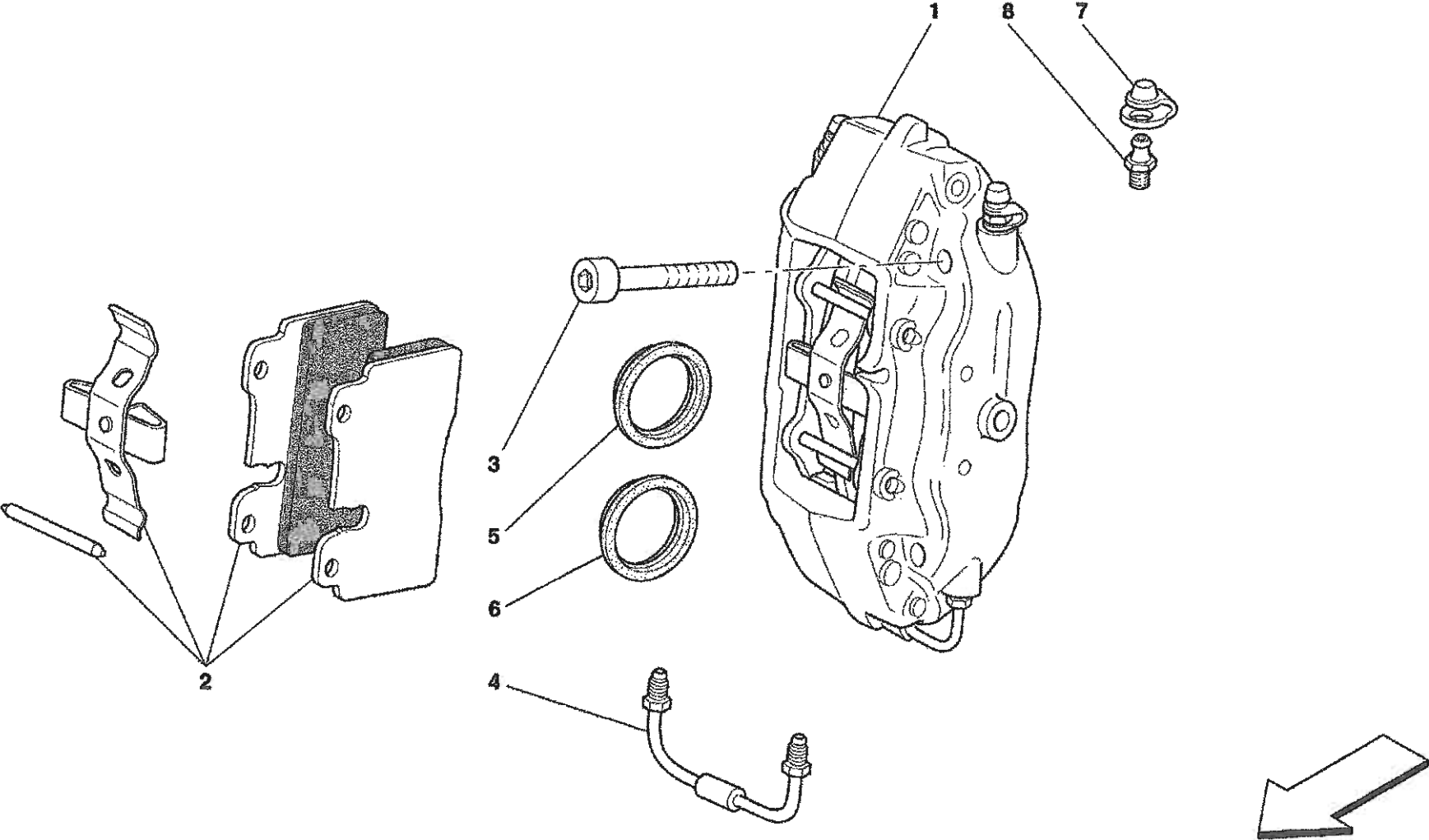




612 Scaglietti - 45 - CALIPER FOR FRONT BRAKE

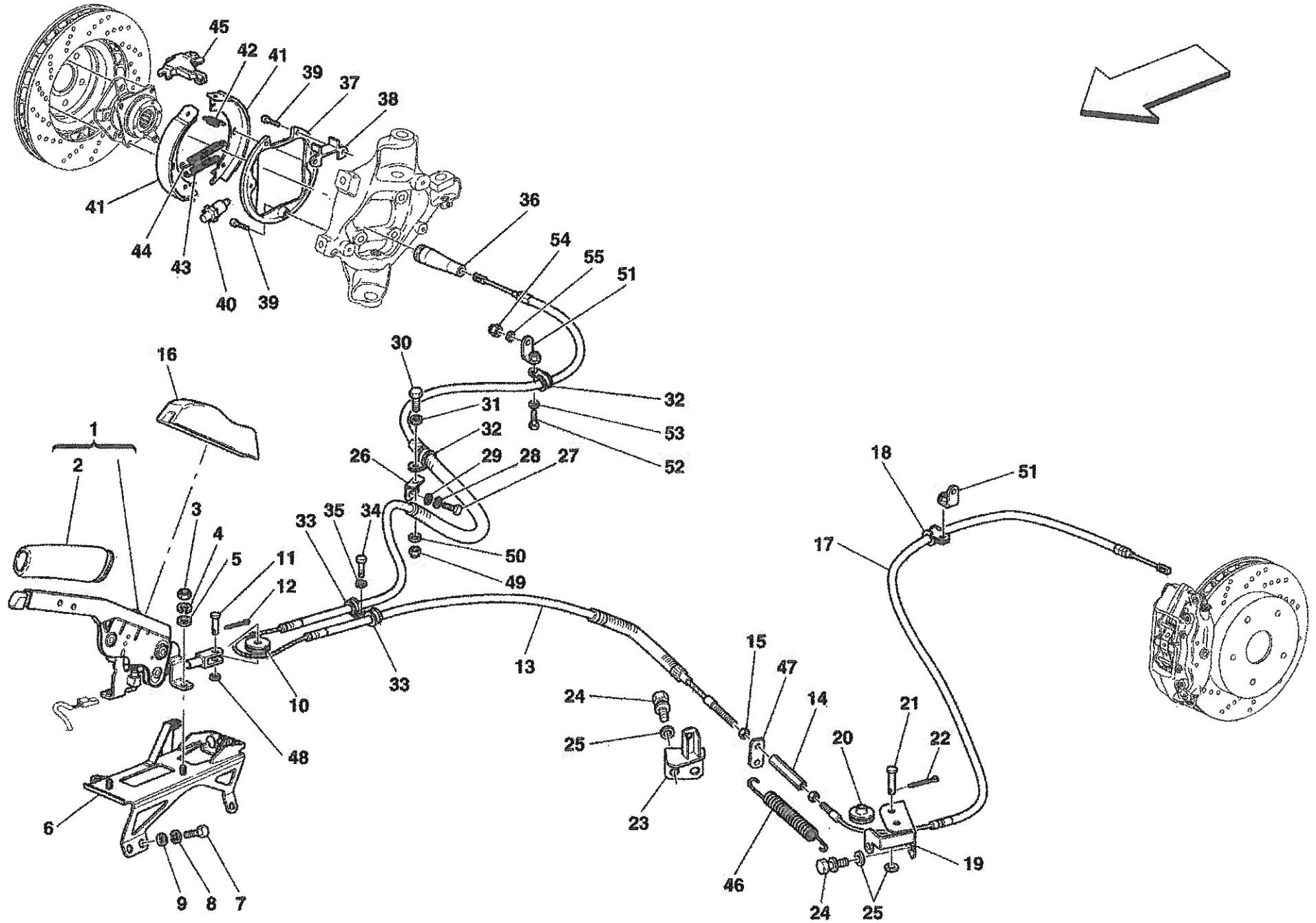


612 Scaglietti - 46 - CALIPER FOR REAR BRAKE

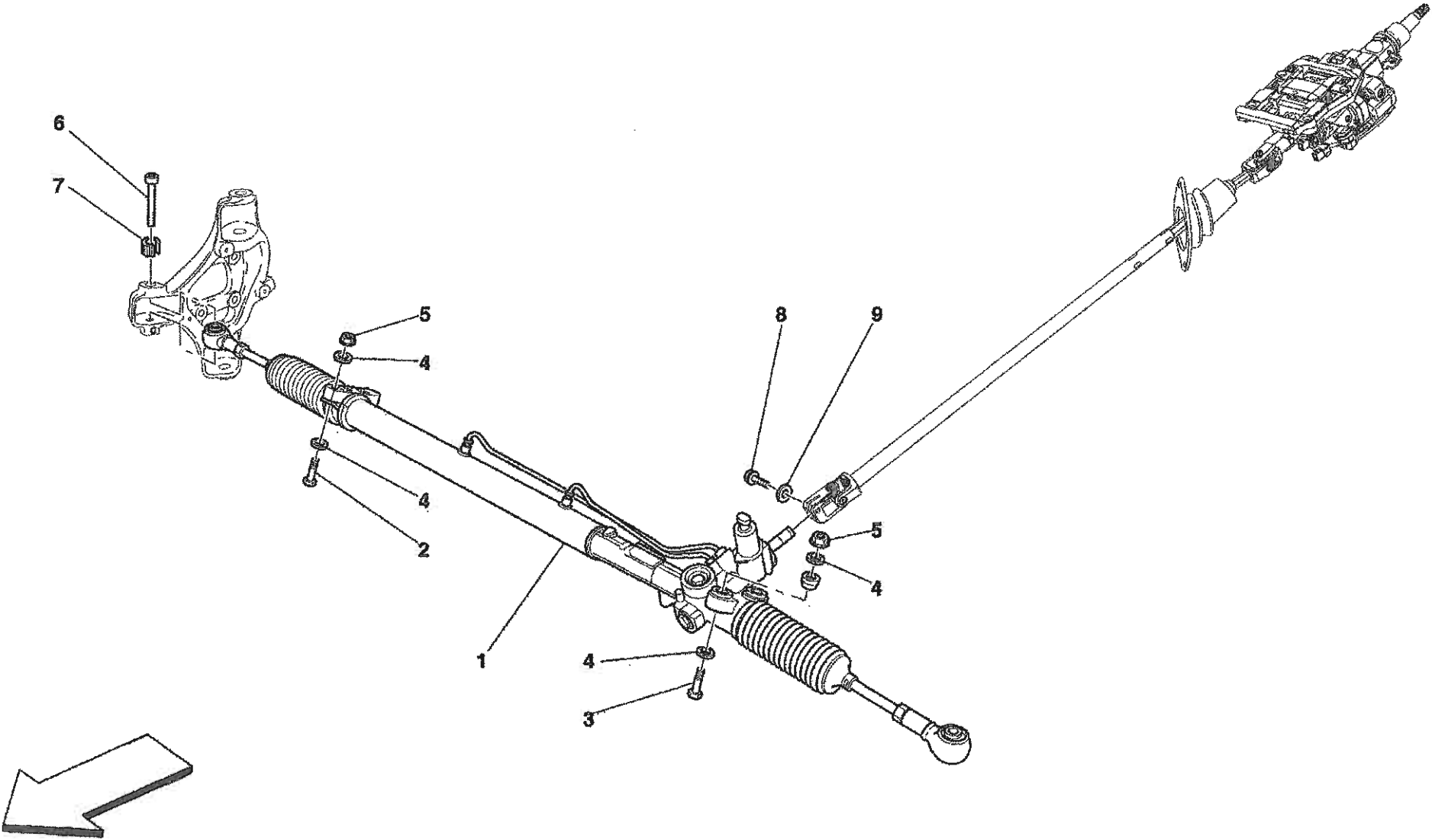




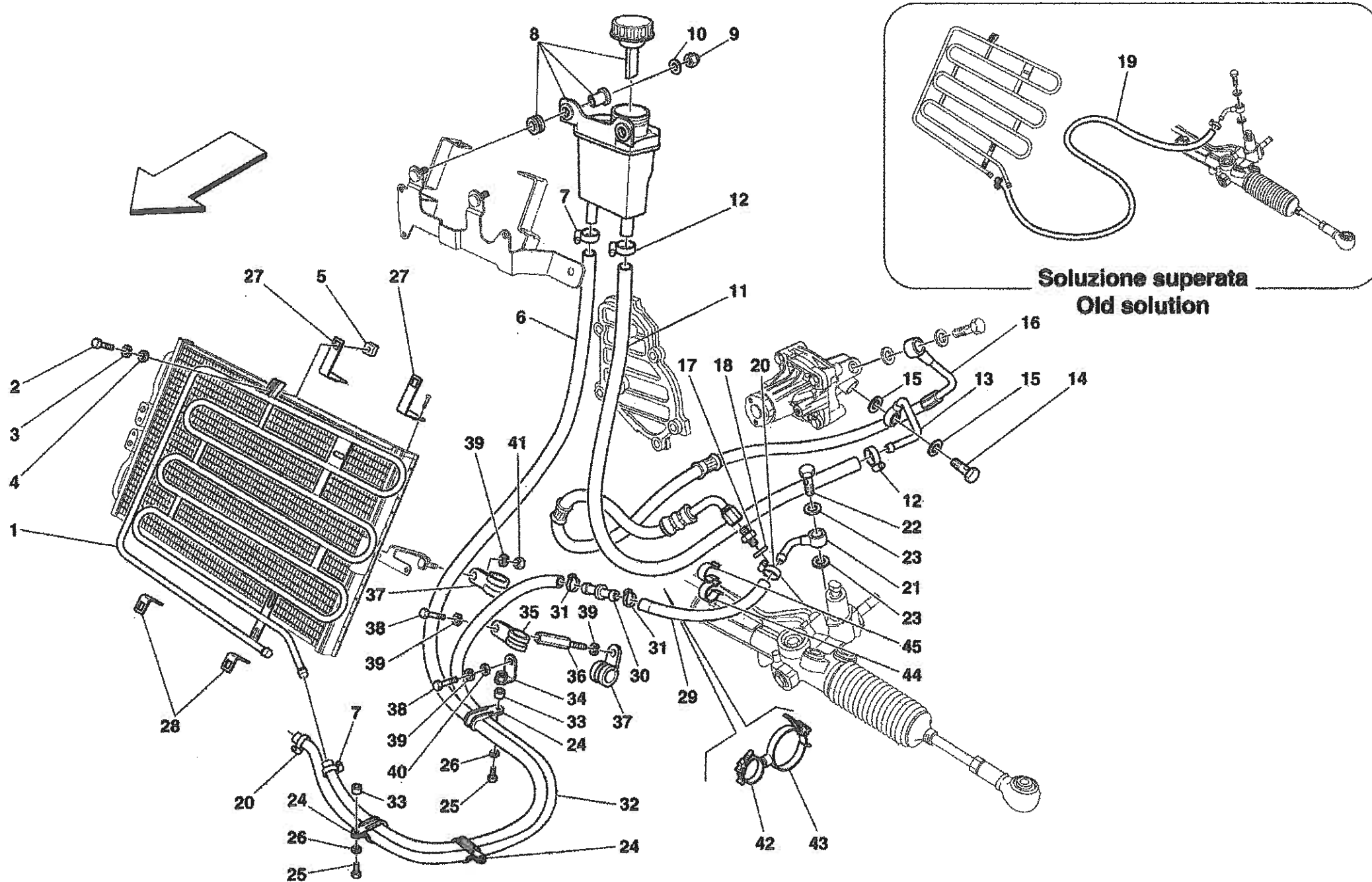
612 Scaglietti - 47 - HAND-BRAKE CONTROL



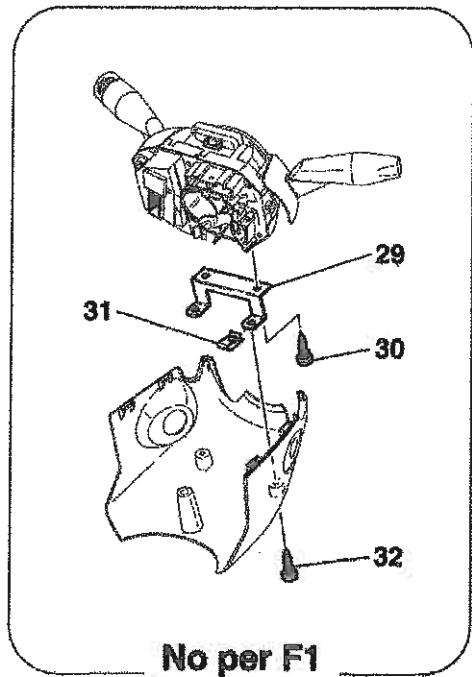
612 Scaglietti - 48 - HYDRAULIC STEERING BOX



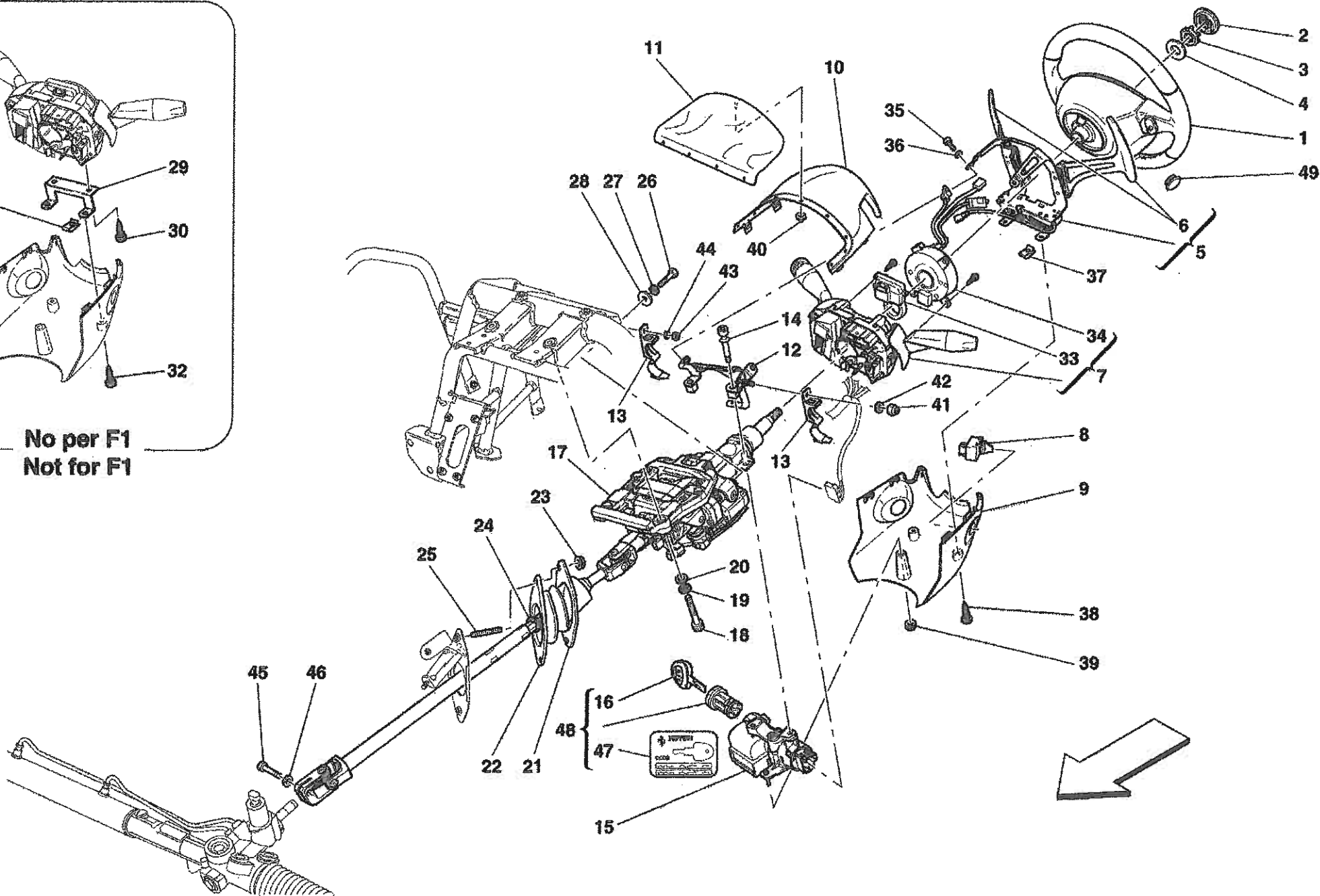
612 Scaglietti - 49 - OIL TANK FOR SERVOSTEERING AND SERPENTINE



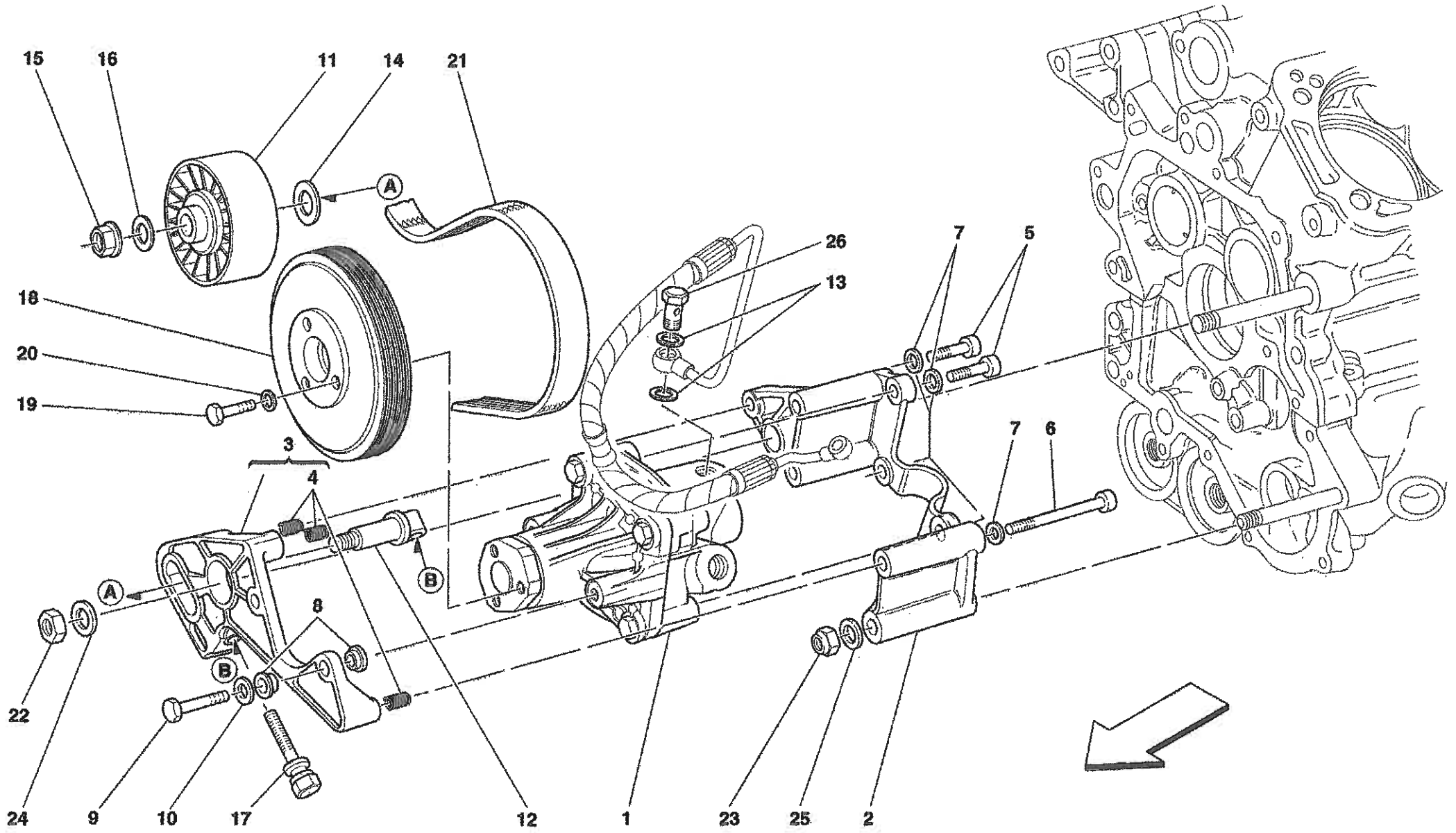
# 612 Scaglietti - 50 - STEERING COLUMN



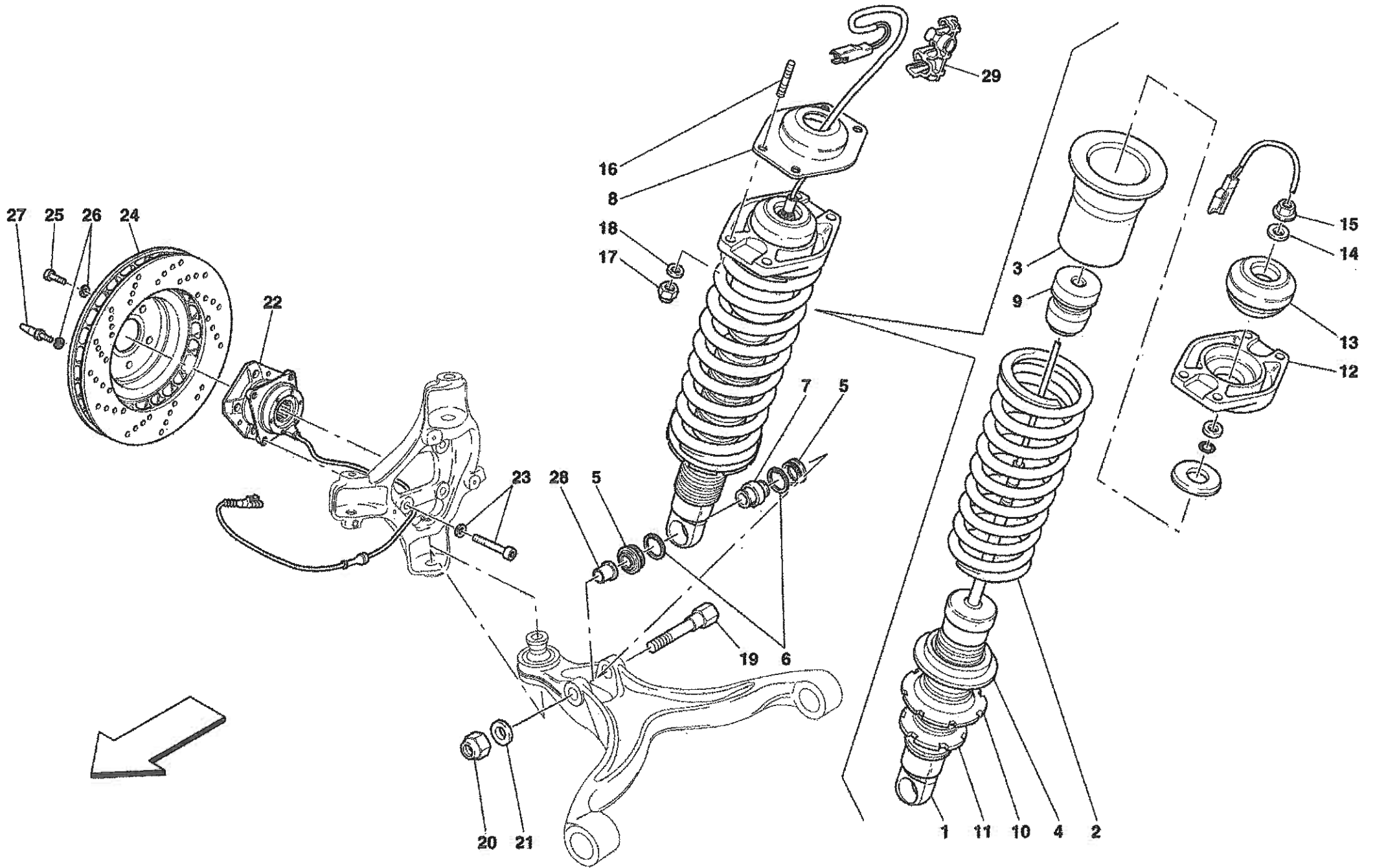
No per F1  
Not for F1



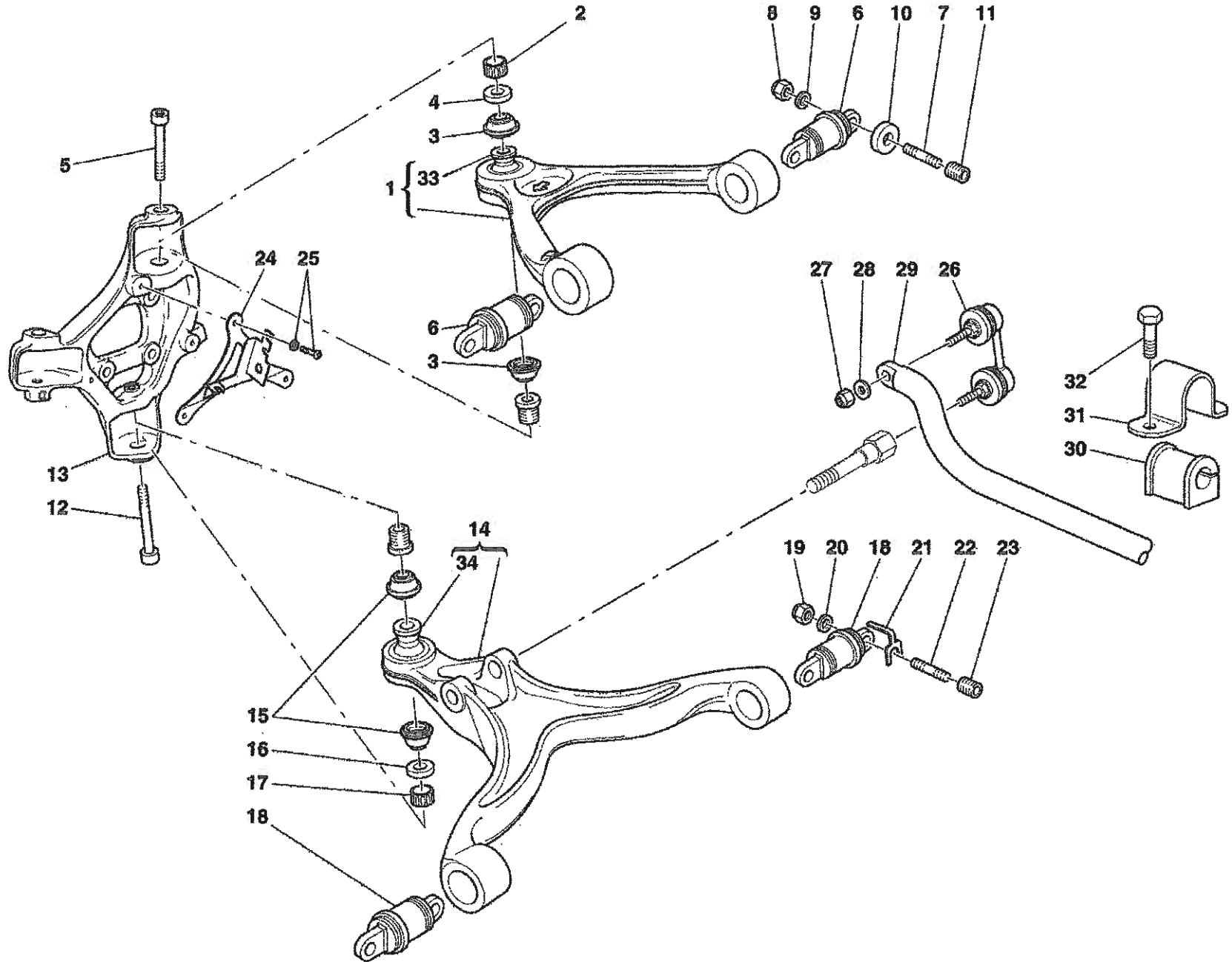
612 Scaglietti - 51 - HYDRAULIC STEERING PUMPS



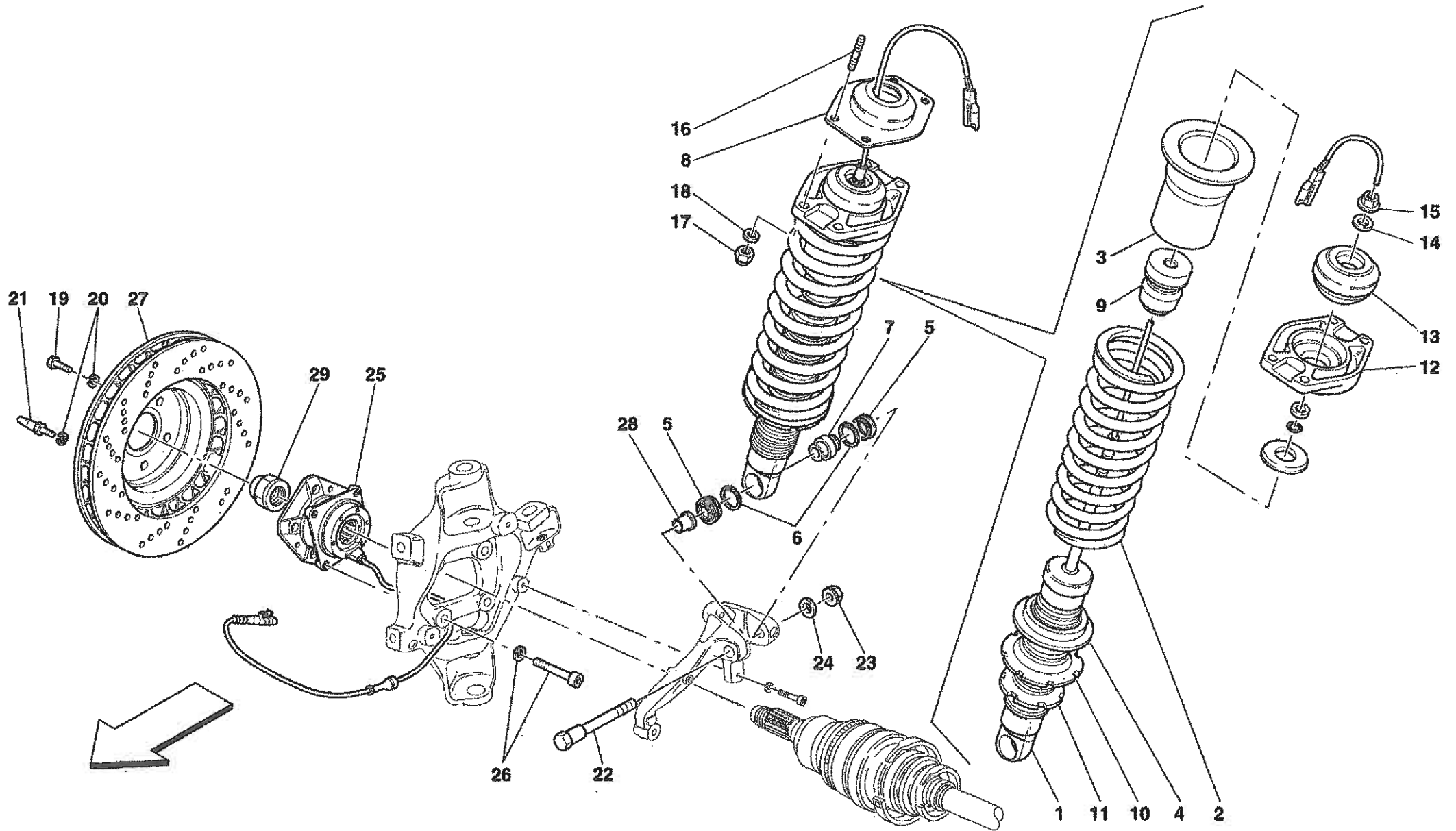
612 Scaglietti - 52 - FRONT SUSPENSION - SHOCK ABSORBER AND BRAKE DISC



612 Scaglietti - 53 - FRONT SUSPENSION - WISHBONES AND STABILIZER BAR

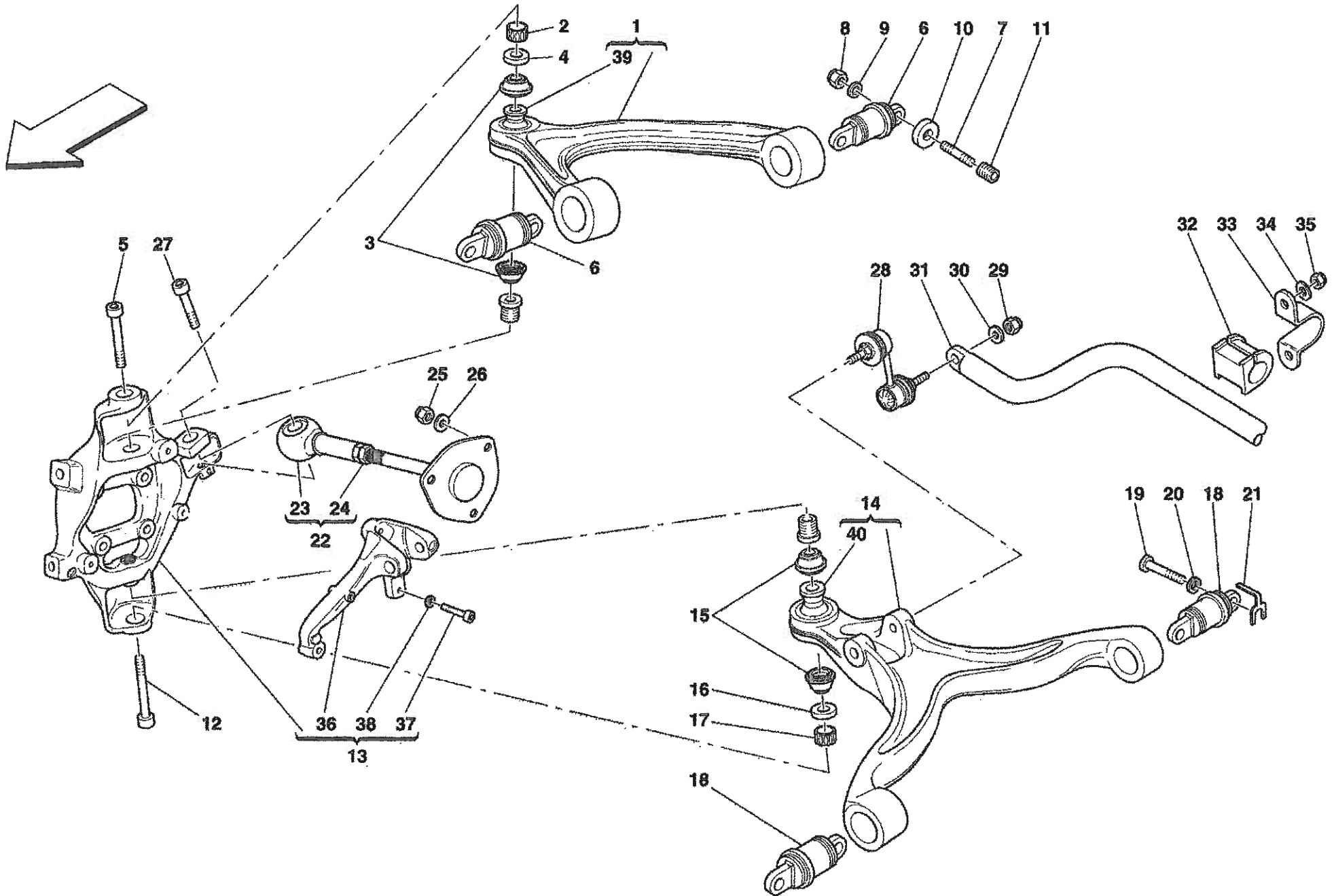


612 Scaglietti - 54 - REAR SUSPENSION - SHOCK ABSORBER AND BRAKE DISC

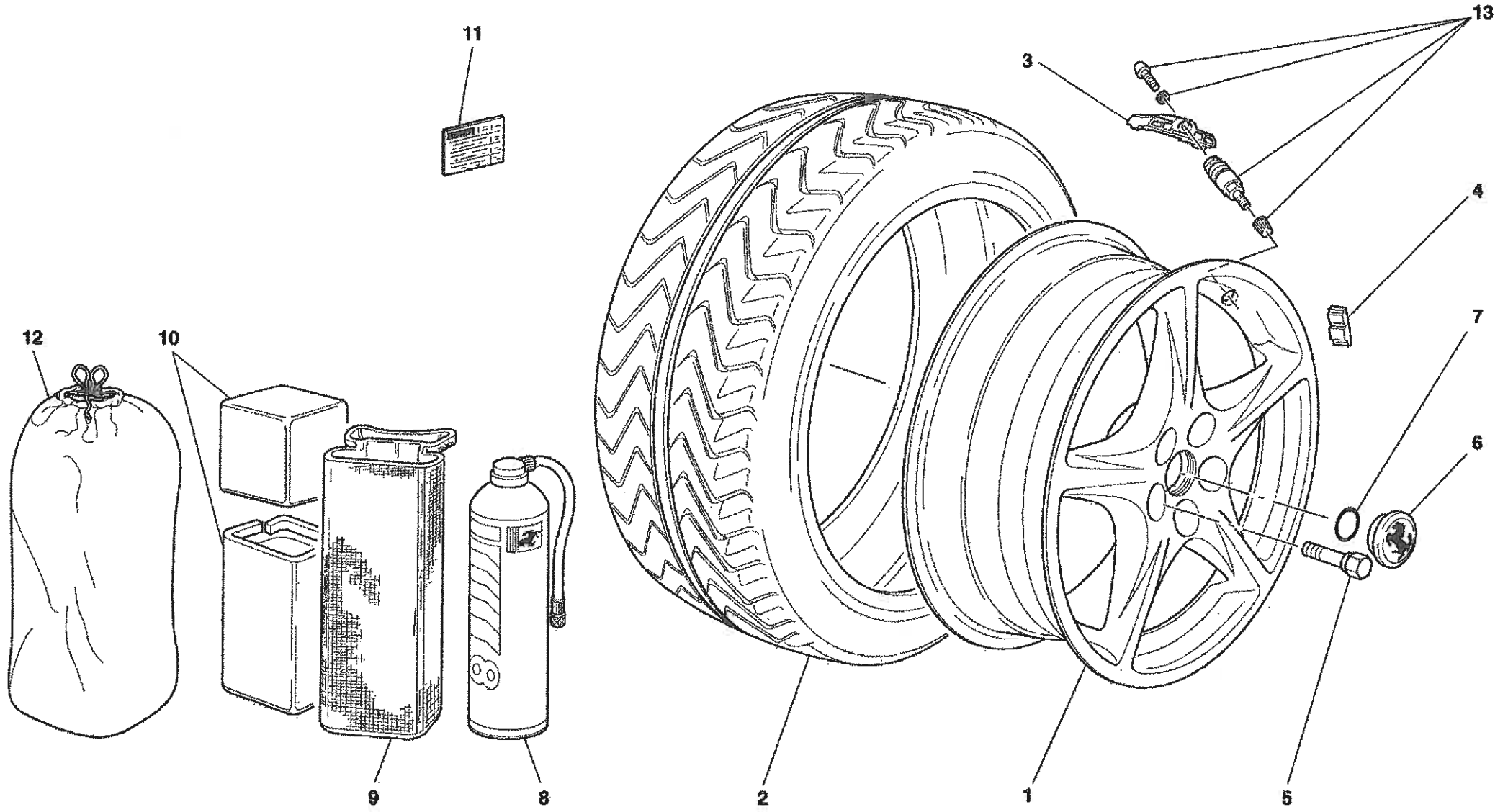




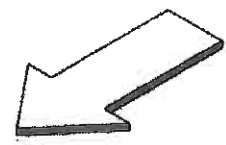
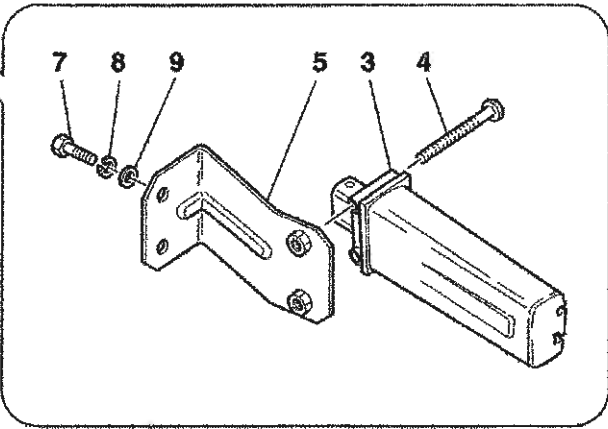
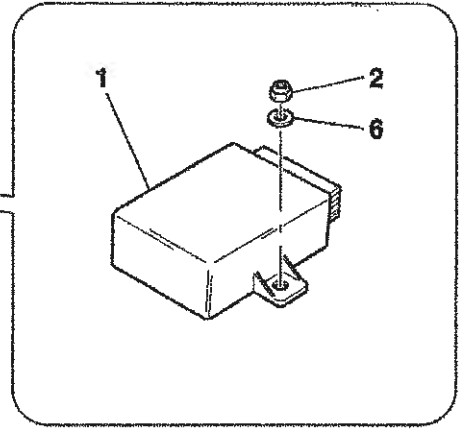
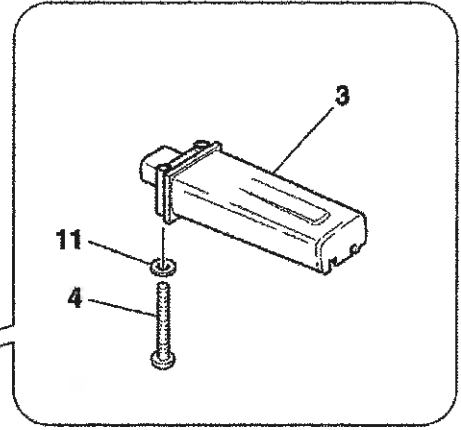
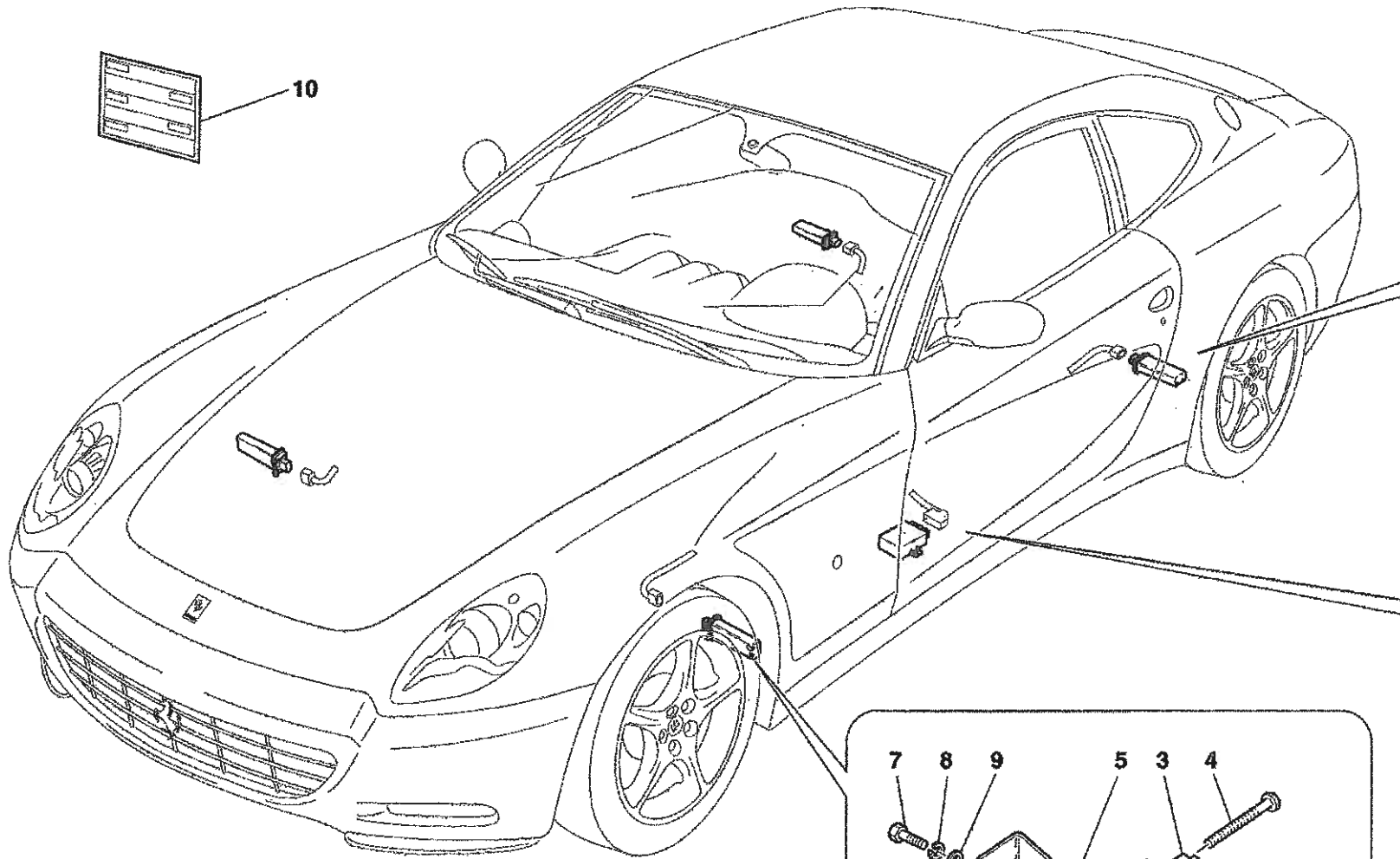
612 Scaglietti - 55 - REAR SUSPENSION - WISHBONES AND STABILIZER BAR



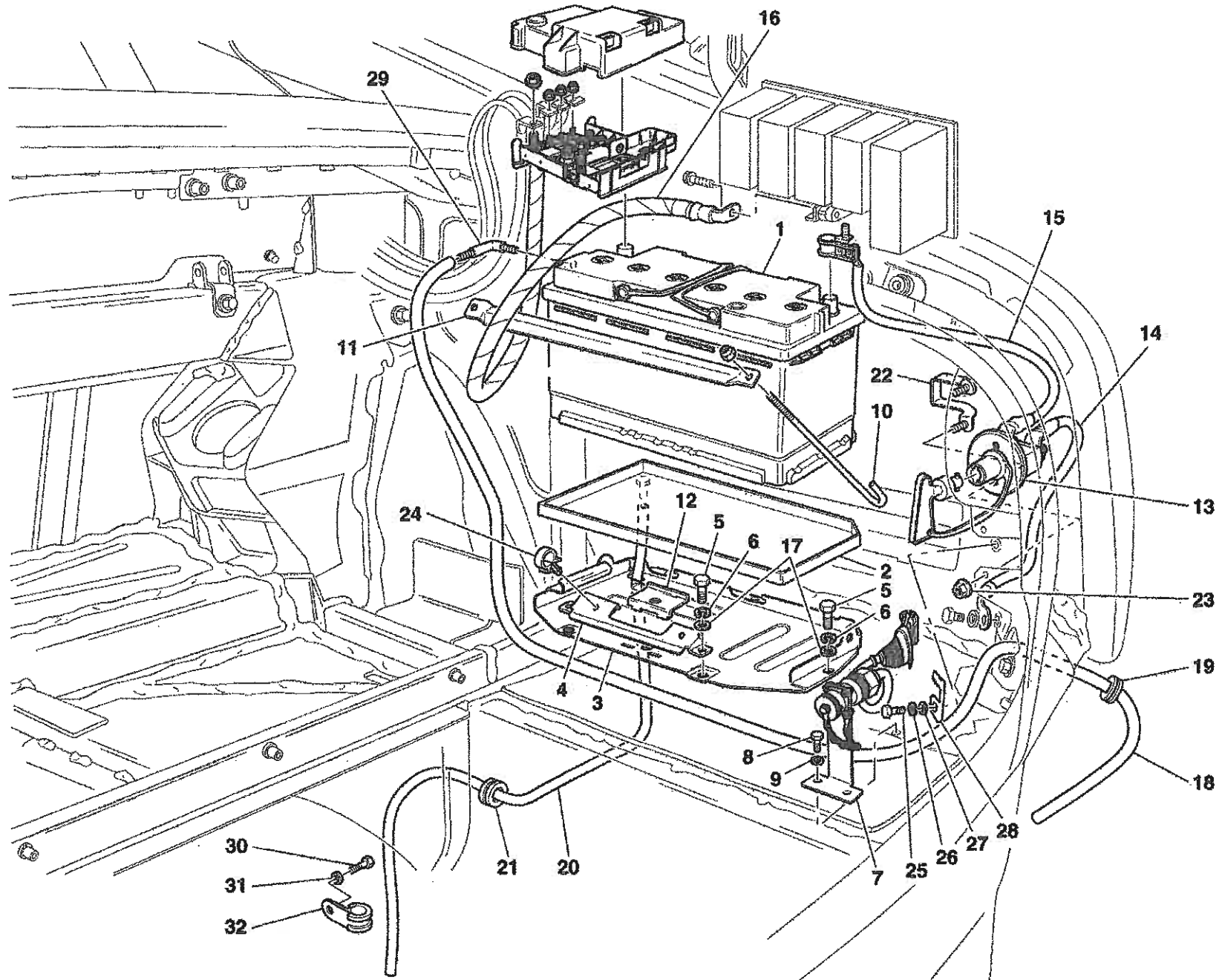
612 Scaglietti - 56 - WHEELS



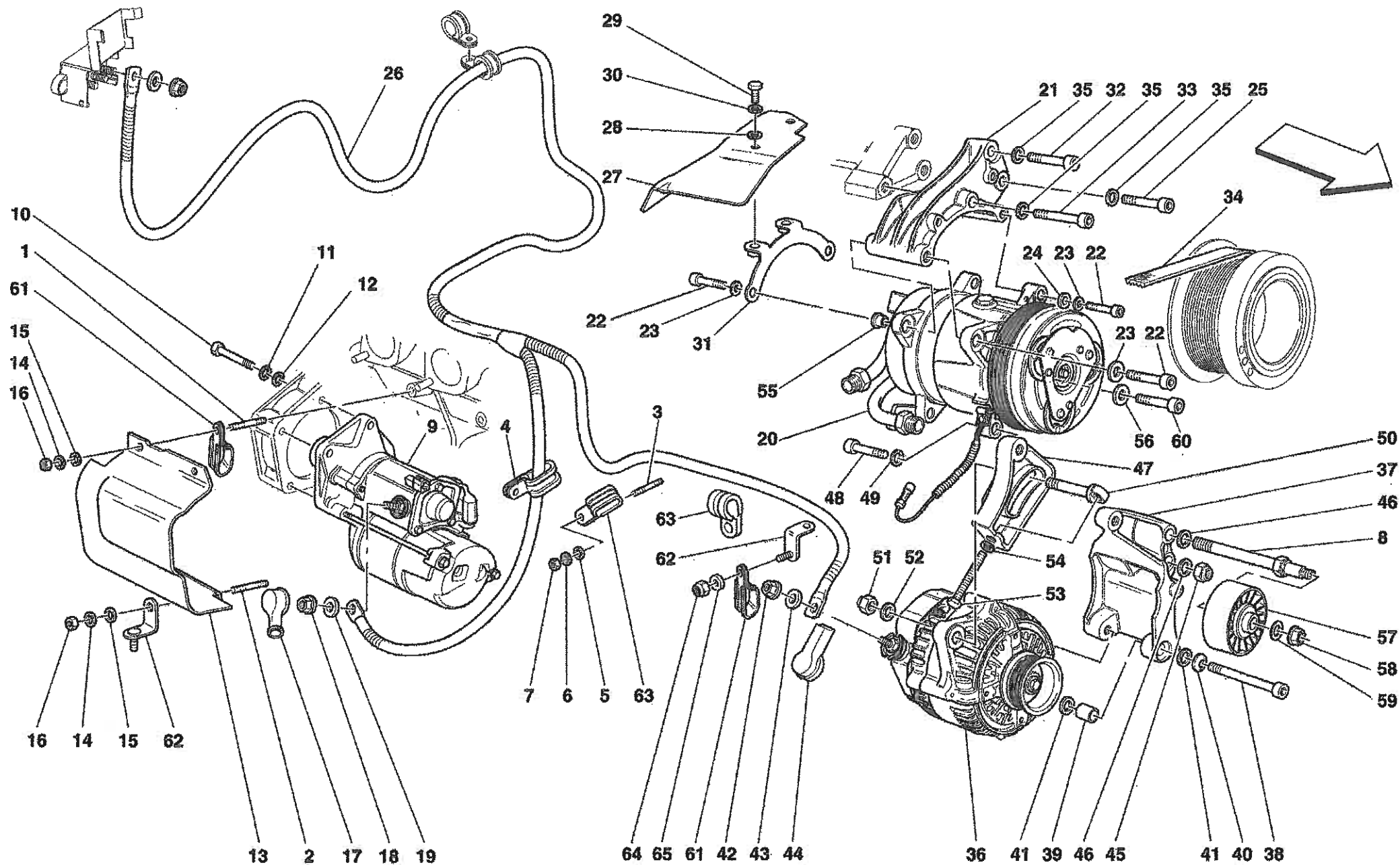
612 Scaglietti - 57 - TYRES PRESSURE CONTROL SYSTEM



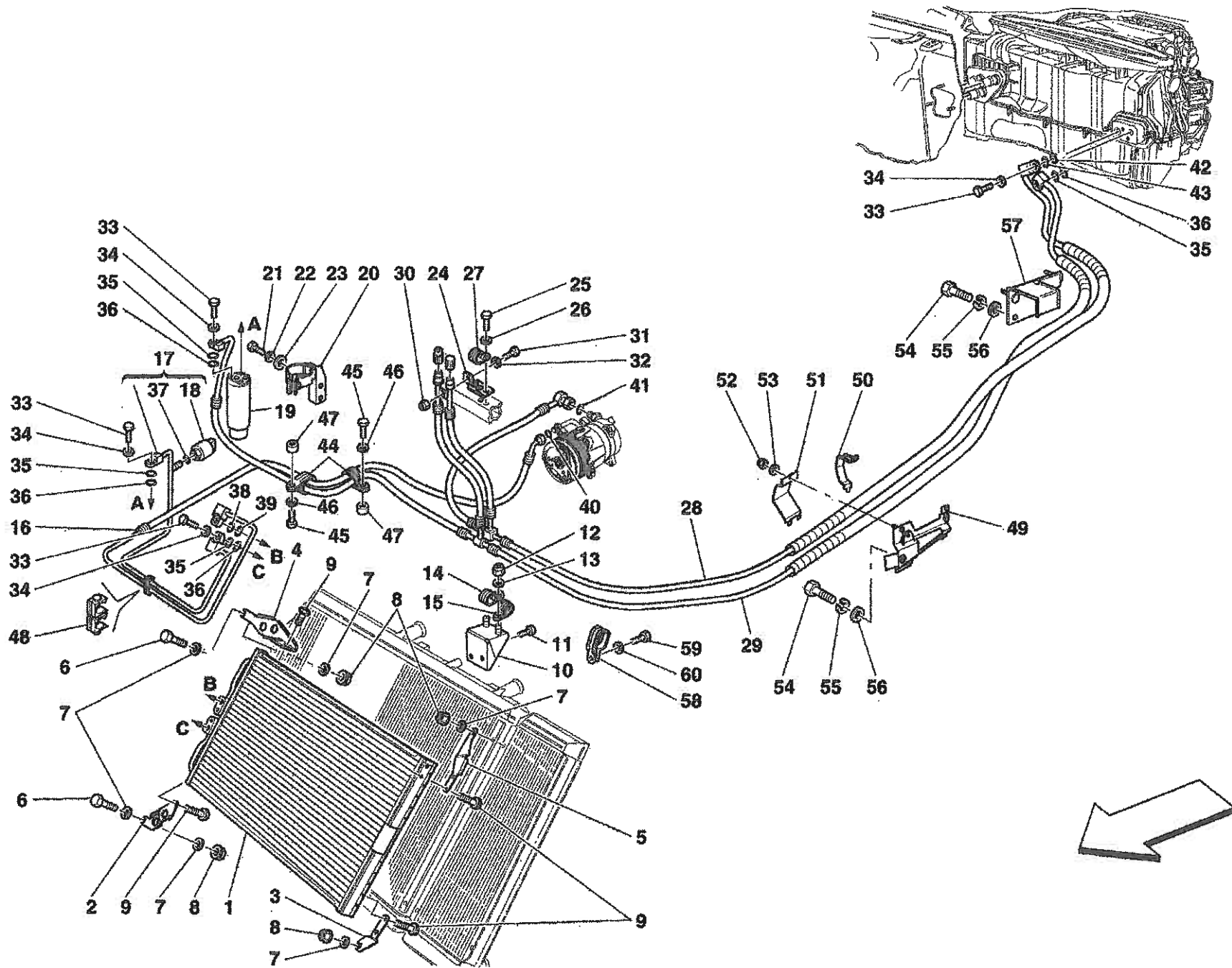
612 Scaglietti - 58 - BATTERY



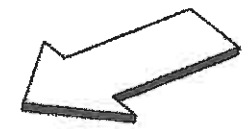
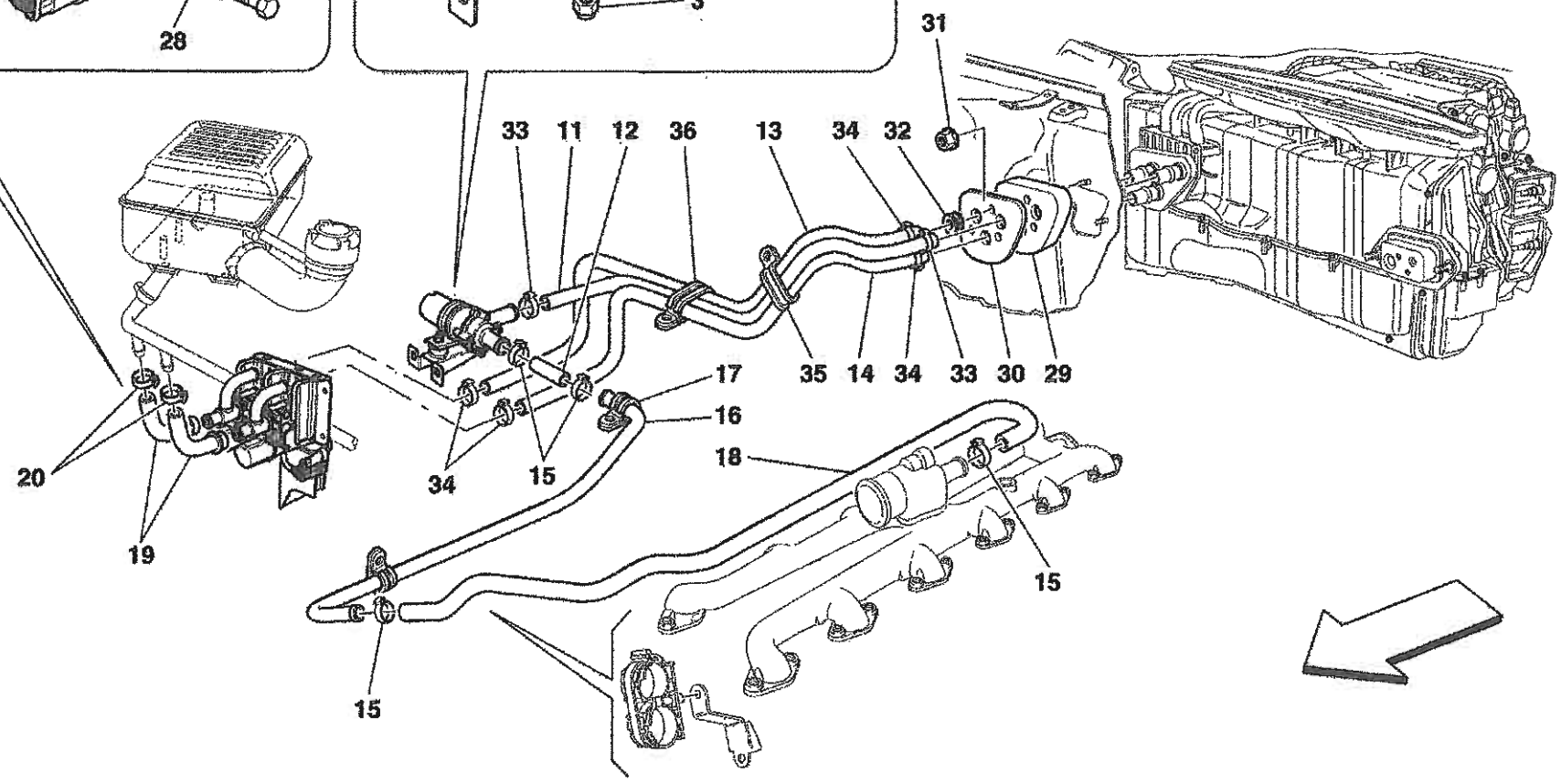
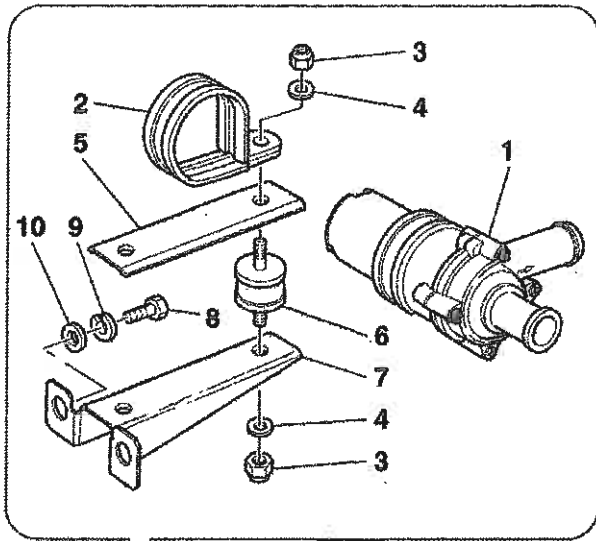
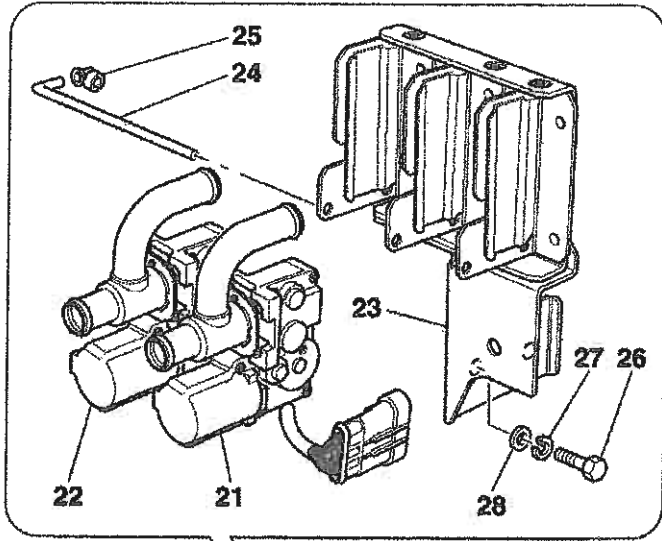
612 Scaglietti - 59 - ALTERNATOR - STARTING MOTOR - AIR CONDITIONING COMPRESSOR



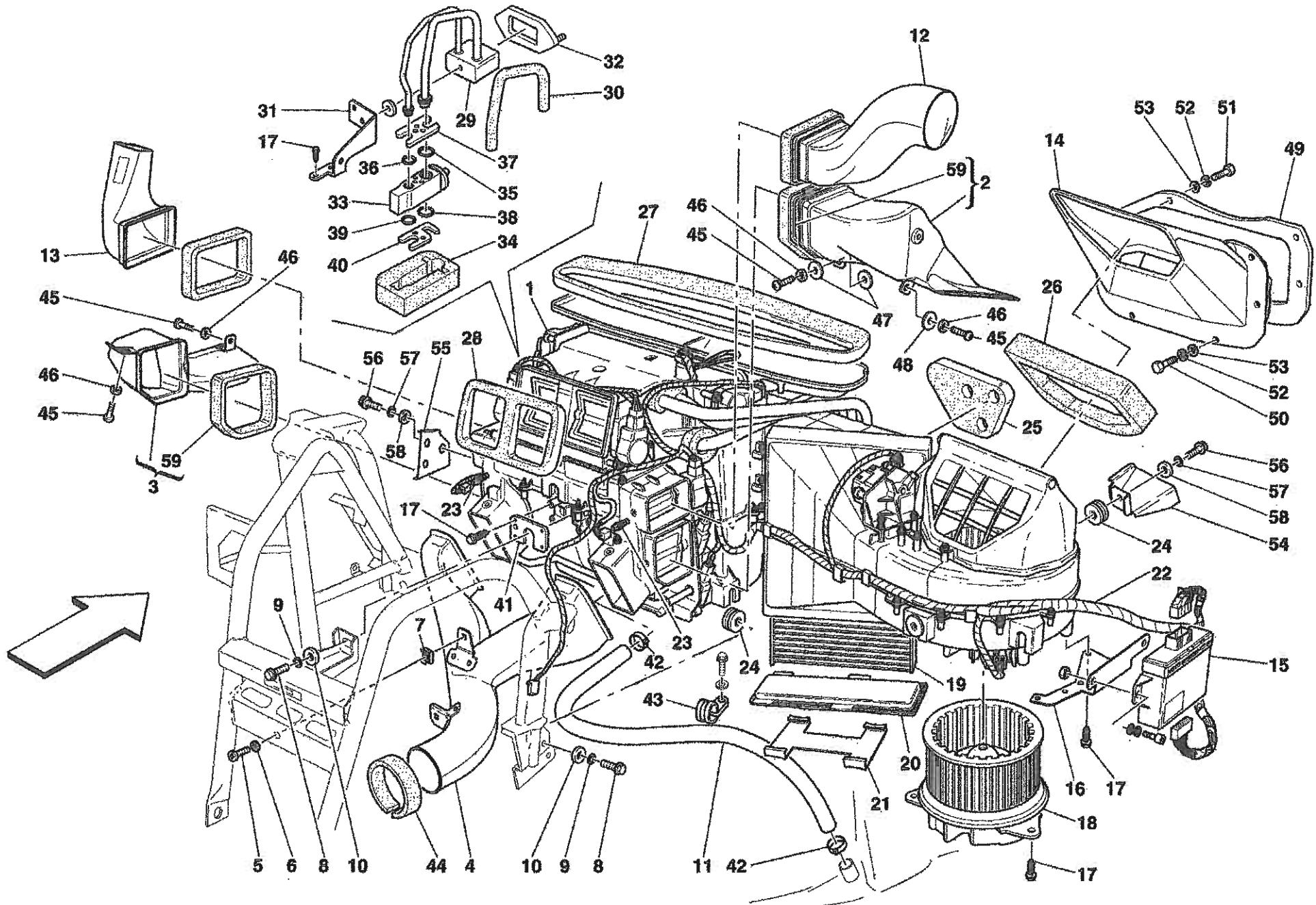
612 Scaglietti - 60 - AIR CONDITIONING SYSTEM - FREON PIPES



# 612 Scaglietti - 61 - AIR CONDITIONING SYSTEM - WATER PIPES

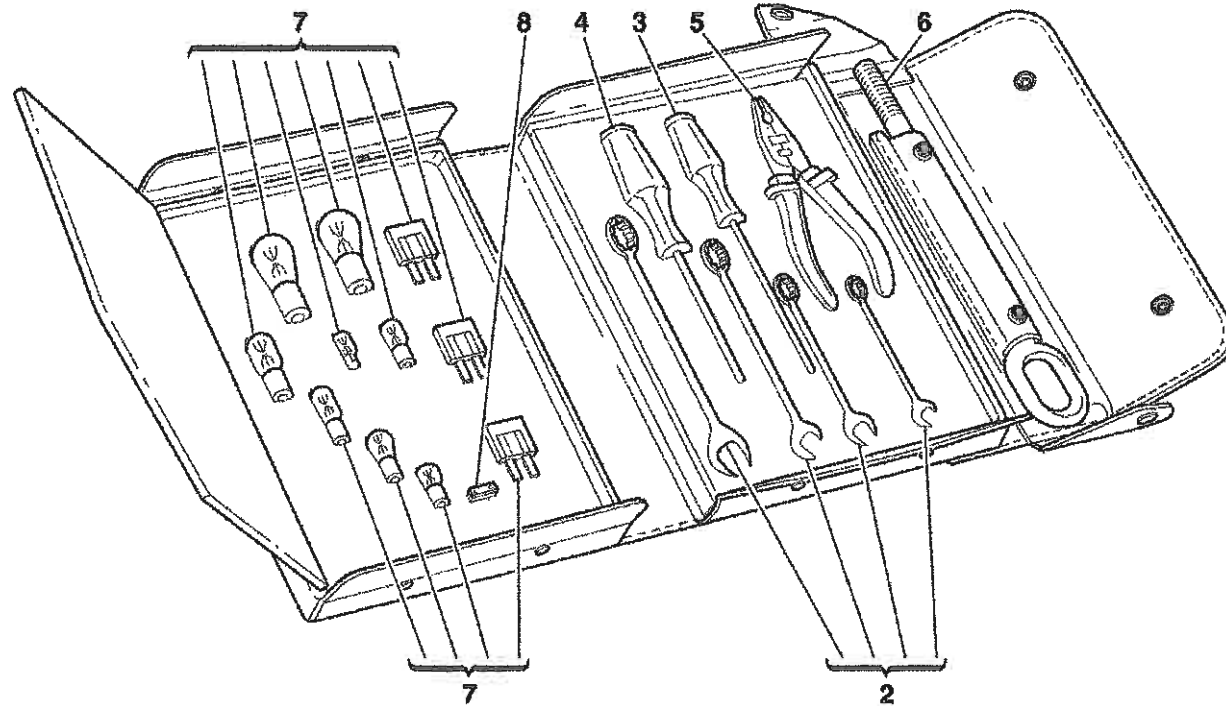
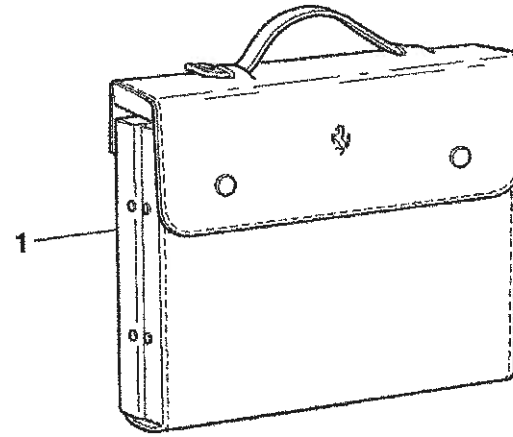
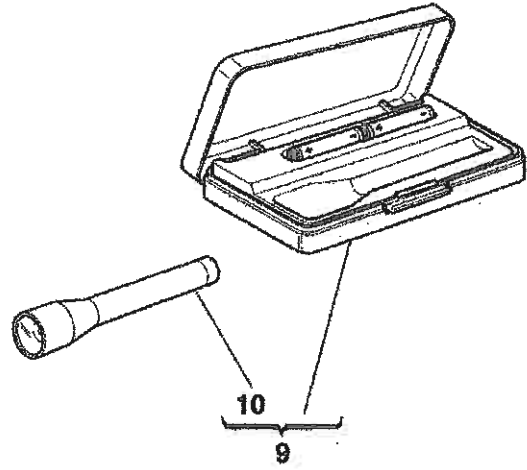


612 Scaglietti - 62 - EVAPORATOR UNIT AND CONTROLS

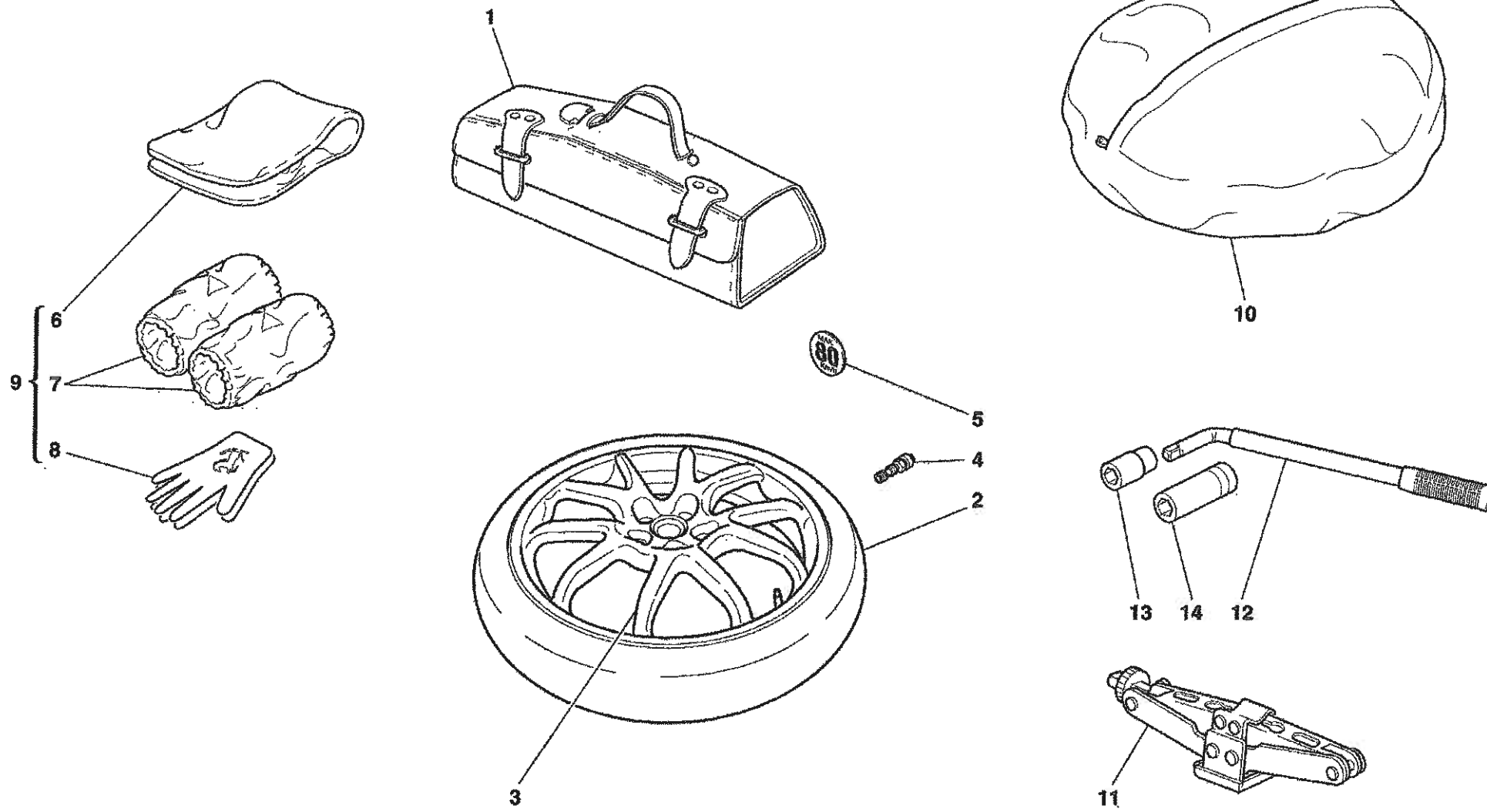




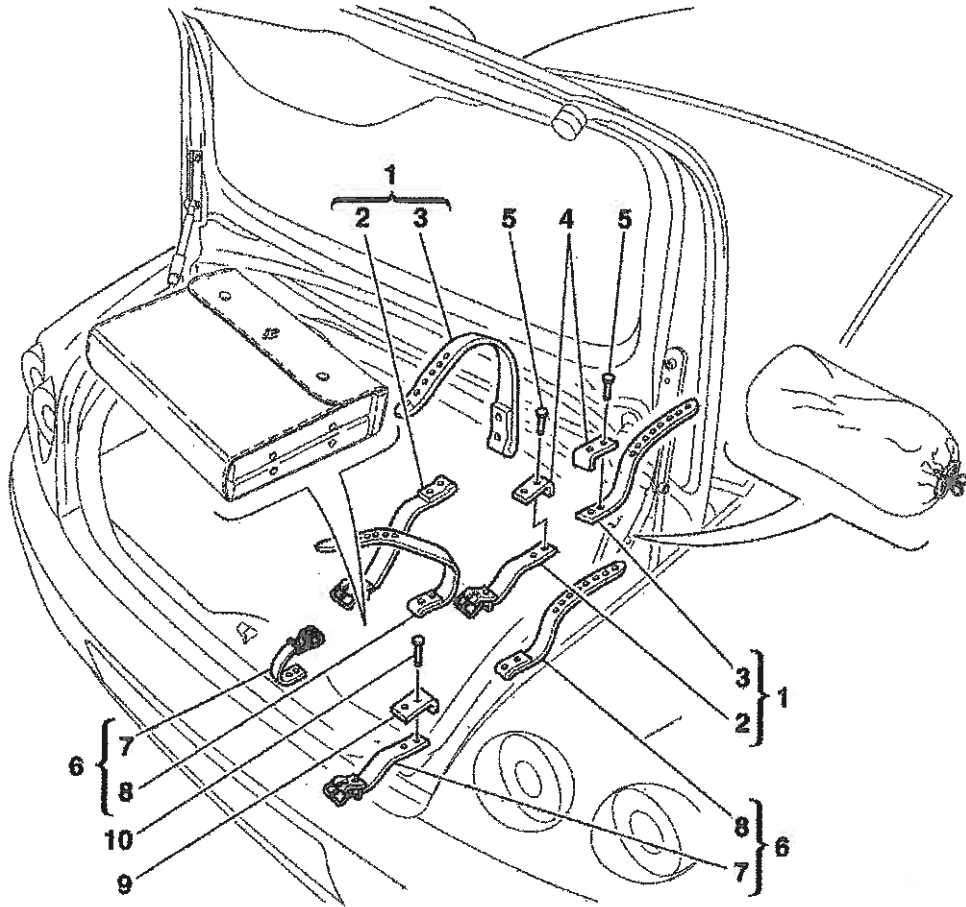
612 Scaglietti - 63 - TOOLS EQUIPMENT



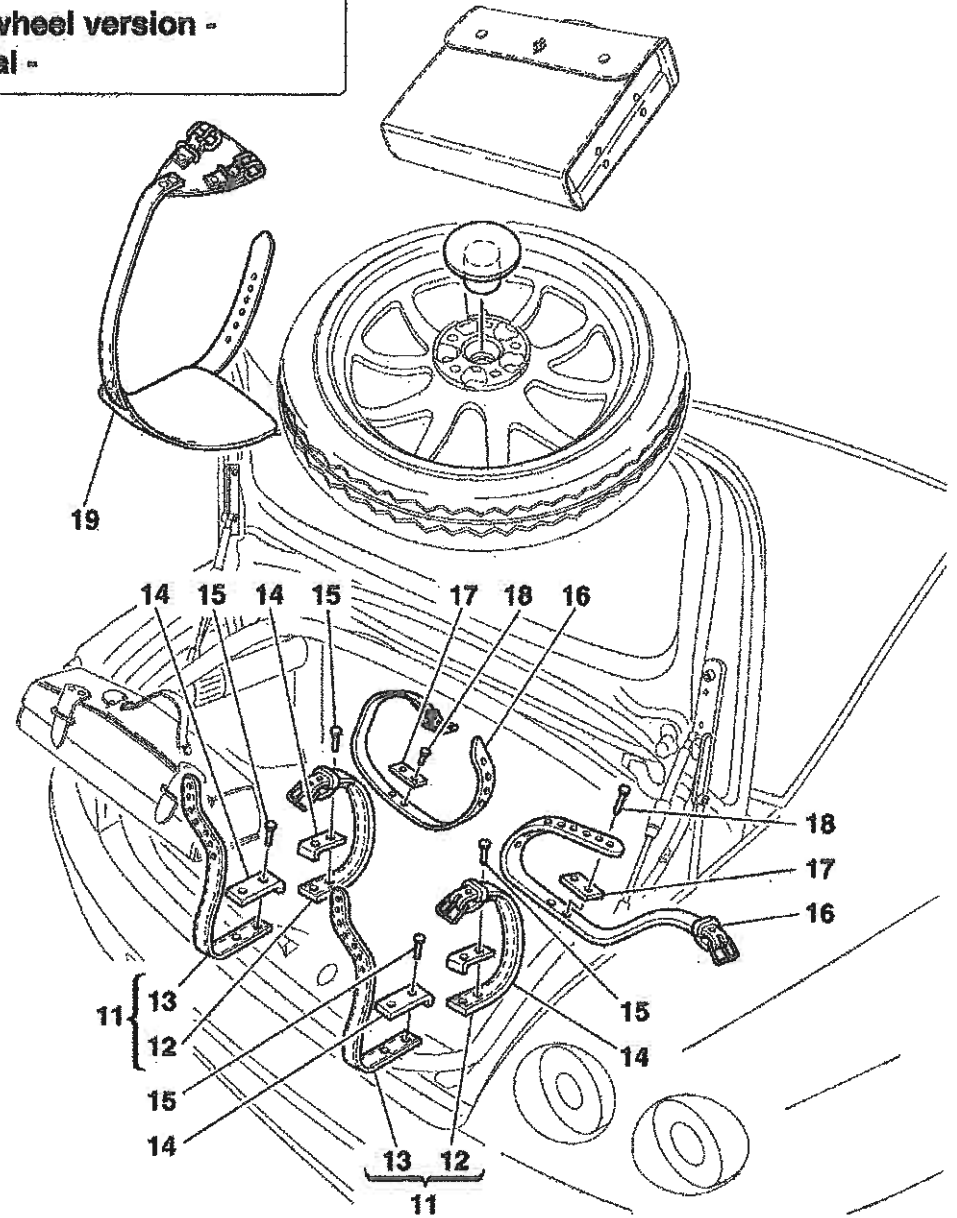
612 Scaglietti - 64 - SPARE WHEEL AND ACCESSORIES -OPTIONAL-



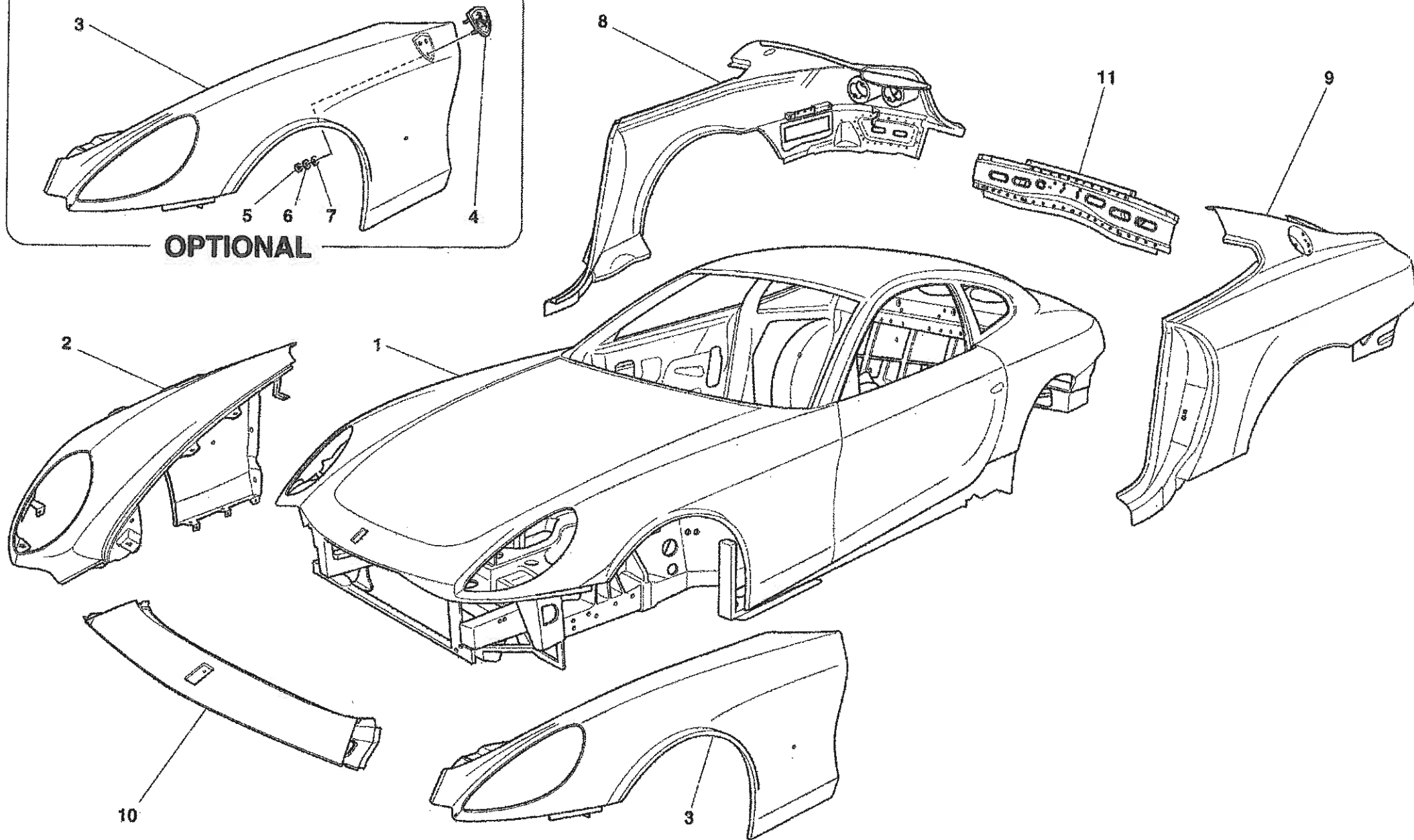
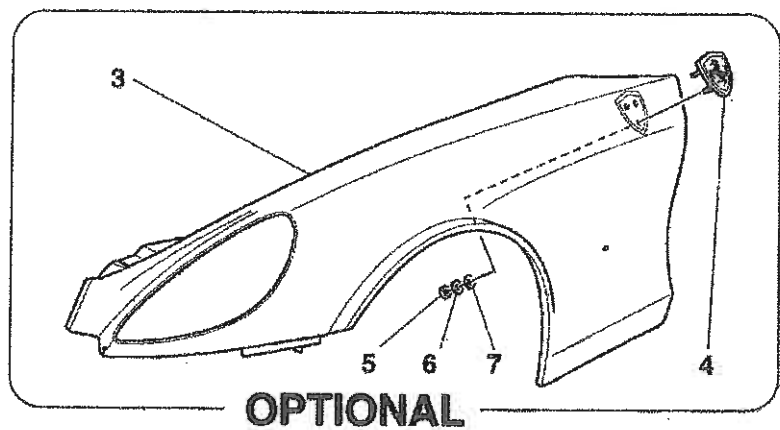
- Versione senza ruota di scorta -
- Without spare wheel version -



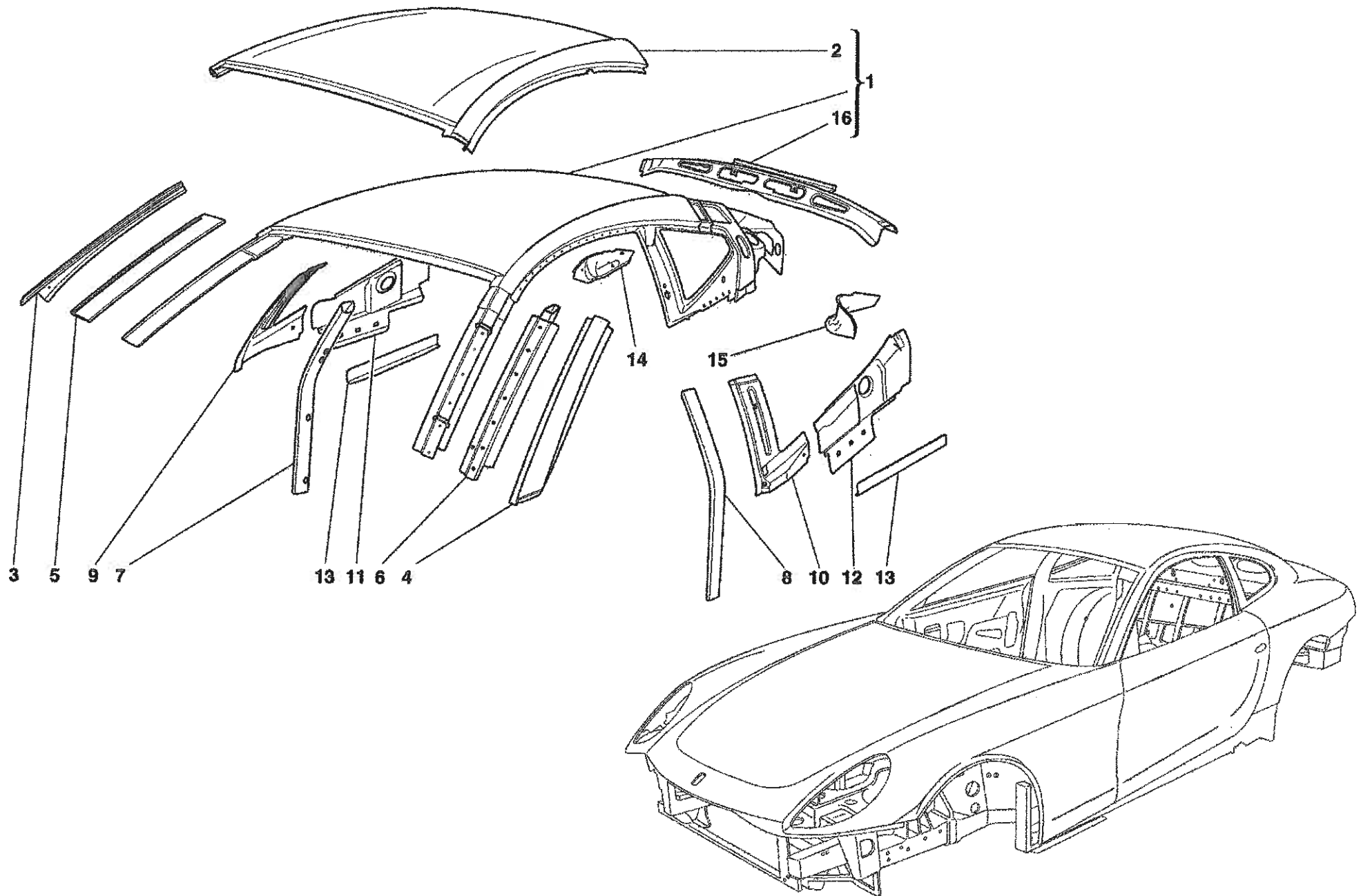
- Versione con ruota di scorta -
- Optional -
- Spare wheel version -
- Optional -



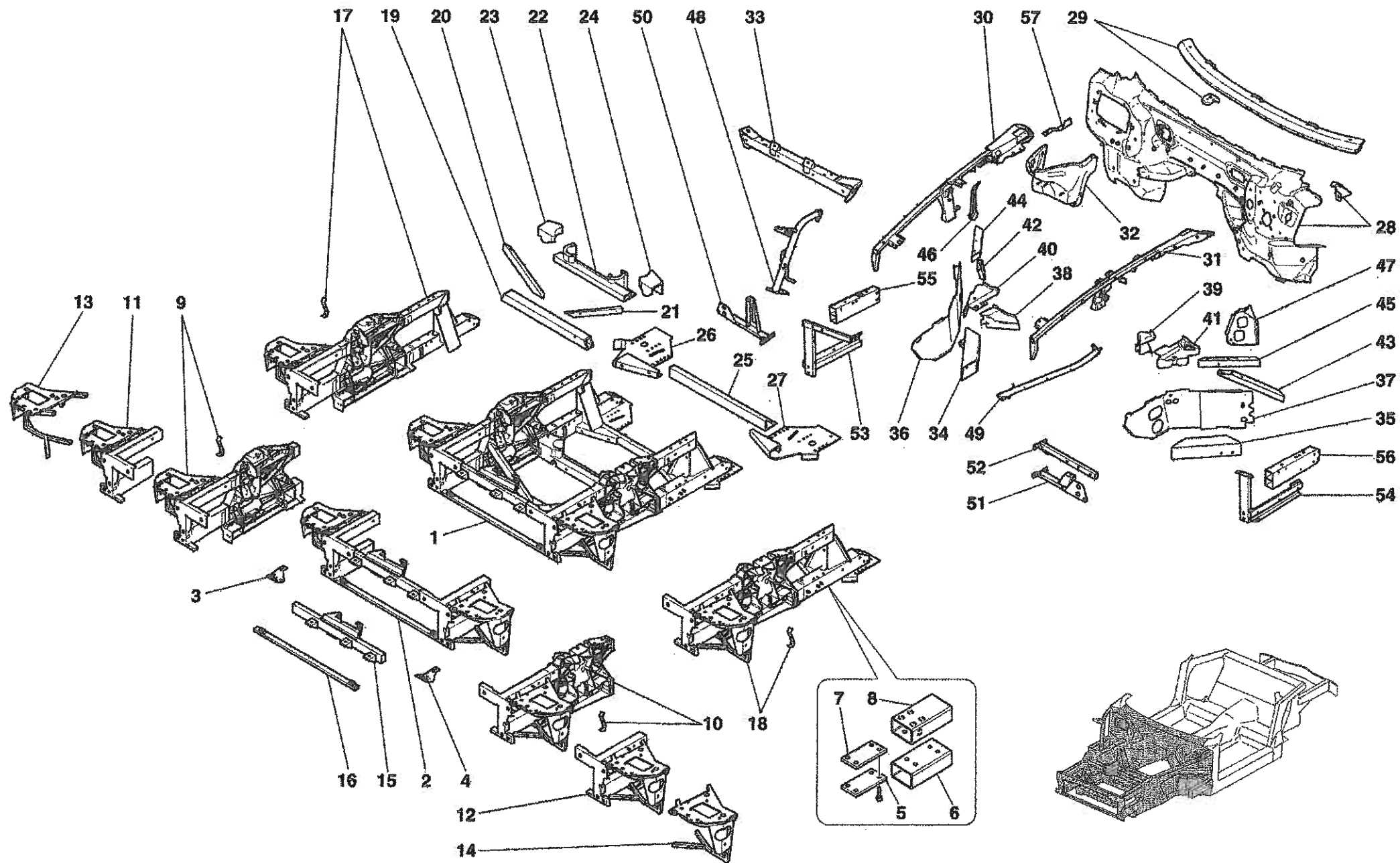
612 SCAGLIETTI - 100 - BODY - OUTER TRIMS



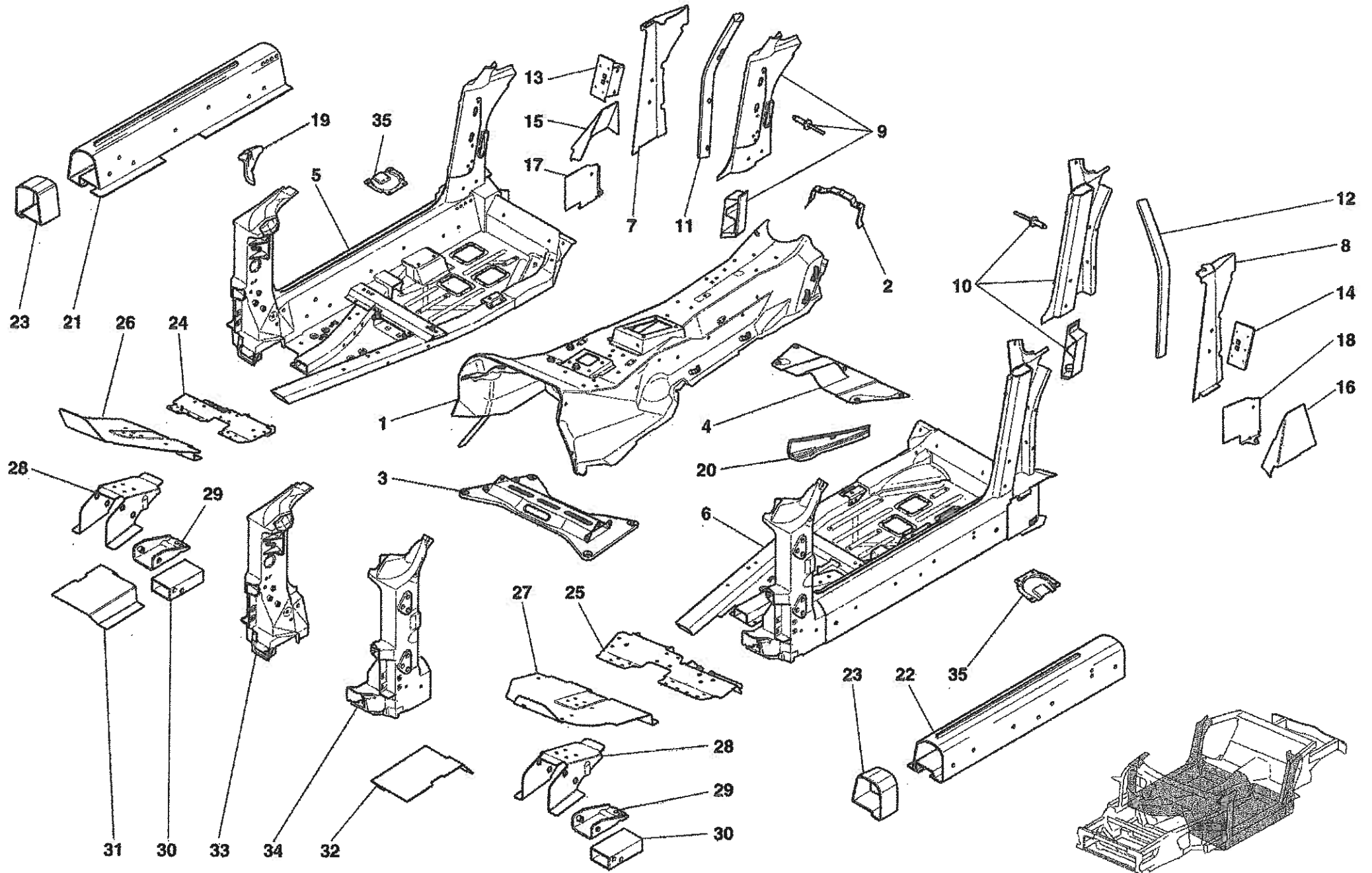
612 Scaglietti - 101 - BODY - ROOF



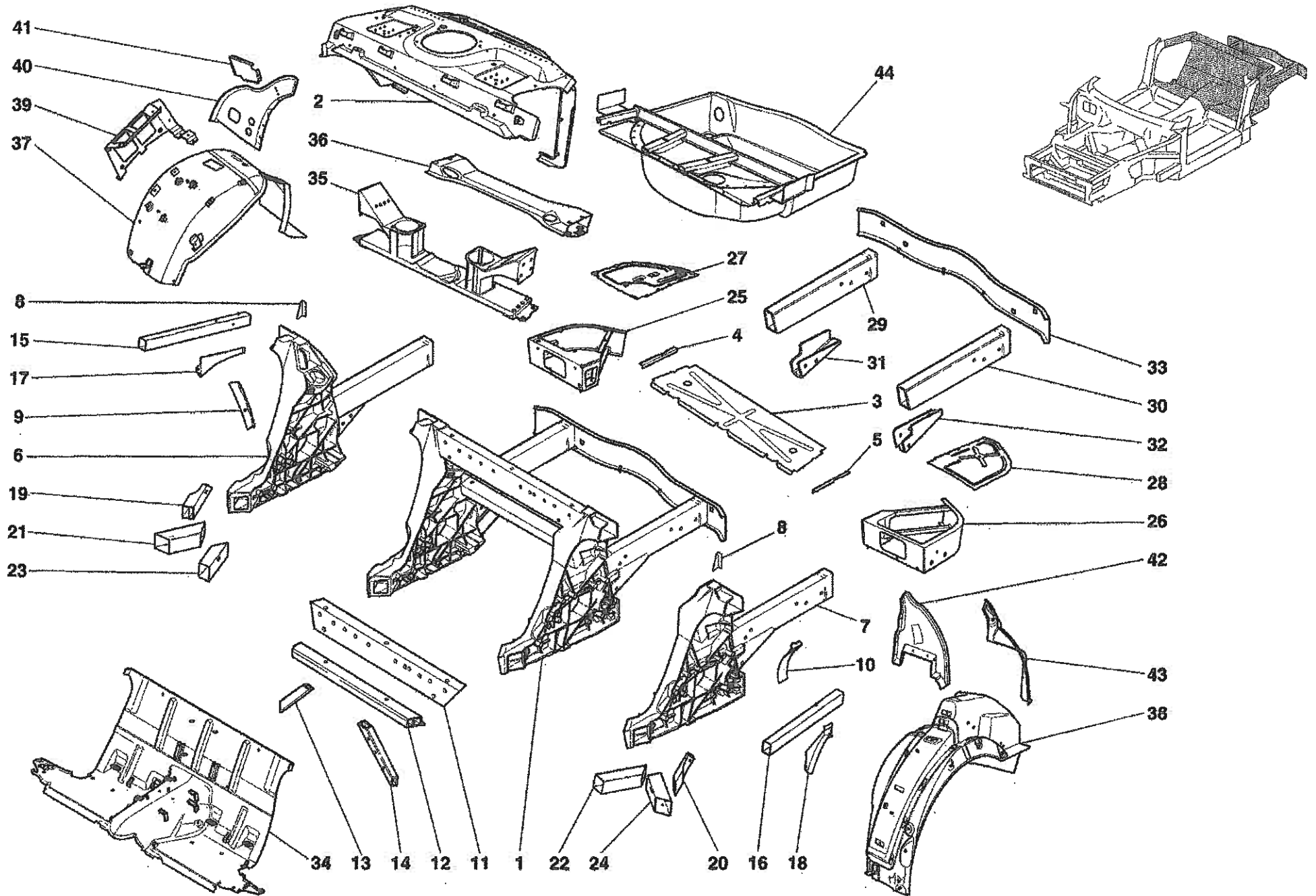
612 Scaglietti - 102 - FRONT STRUCTURES AND COMPONENTS



612 Scaglietti - 103 - CENTRAL STRUCTURES AND COMPONENTS

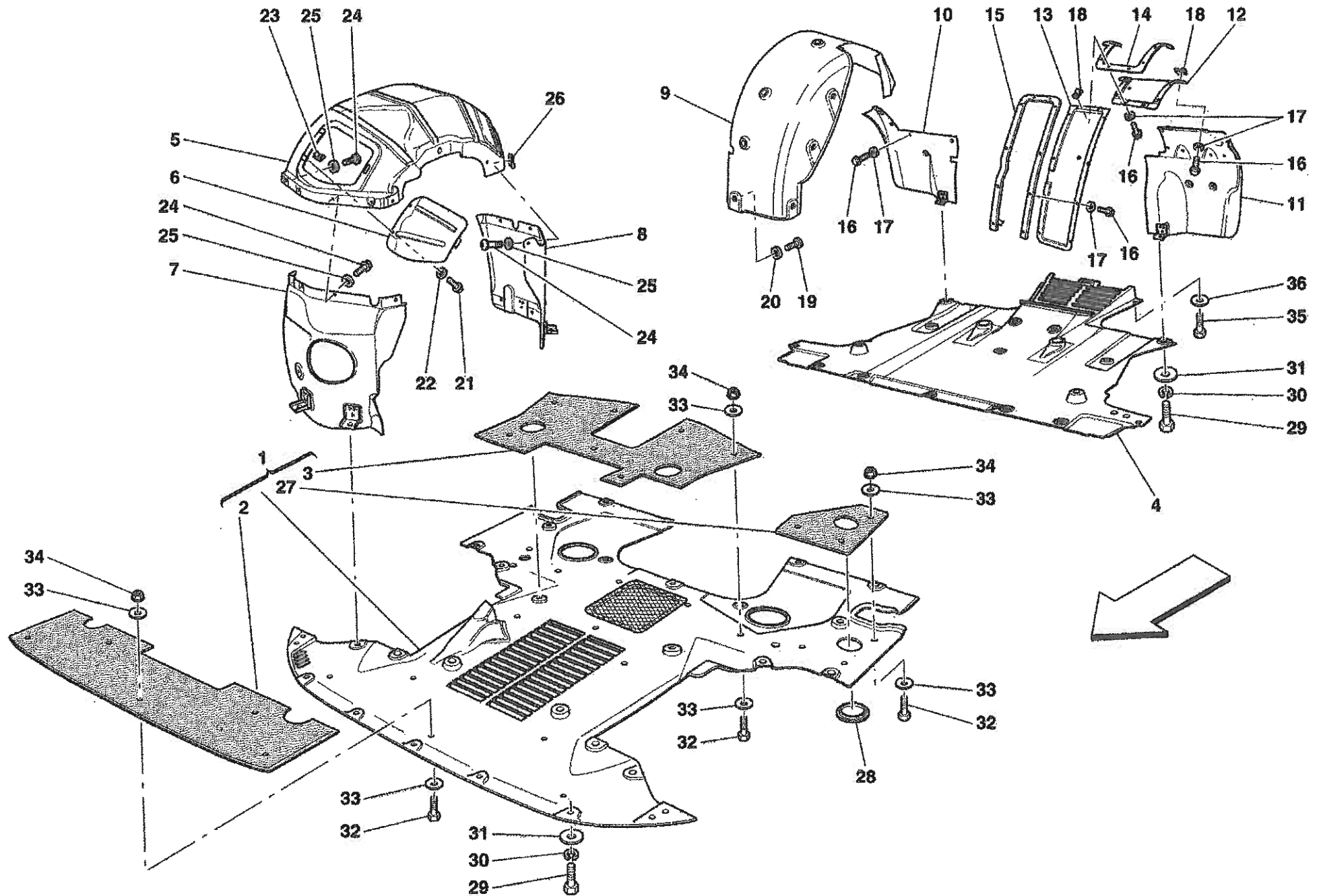


612 Scaglietti - 104 - REAR STRUCTURES AND COMPONENTS

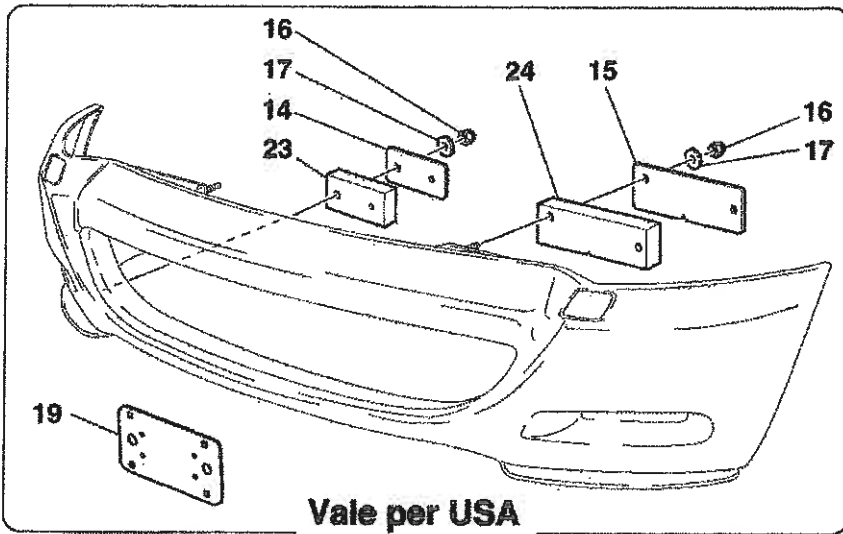
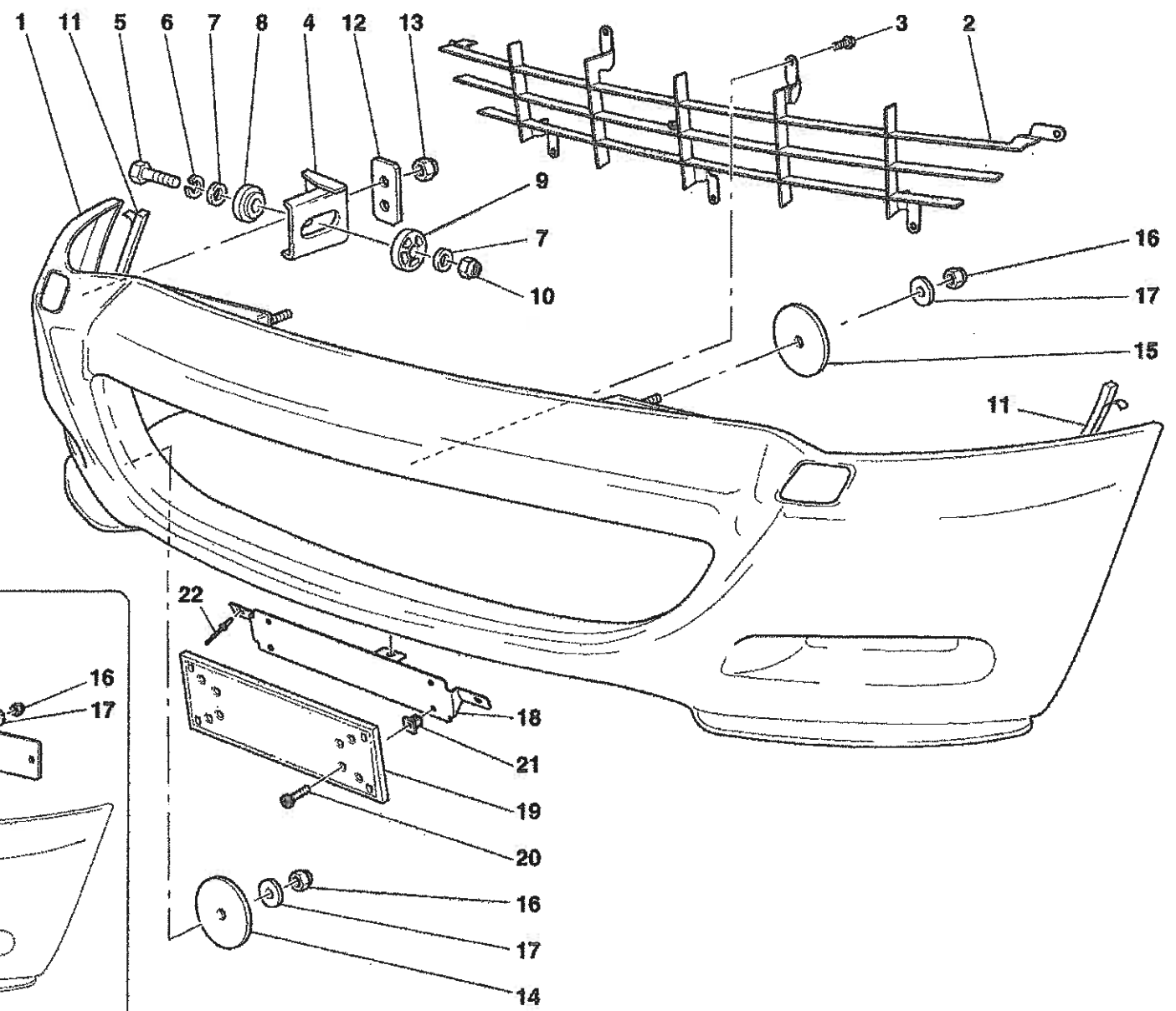




612 Scaglietti - 105 - FLAT FLOOR PAN AND WHEELHOUSES

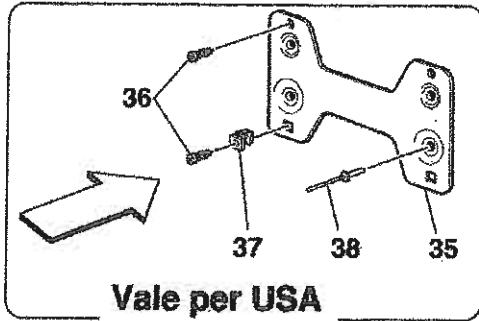


612 Scaglietti - 106 - FRONT BUMPER

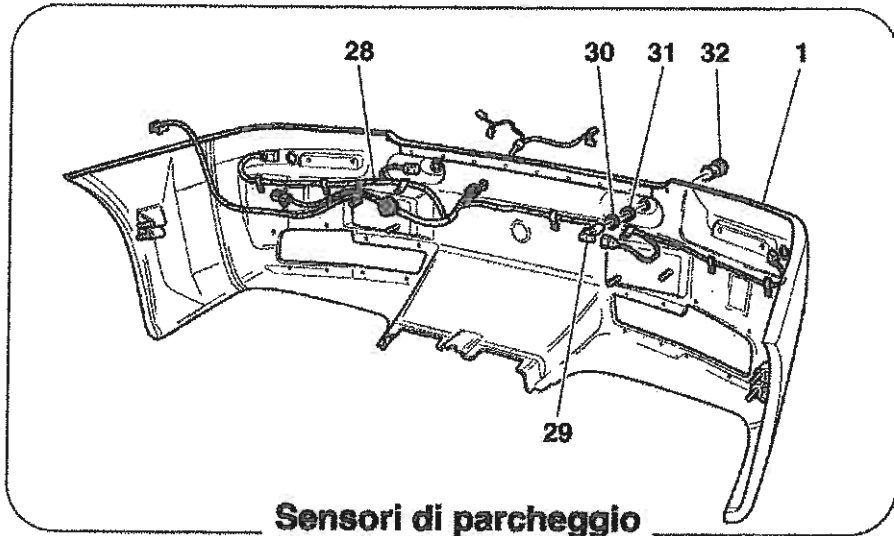
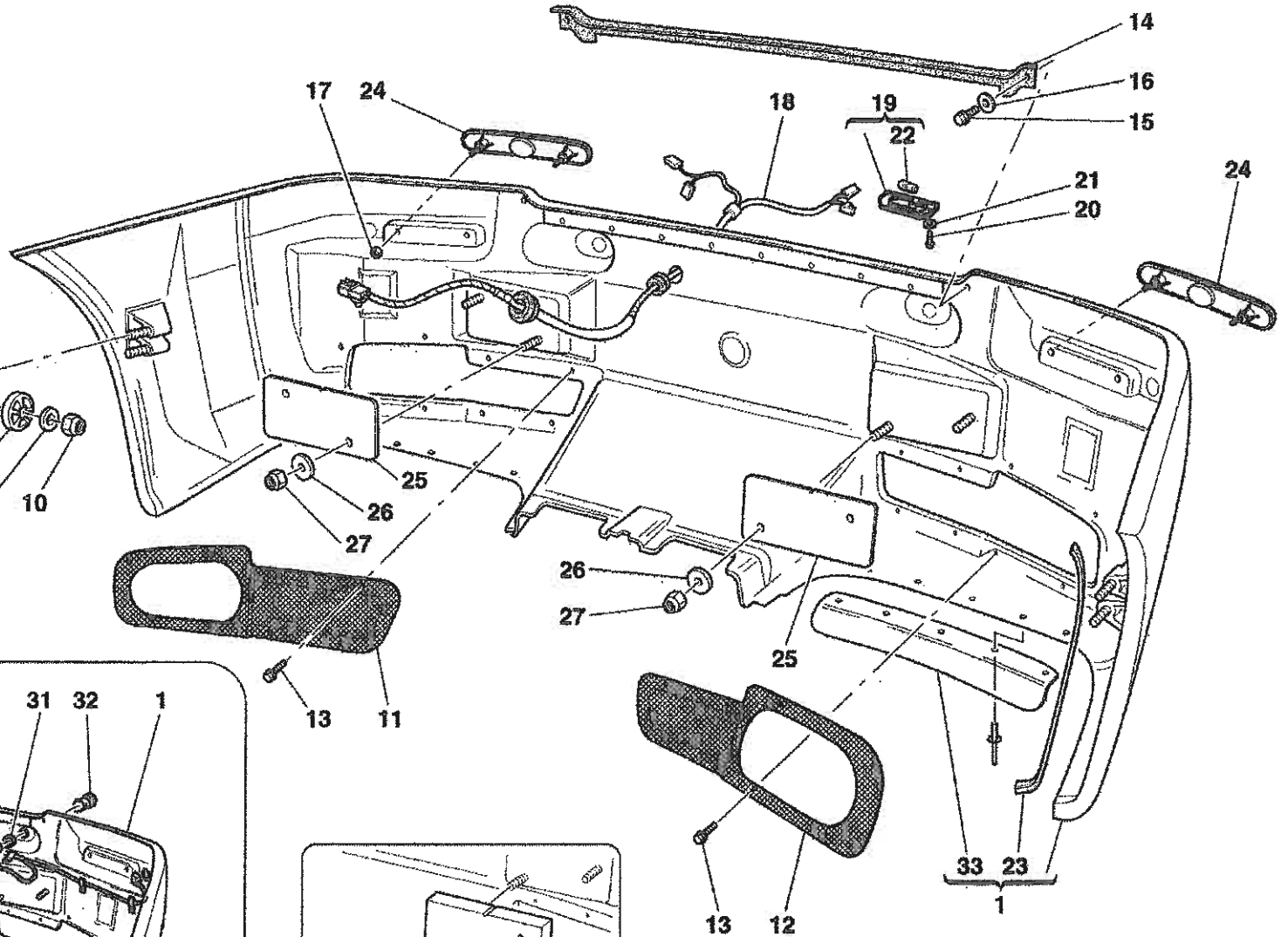
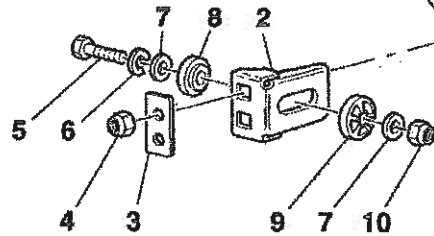


Vale per USA  
Valid for USA

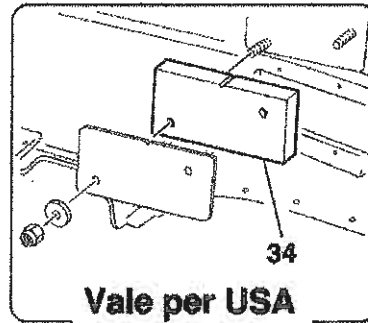
612 Scaglietti - 107 - REAR BUMPER



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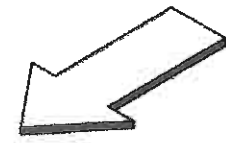
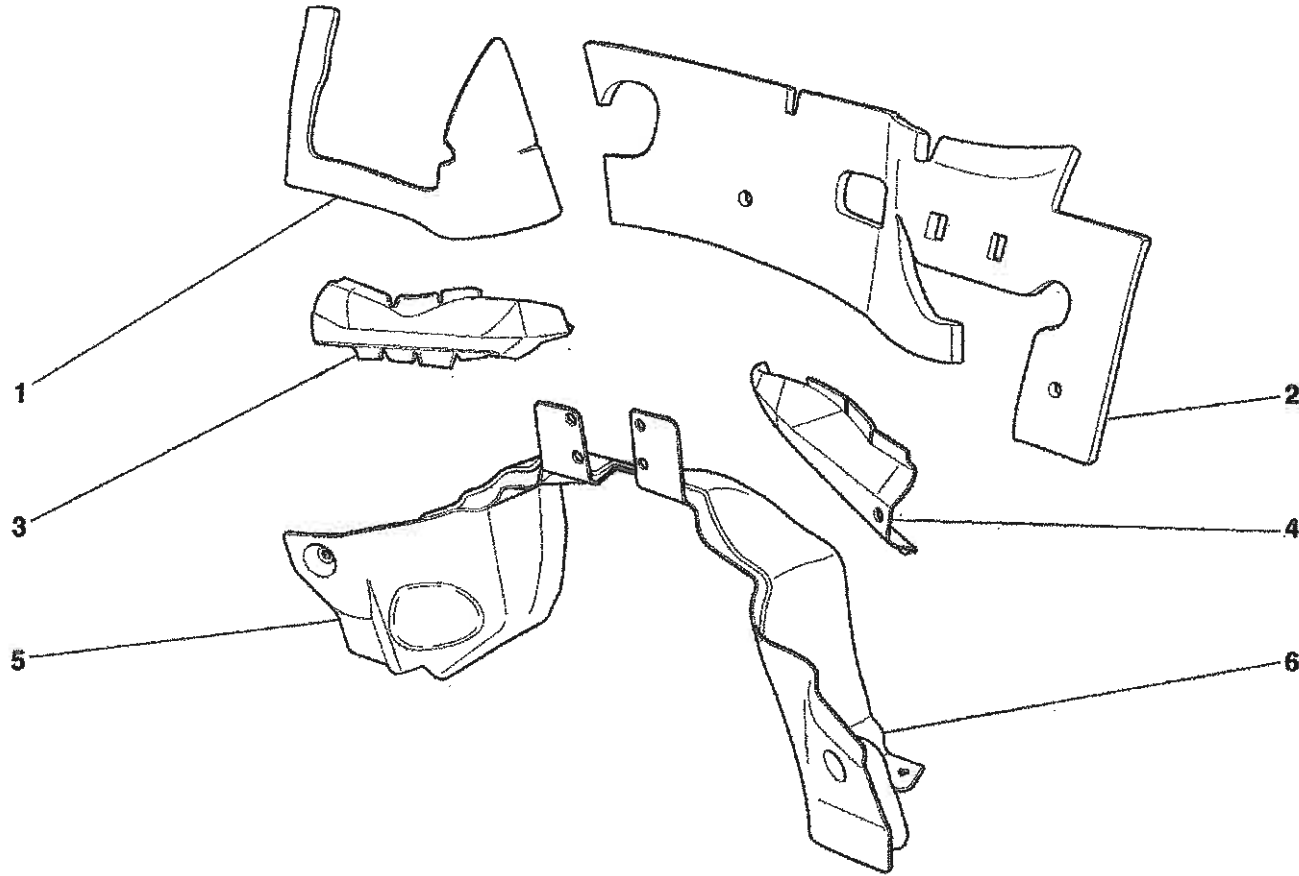


Sensori di parcheggio  
Parking sensors

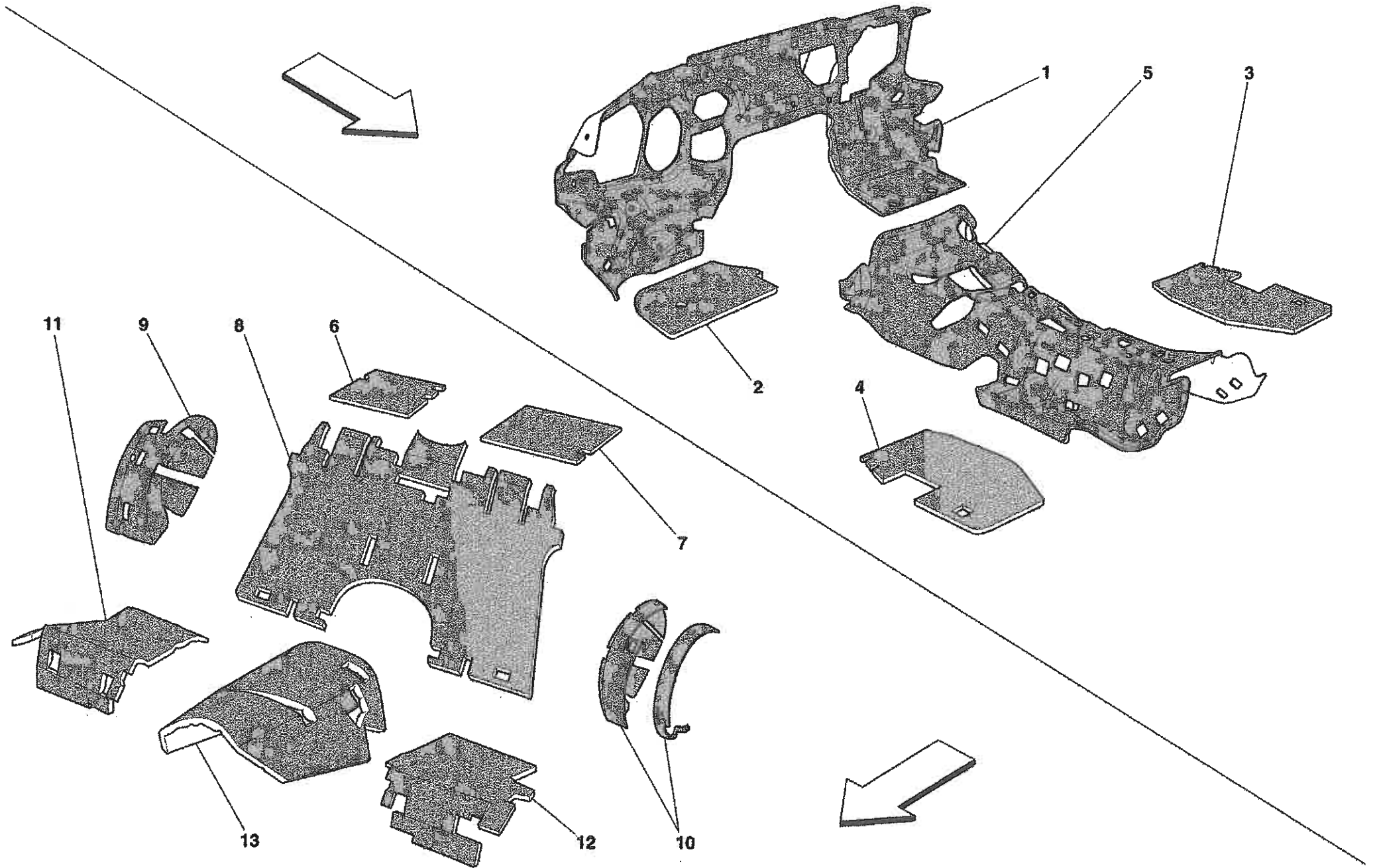


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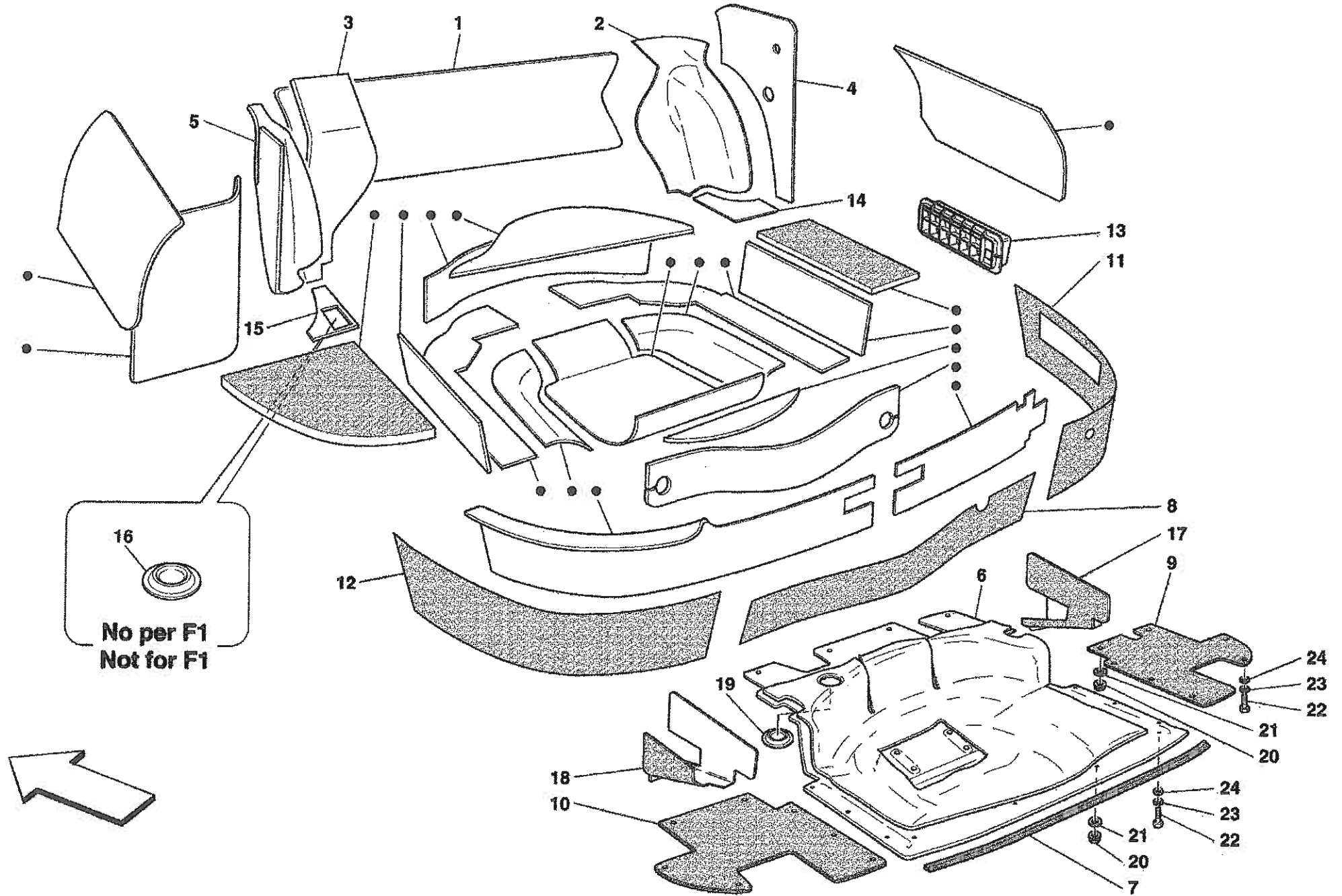
612 Scaglietti - 108 - ENGINE COMPARTMENT FIRE-PROOF INSULATIONS



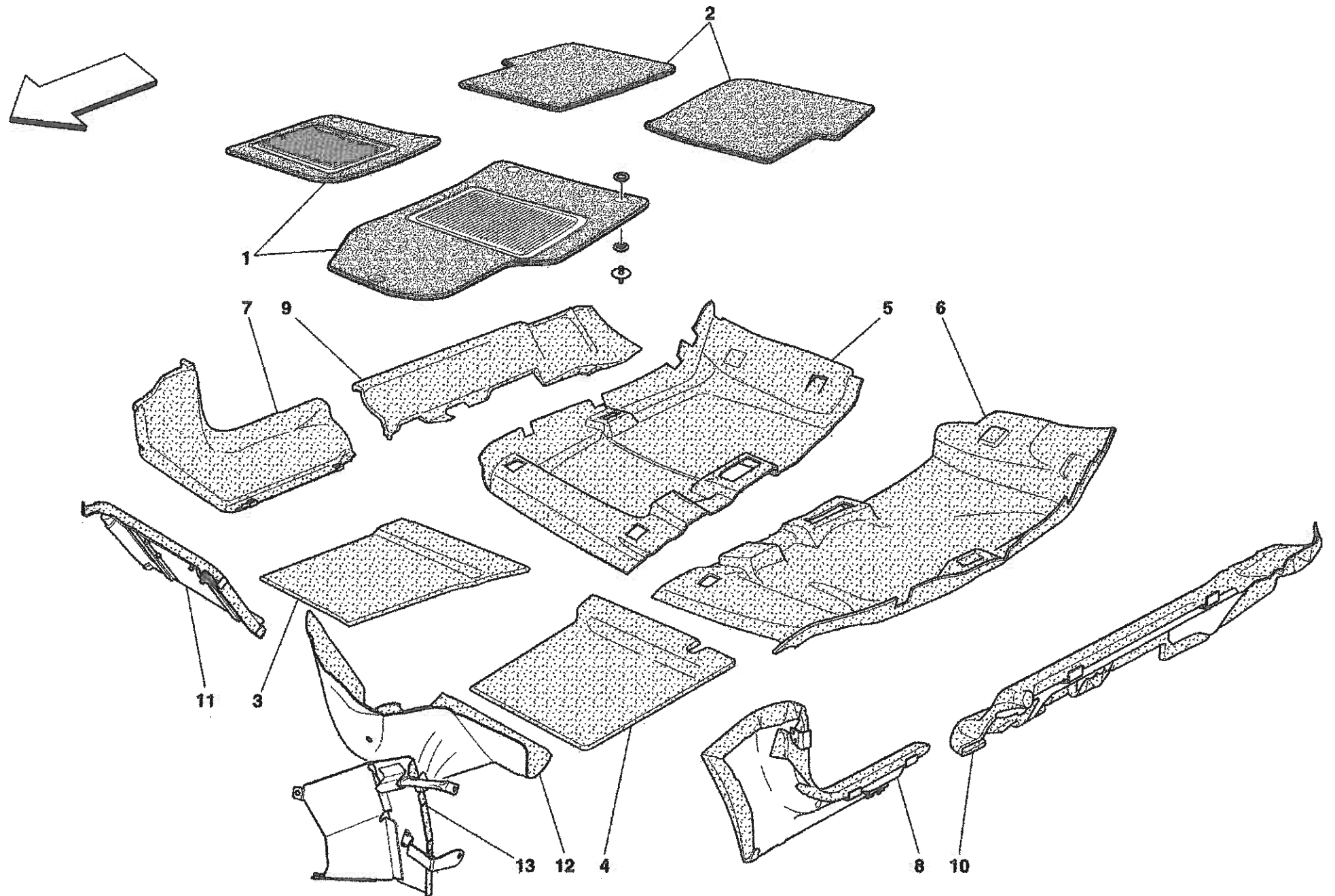
612 Scaglietti - 109 - PASSENGERS COMPARTMENT INSULATIONS



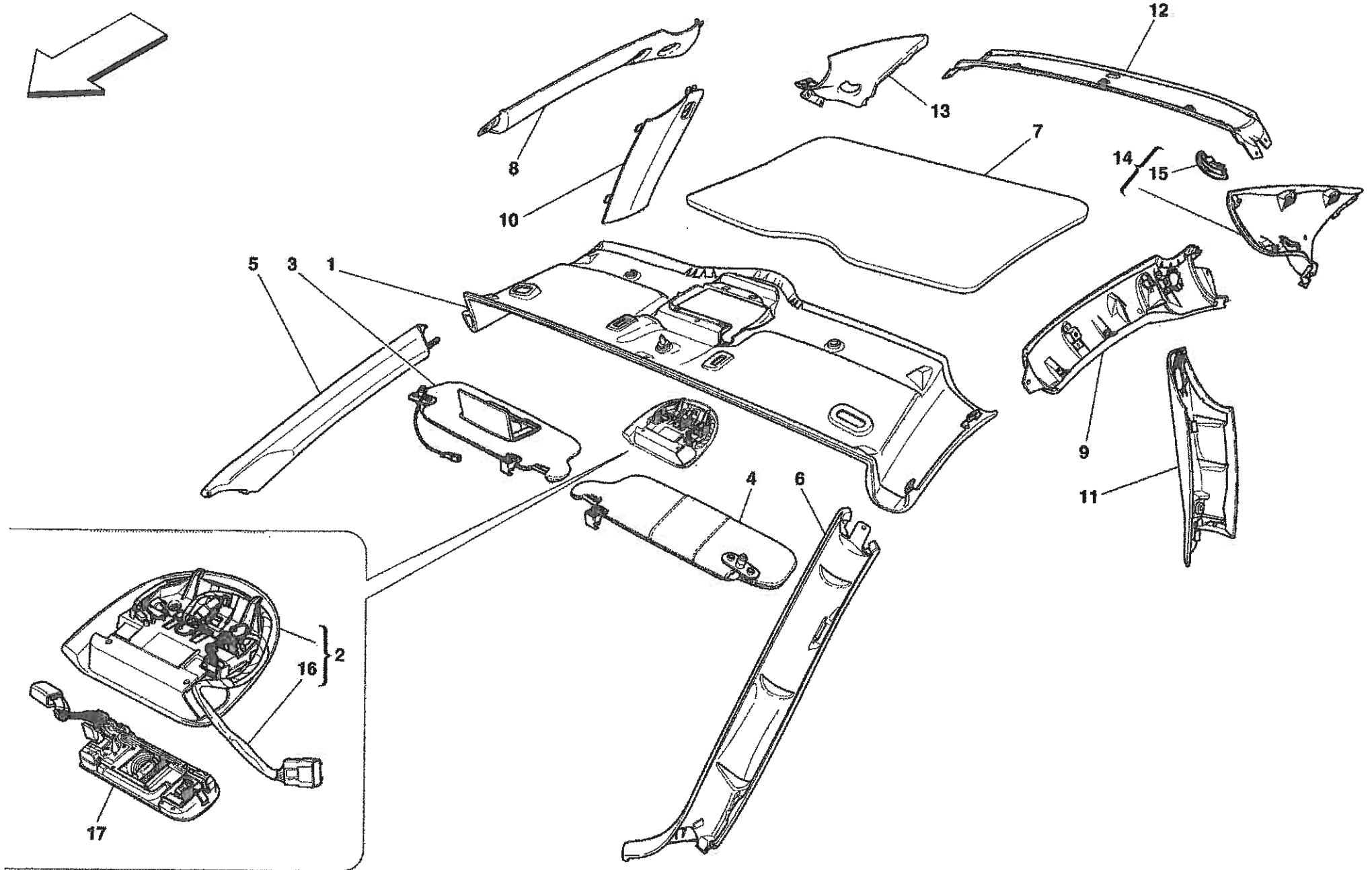
612 Scaglietti - 110 - BOOT INSULATION



612 Scaglietti - 111 - PASSENGERS COMPARTMENT UPHOLSTERY AND CARPETS

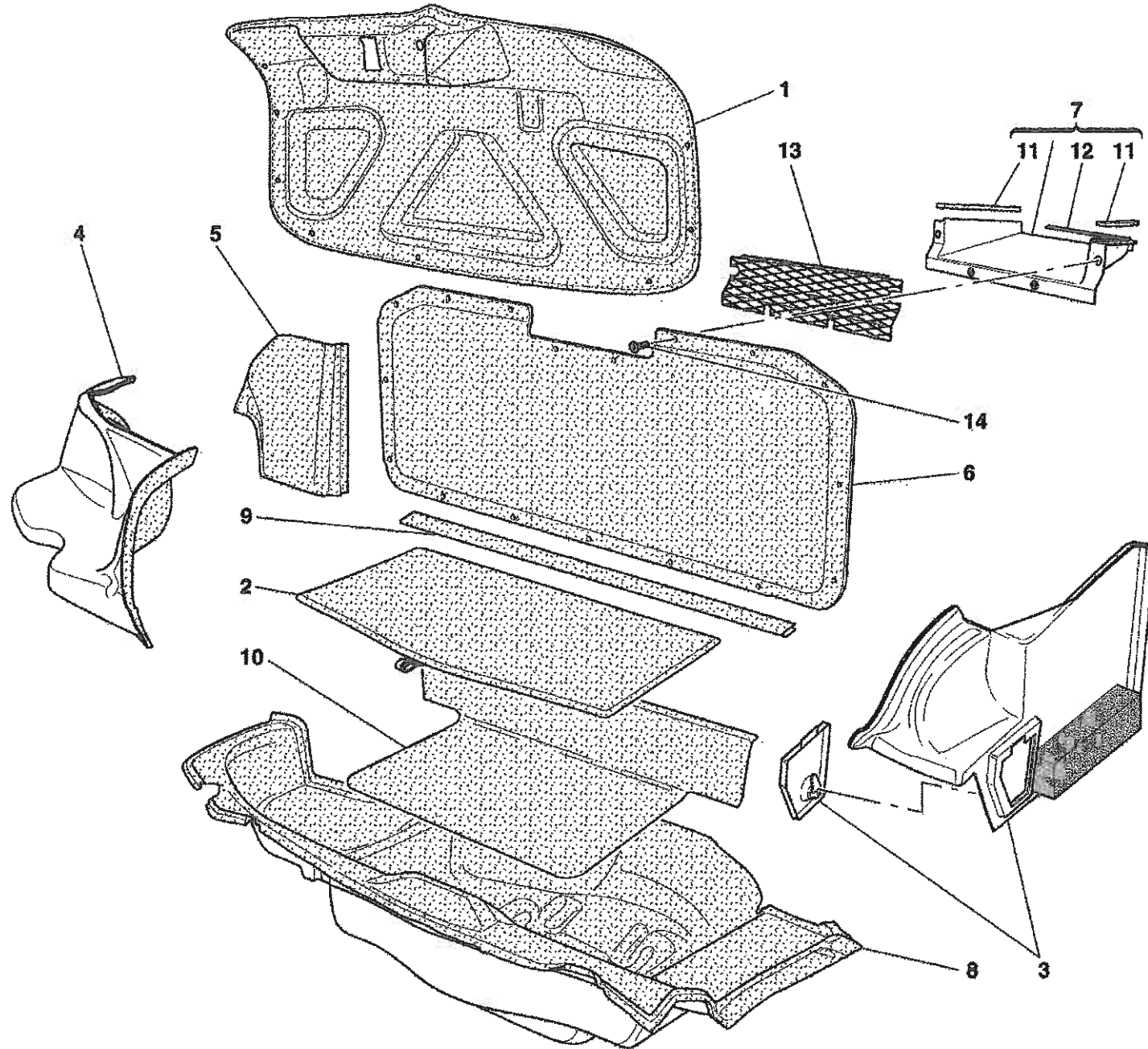


612 Scaglietti - 112 - ROOF PANEL UPHOLSTERY AND ACCESSORIES

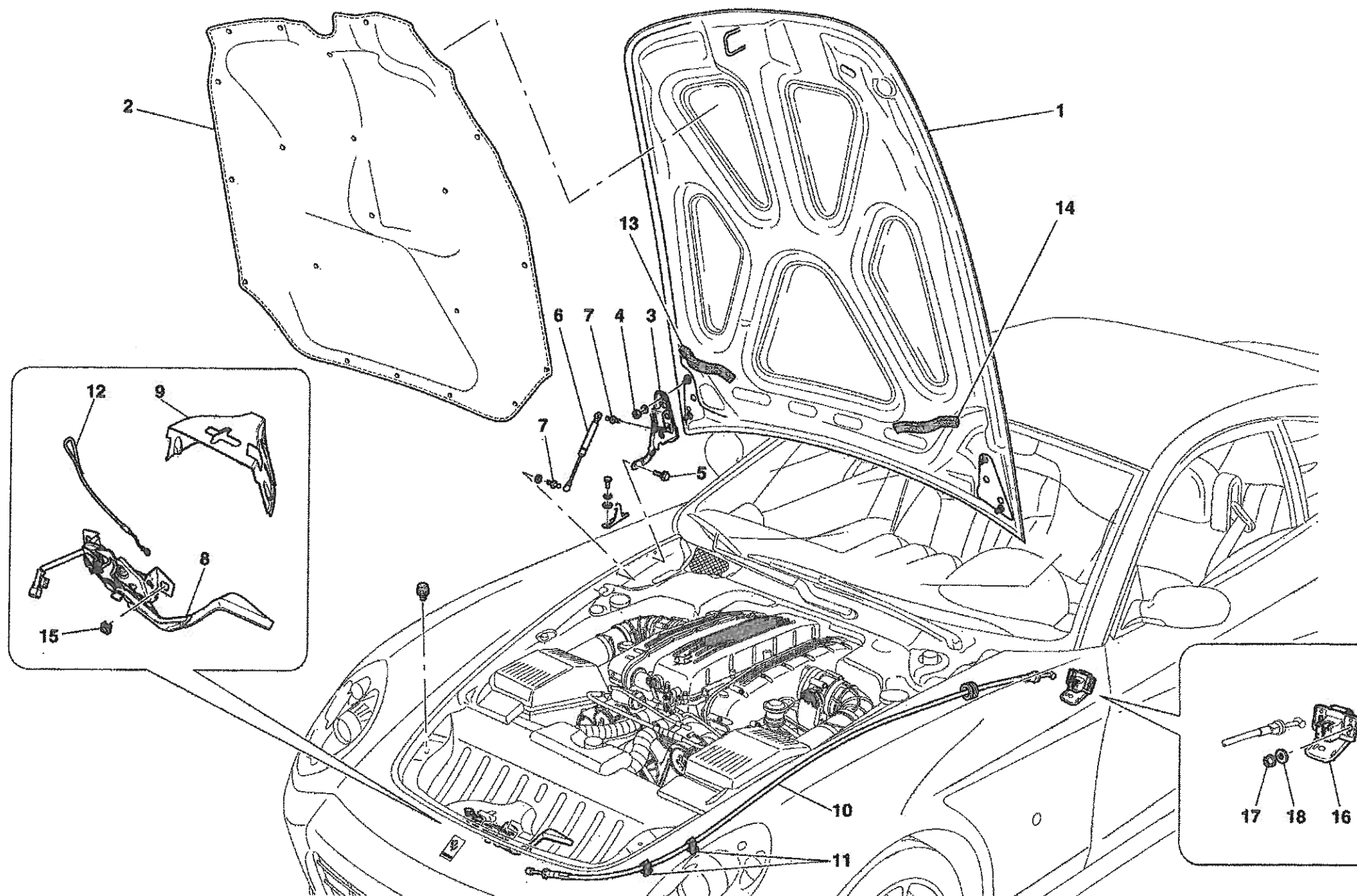




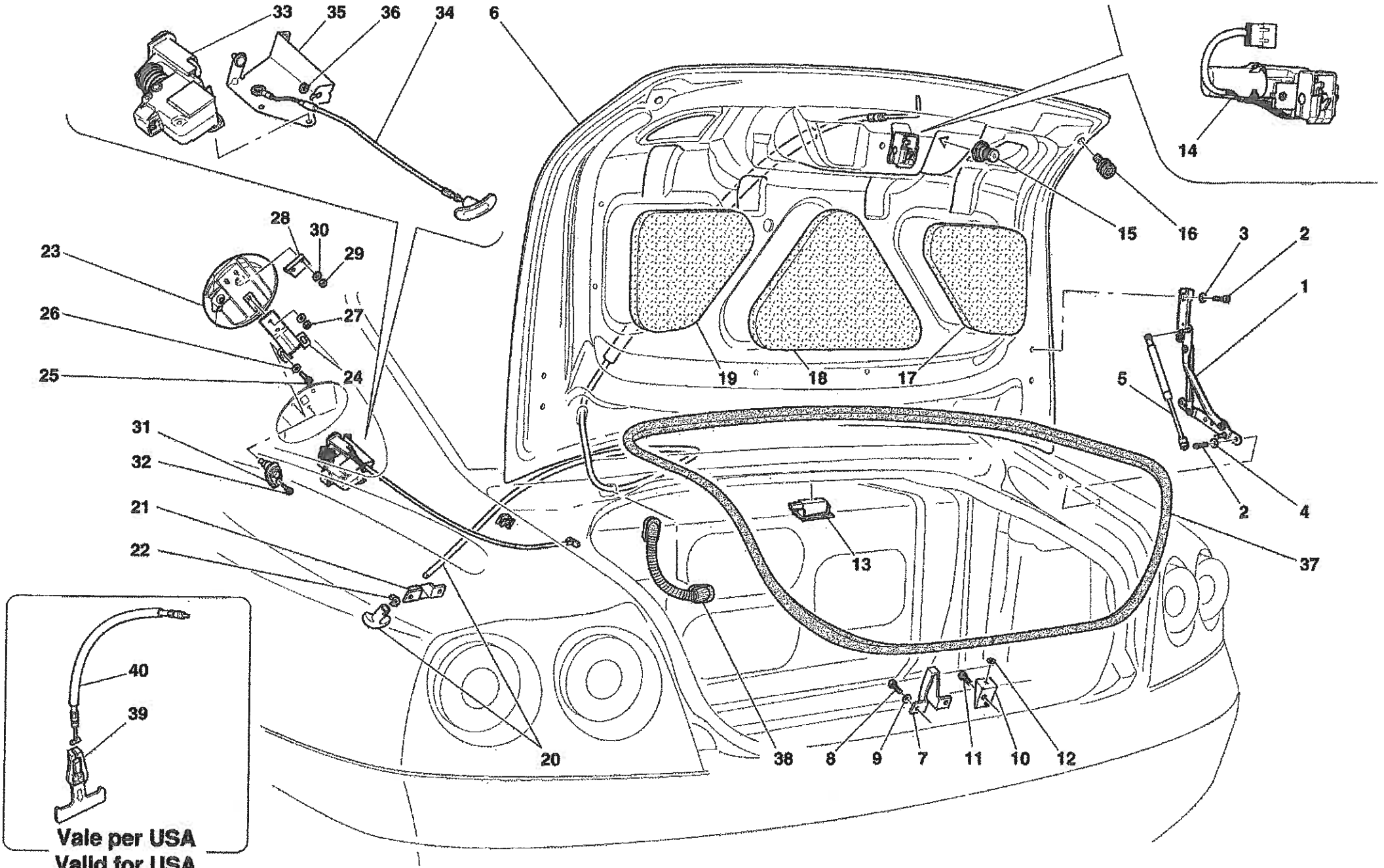
612 Scaglietti - 113 - BOOT UPHOLSTERY



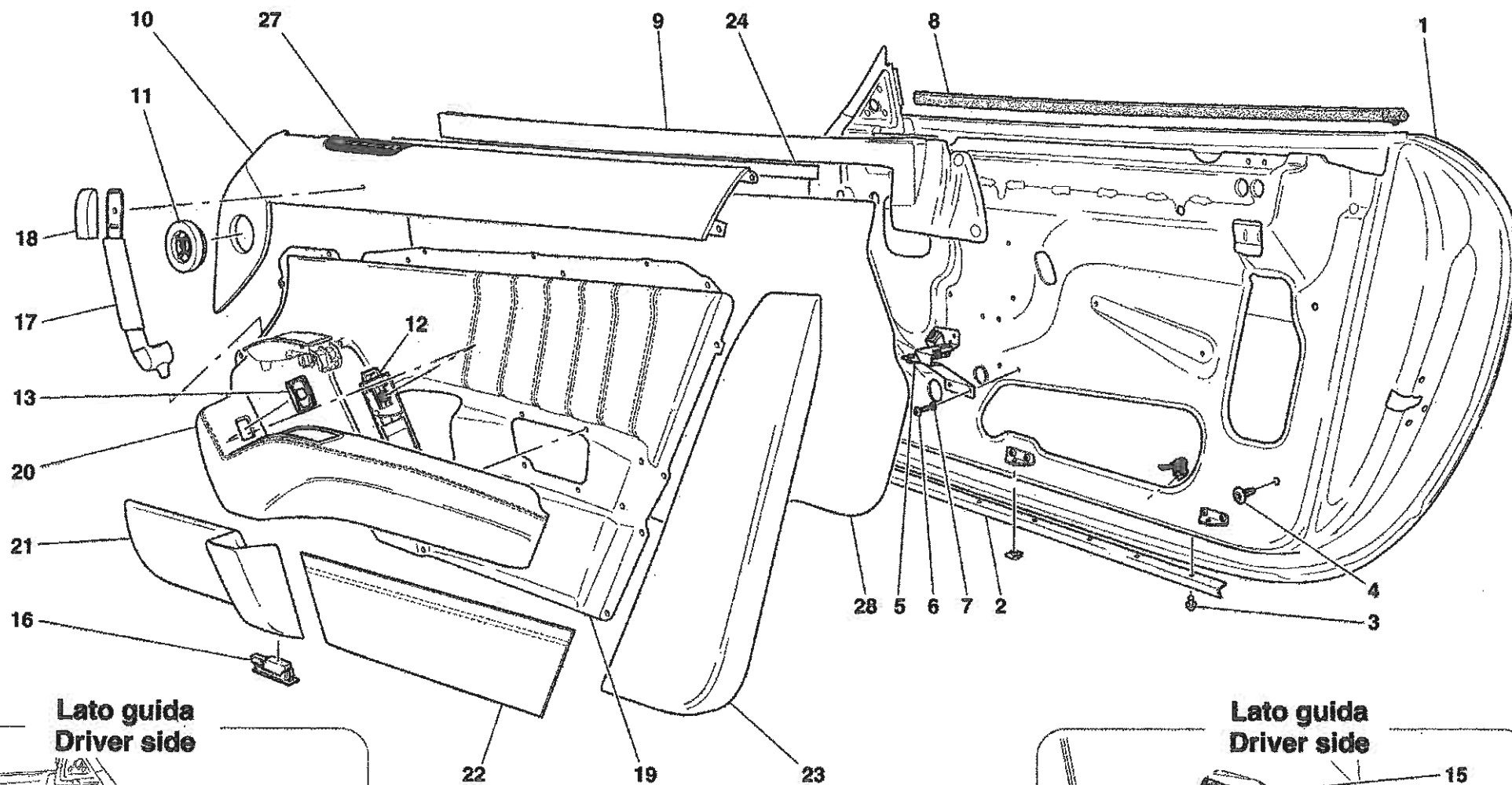
612 Scaglietti - 114 - ENGINE BONNET



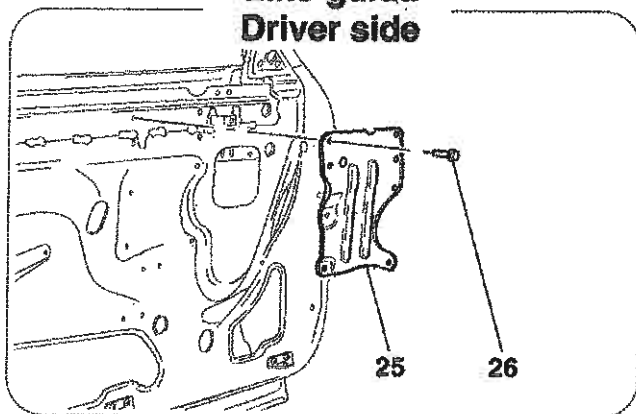
612 Scaglietti - 115 - BOOT DOOR AND PETROL COVER



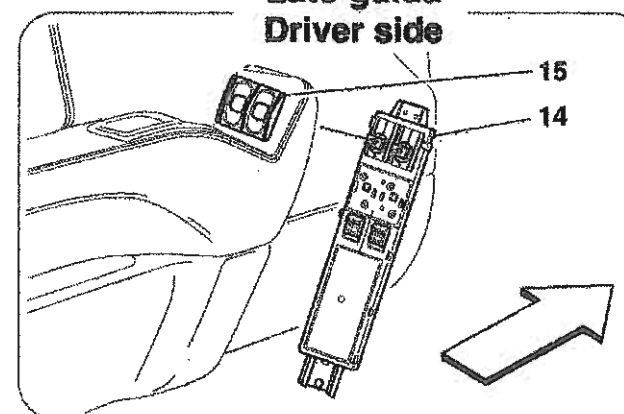
Vale per USA  
Valld for USA



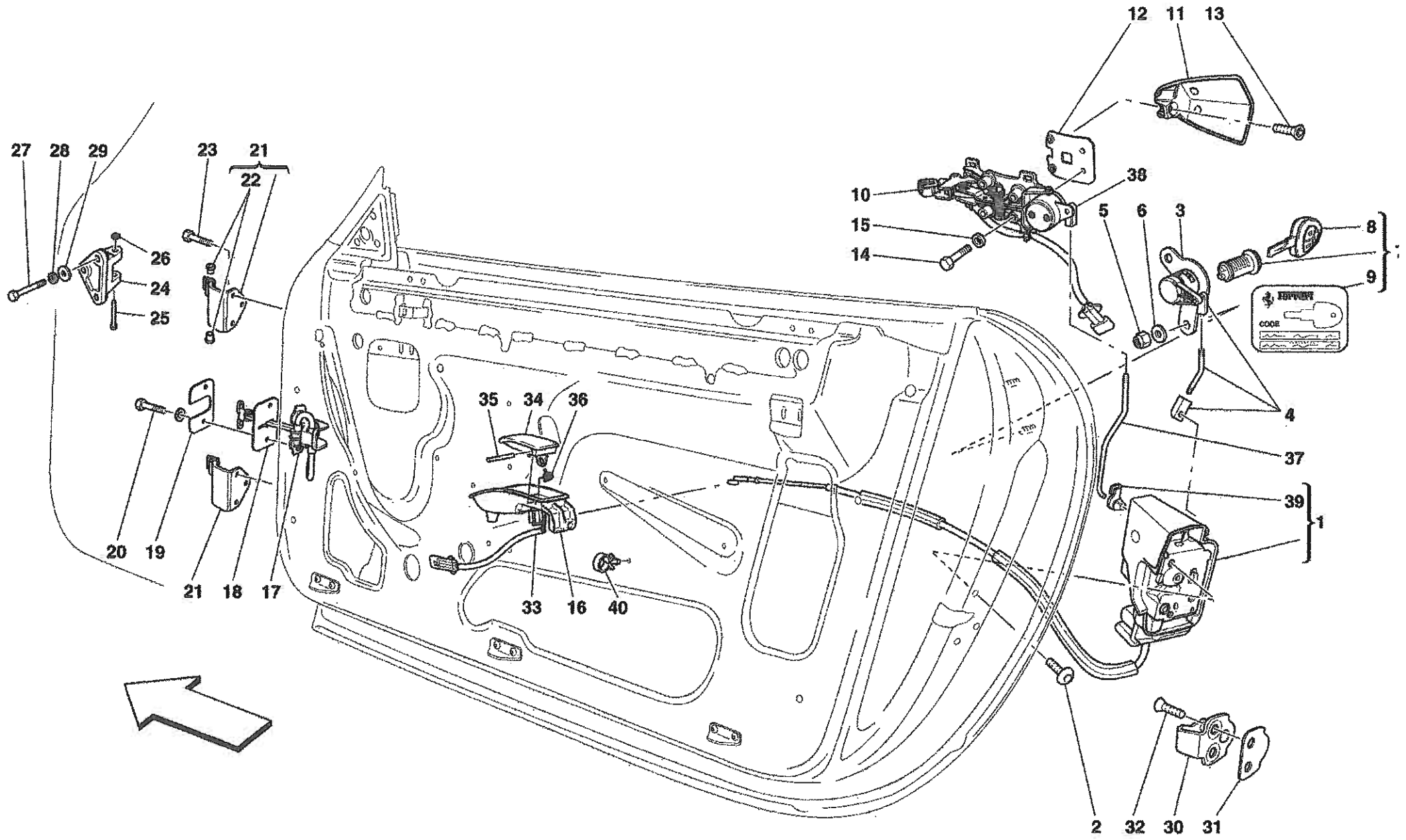
**Lato guida  
Driver side**



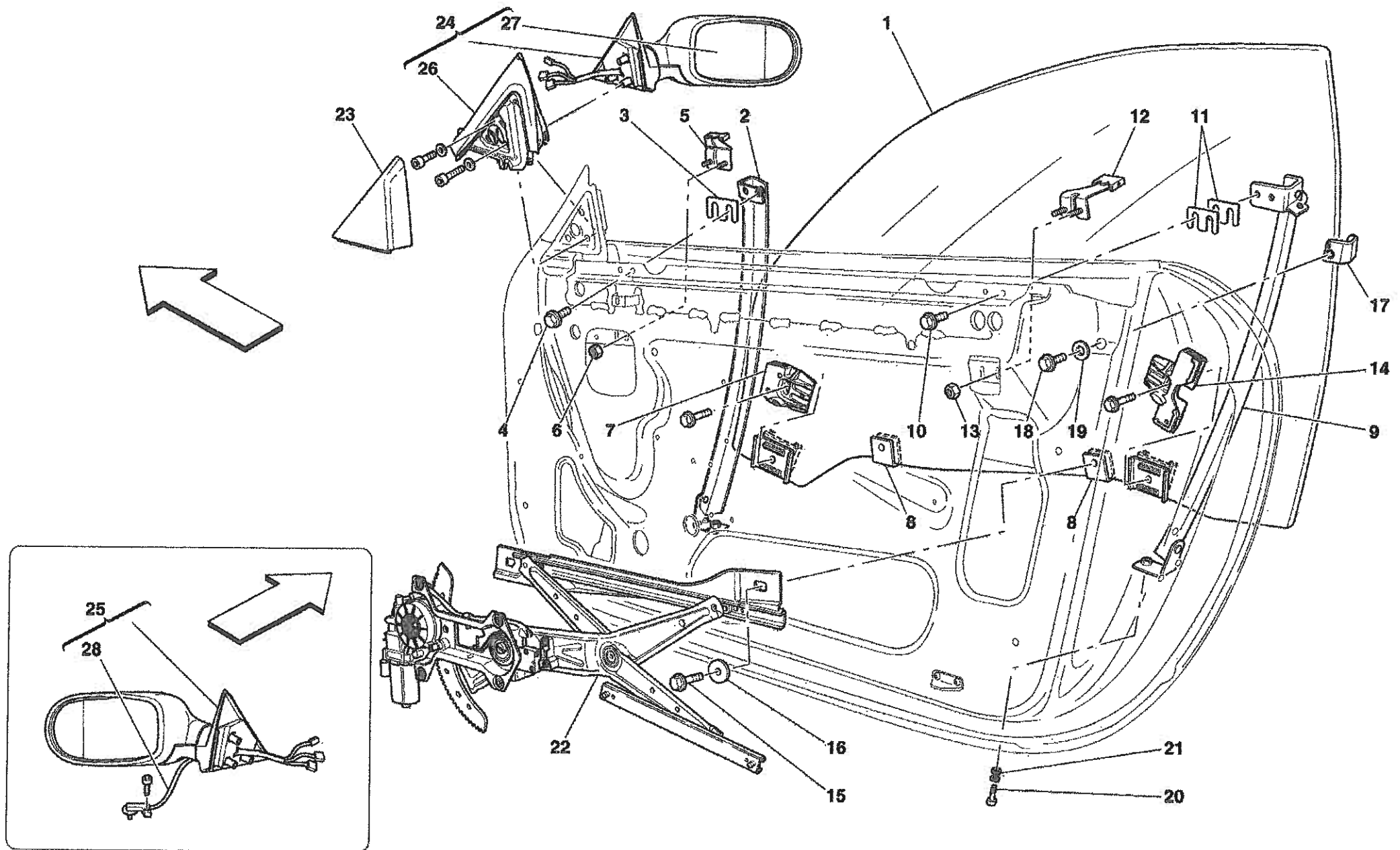
**Lato guida  
Driver side**



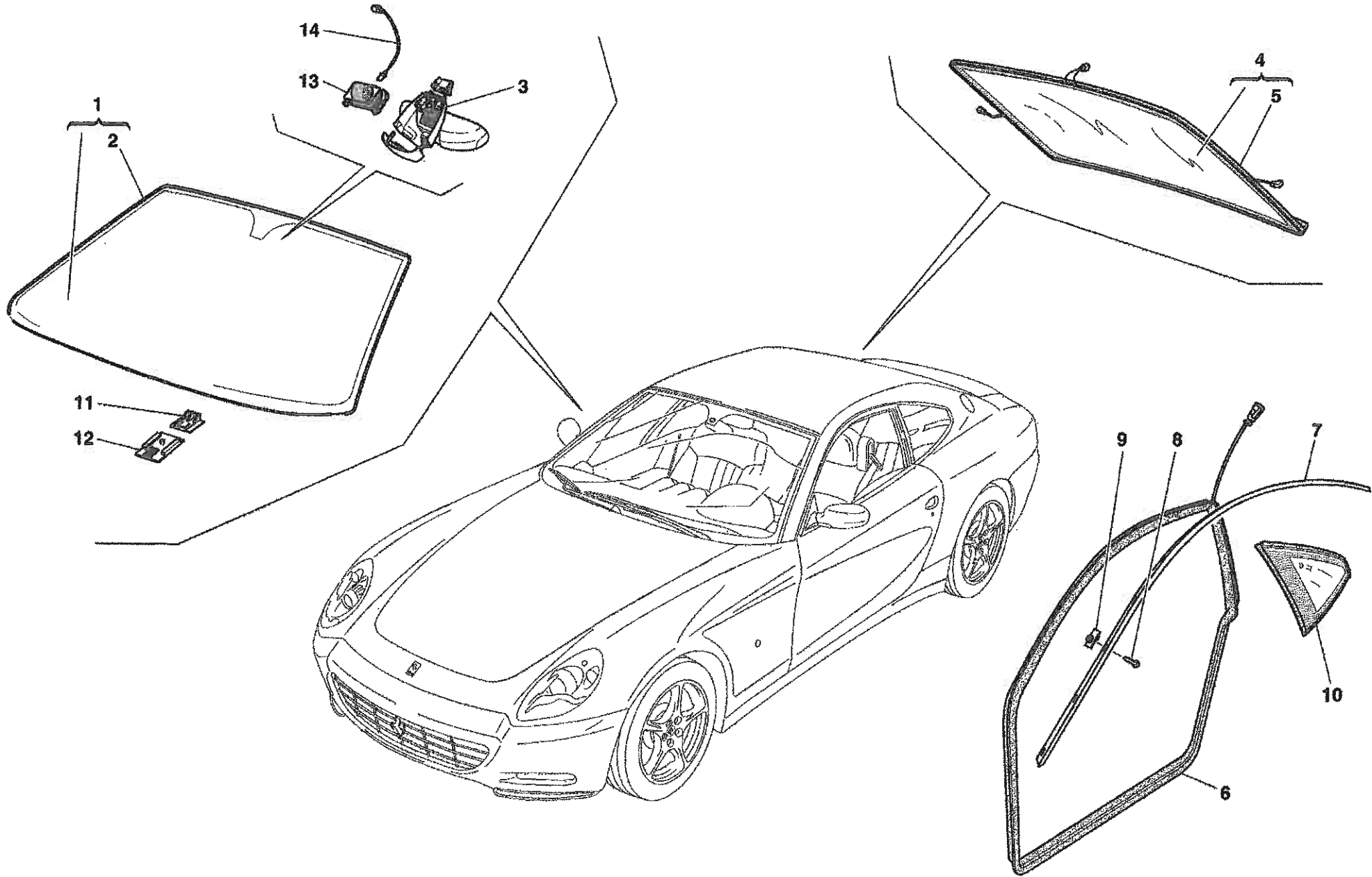
612 Scaglietti - 117 - DOORS - OPENING CONTROL AND HINGES



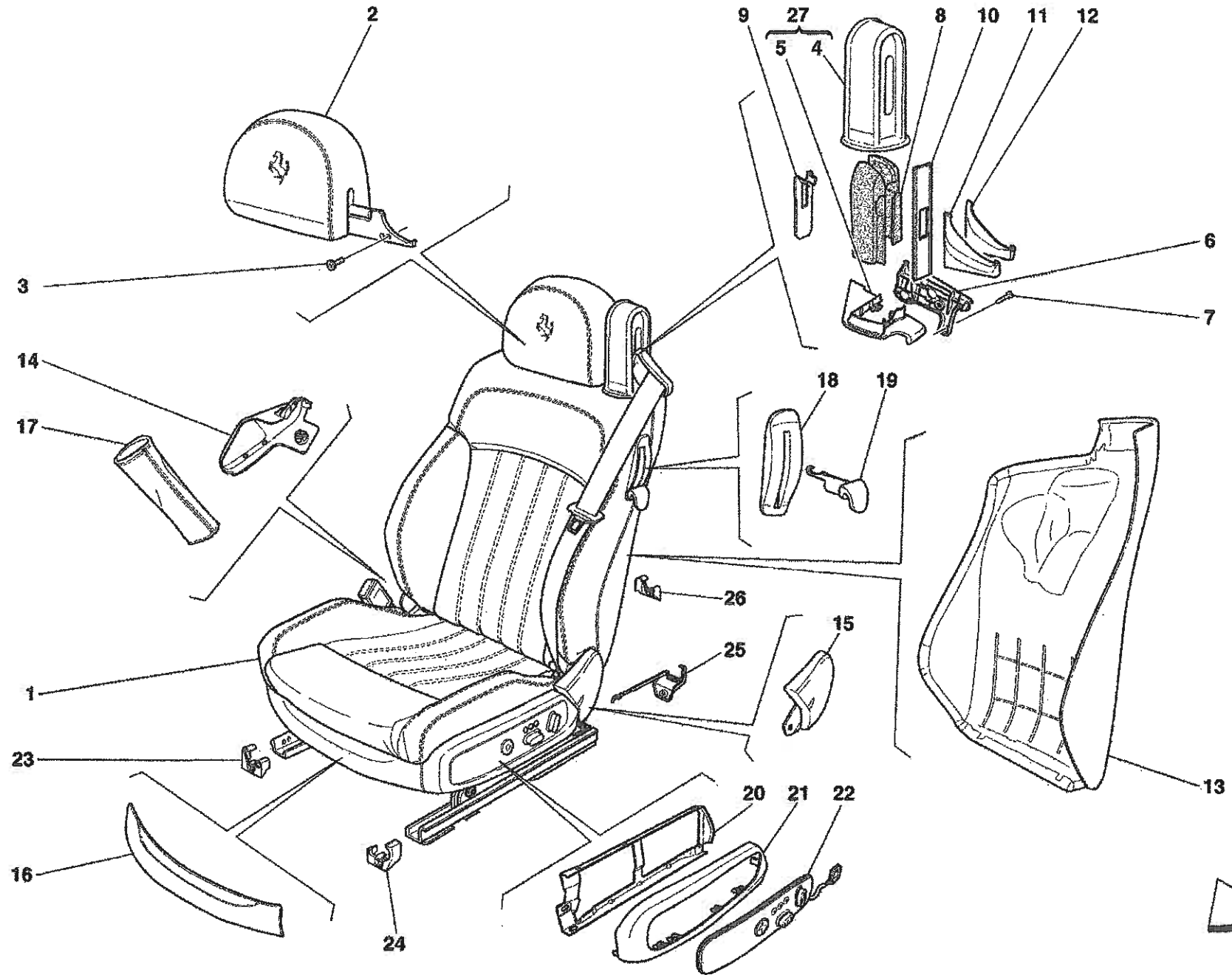
612 Scaglietti - 118 - DOORS - POWER WINDOW AND REARVIEW MIRROR



612 Scaglietti - 119 - GLASSES AND GASKETS

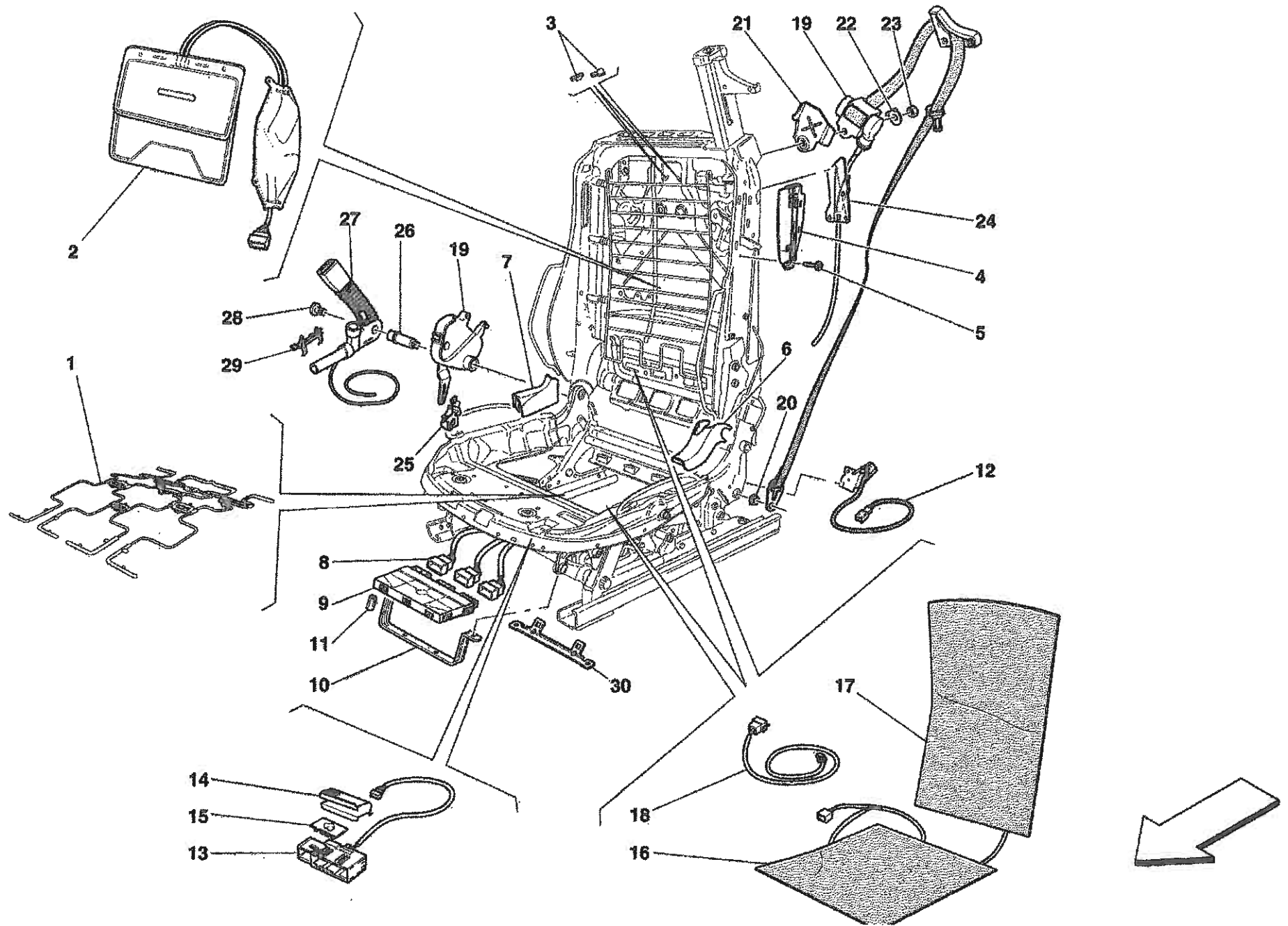


612 Scaglietti - 120 - ELECTRICAL FRONT SEAT - COVERINGS AND ACCESSORIES

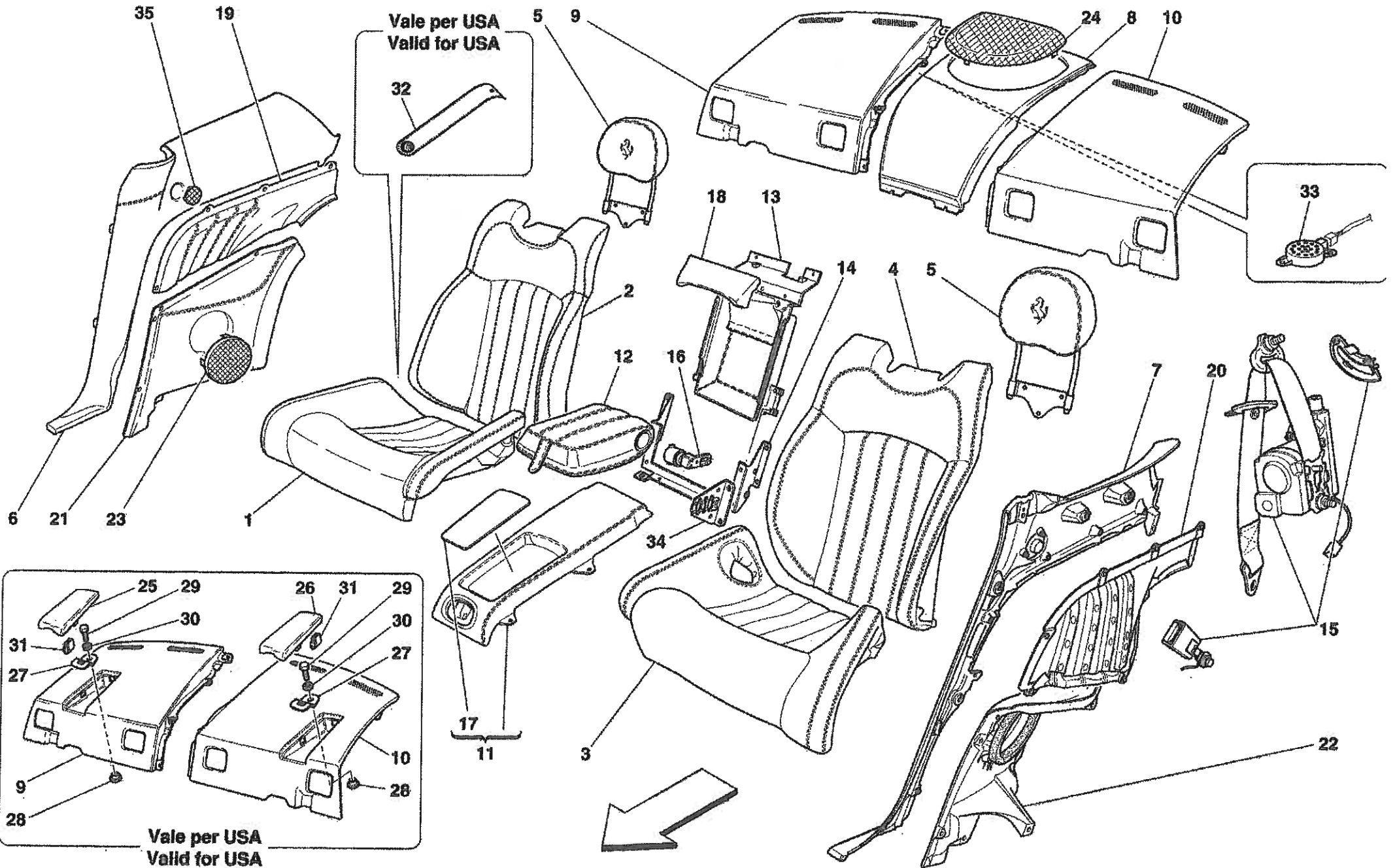




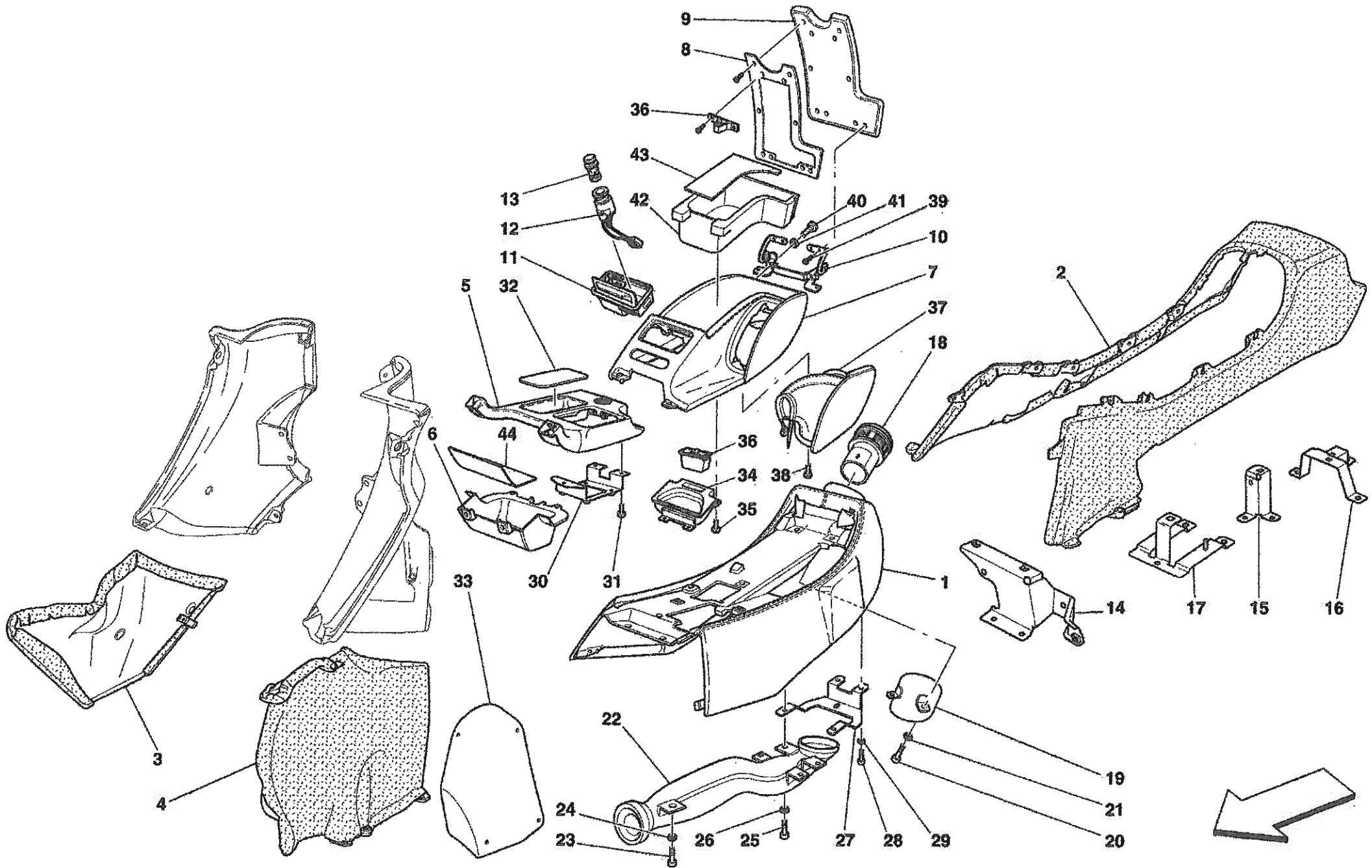
612 Scaglietti - 121 - ELECTRICAL FRONT SEAT - SAFETY BELTS AND DEVICES



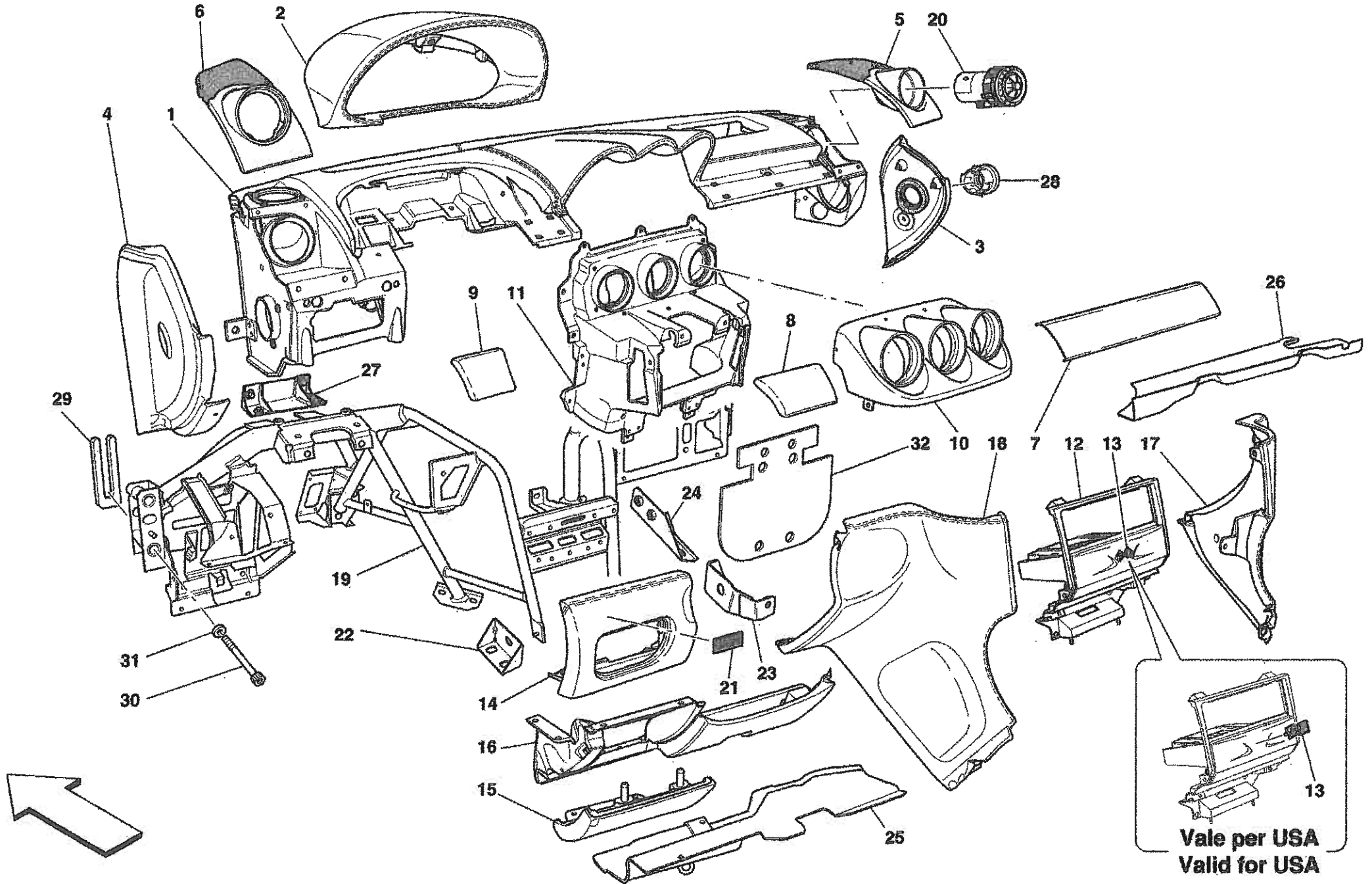
612 Scaglietti - 122 - REAR SEAT - SAFETY BELTS



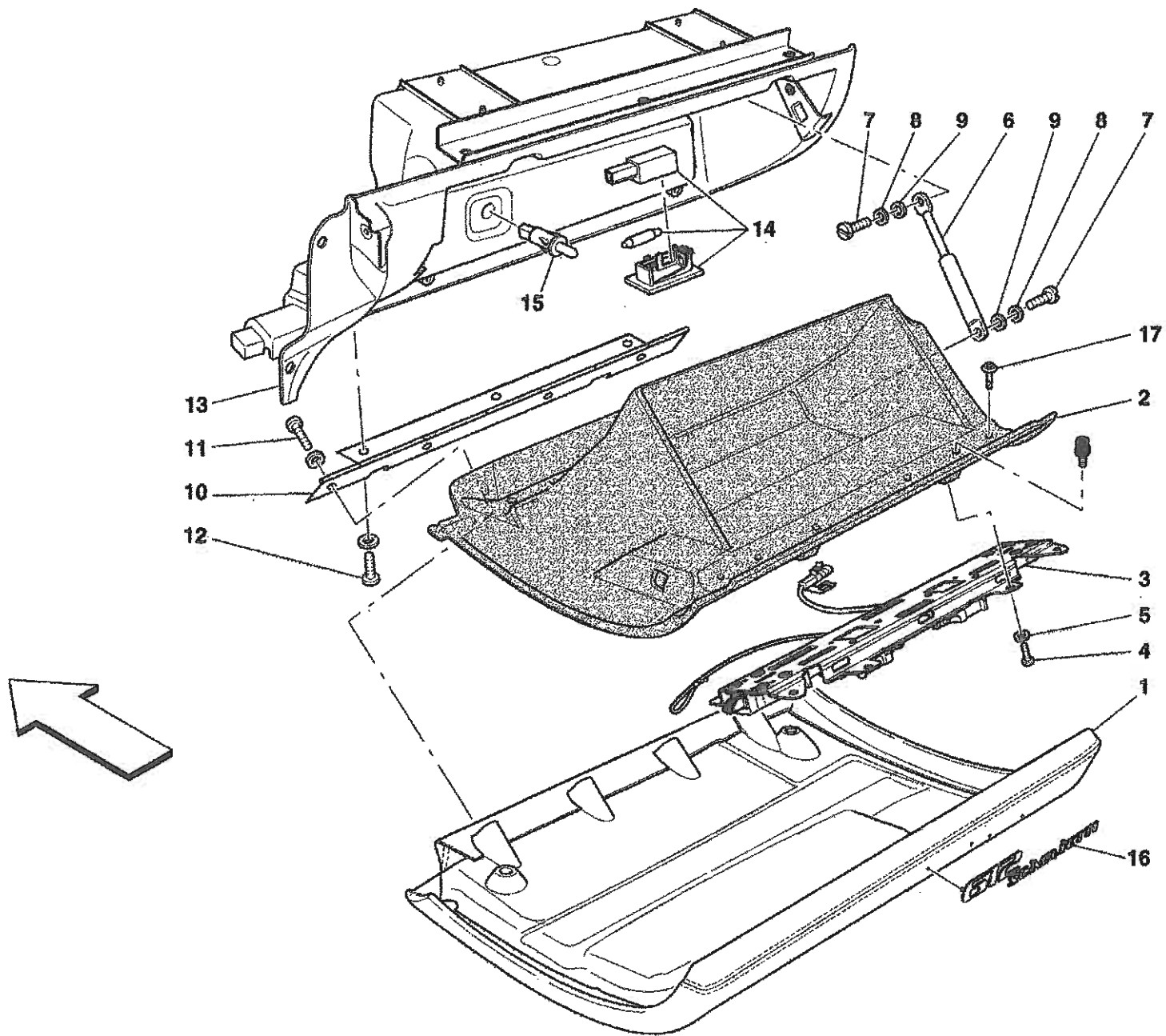
612 Scaglietti - 123 - TUNNEL - FRAMEWORK AND ACCESSORIES



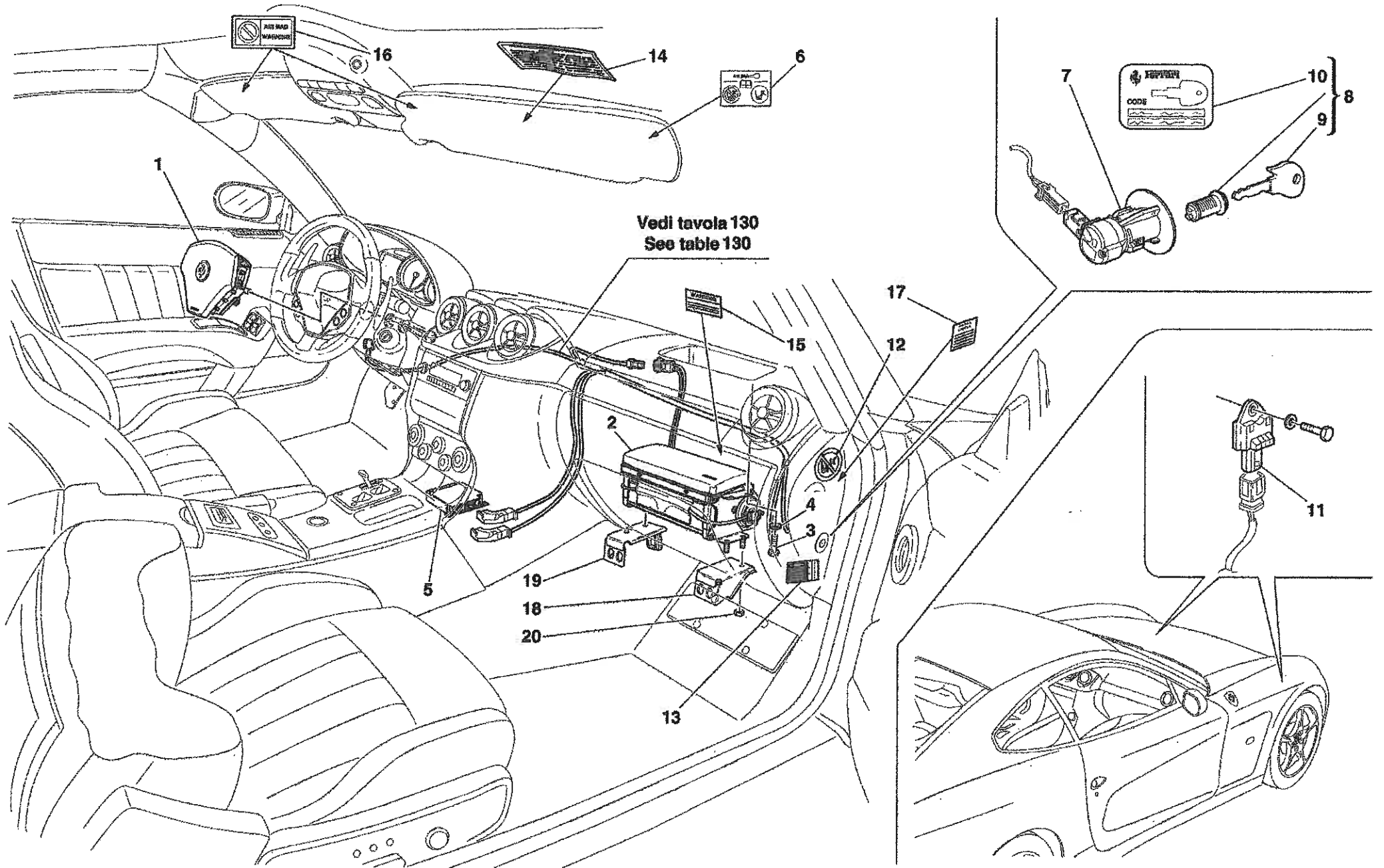
612 Scaglietti - 124 - INSTRUMENTS PANEL



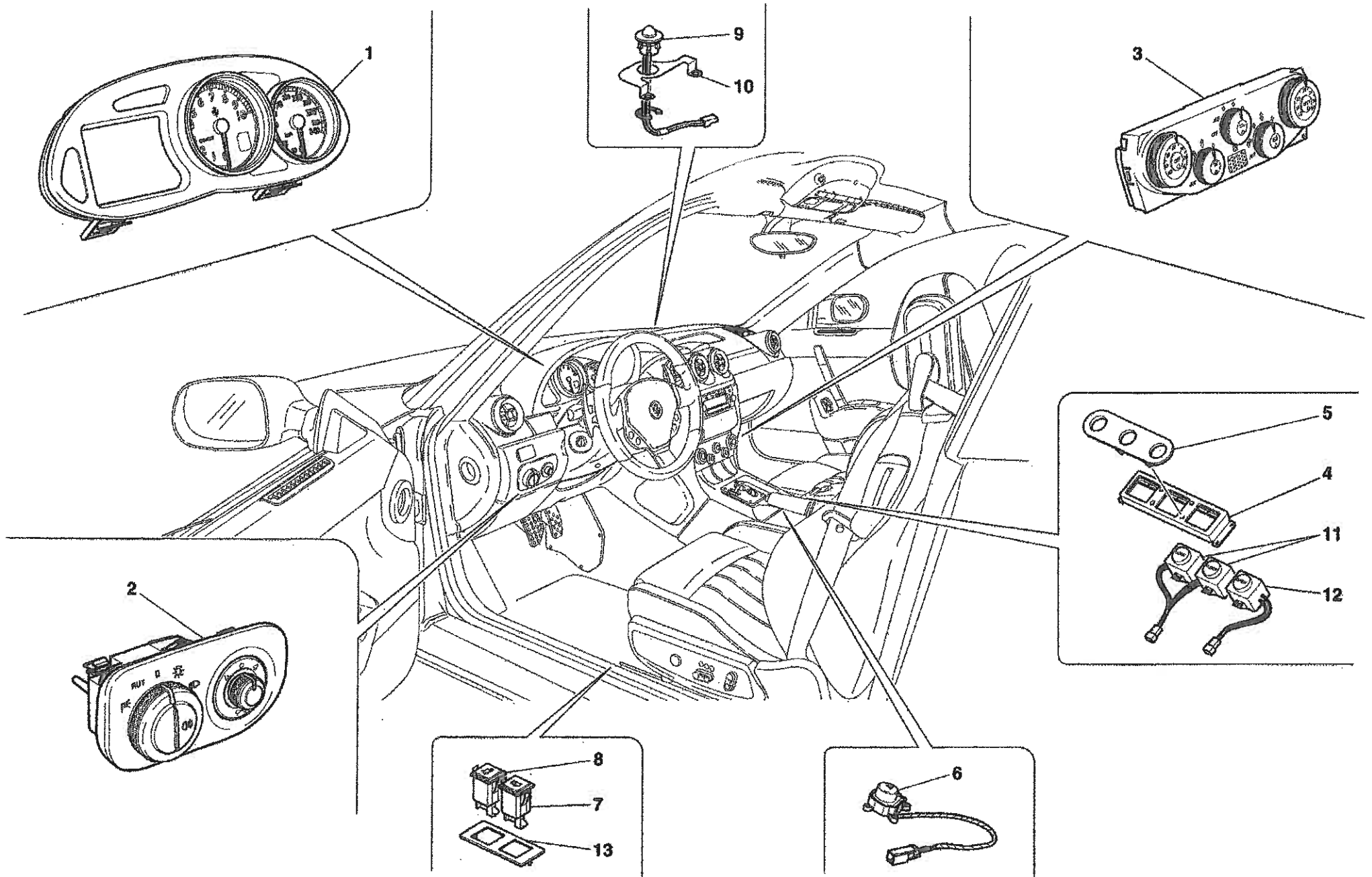
612 Scaglietti - 125 - DASHBOARD DRAWER



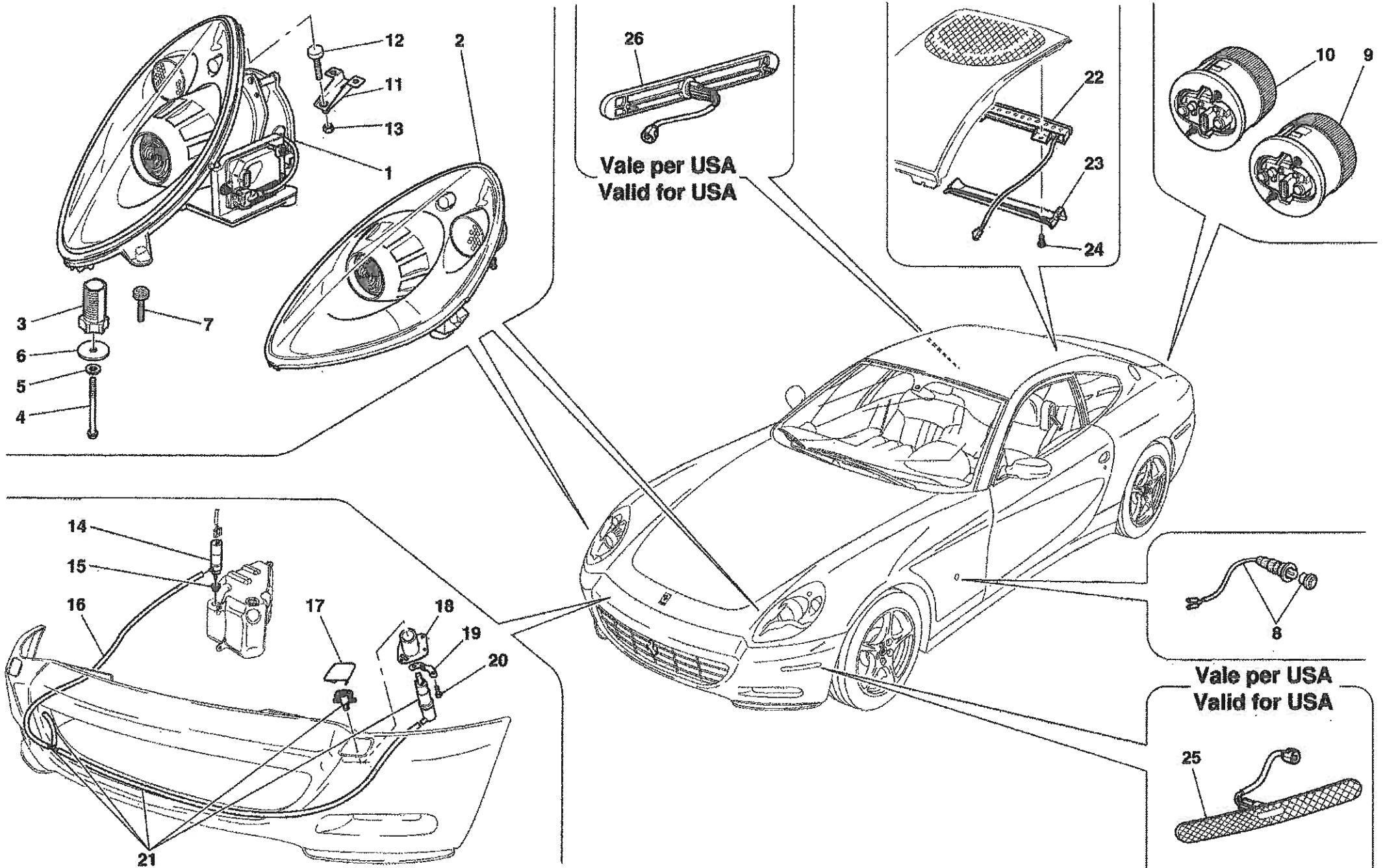
612 Scaglietti - 126 - AIR-BAG



612 Scaglietti - 127 - INSTRUMENTS

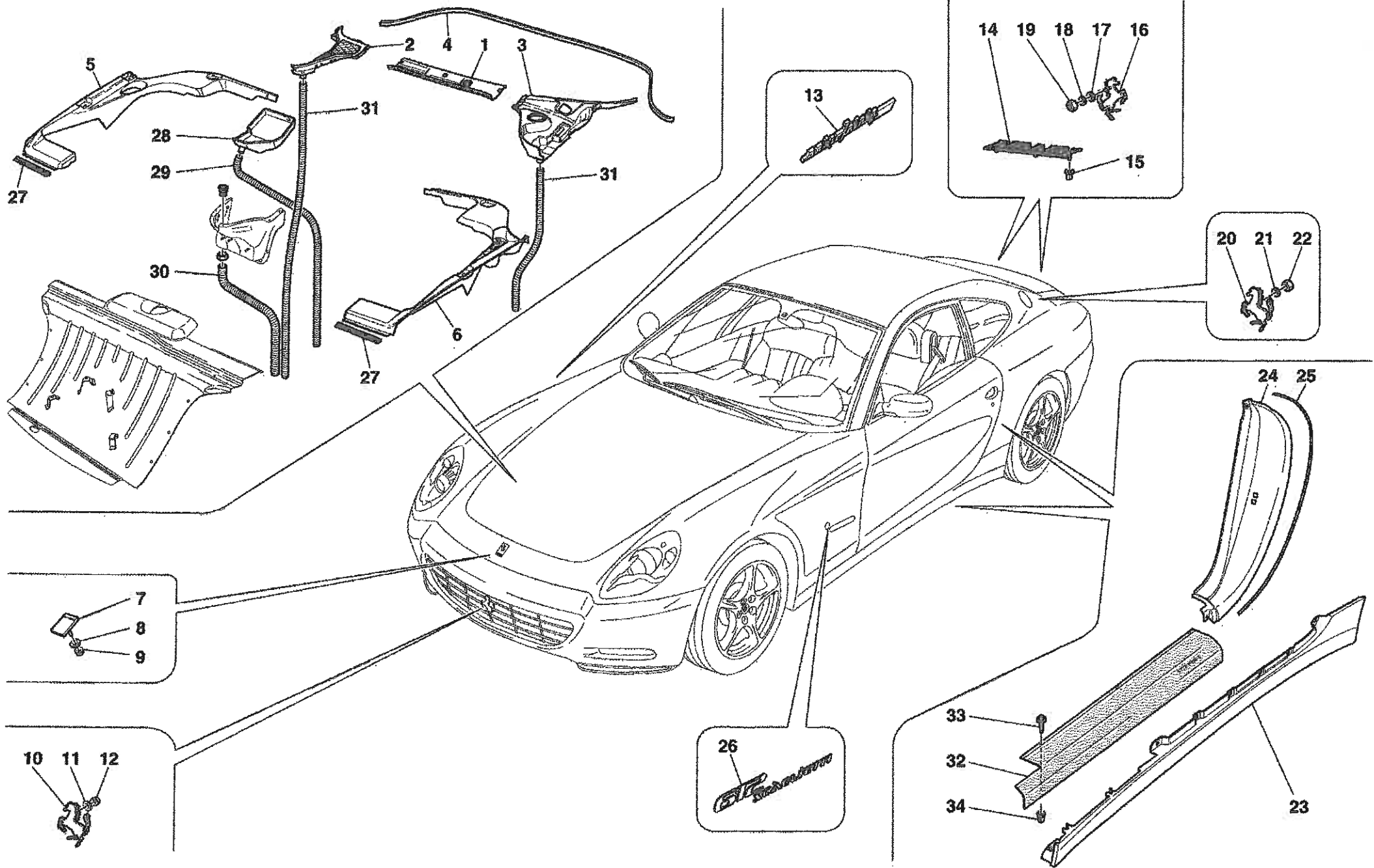


612 Scaglietti - 128 - FRONT AND REAR LIGHTS

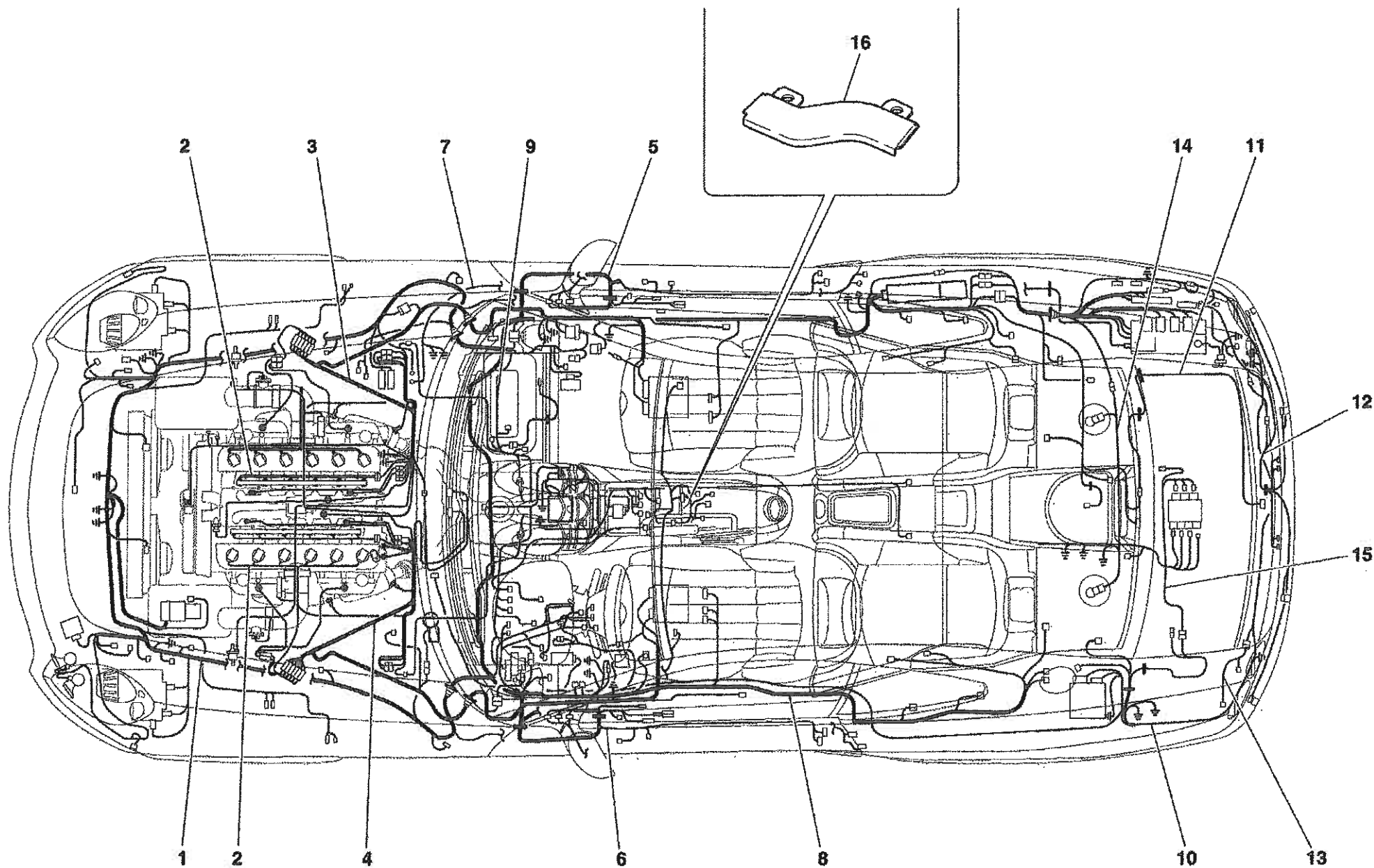




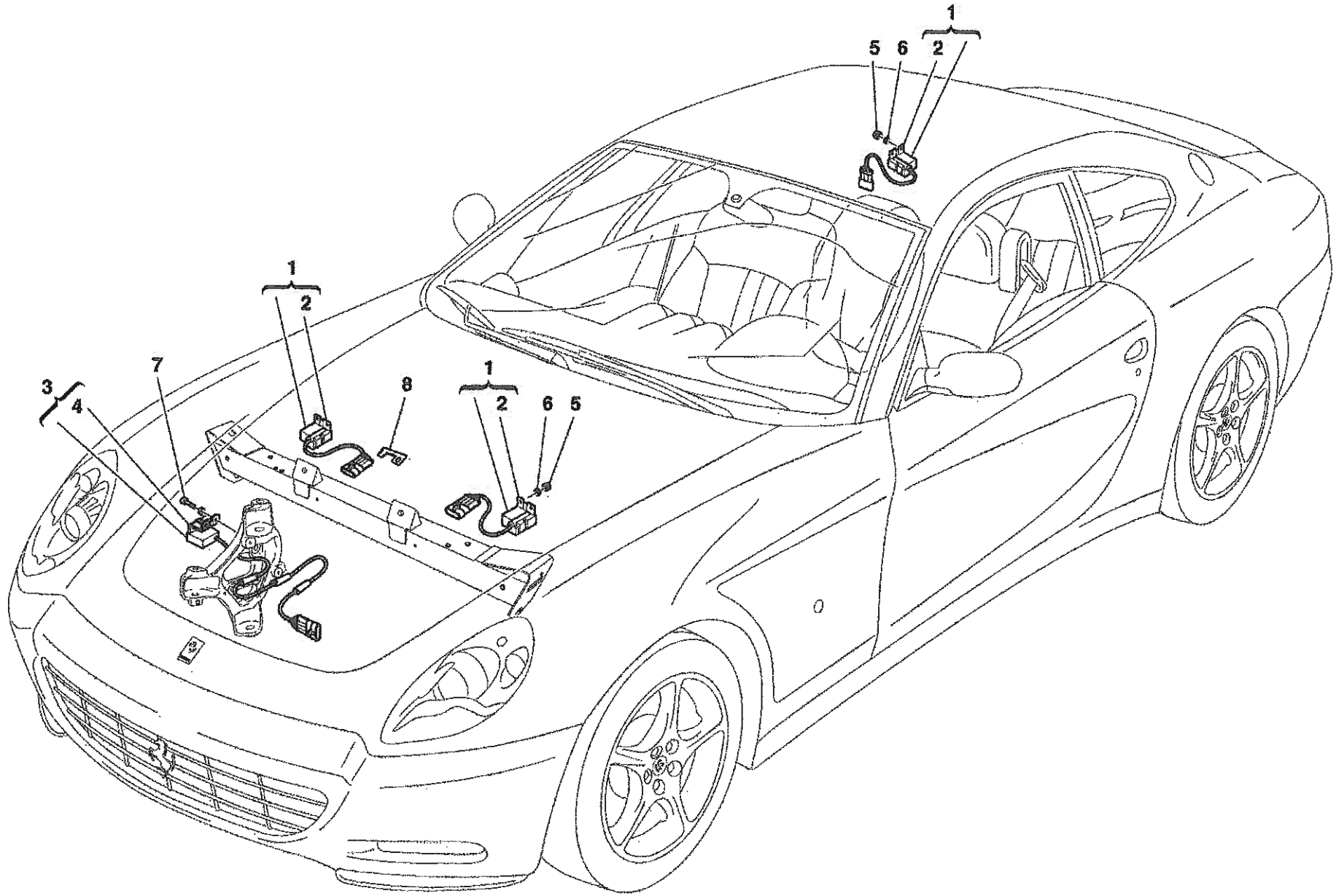
612 Scaglietti - 129 - OUTSIDE FINISHINGS



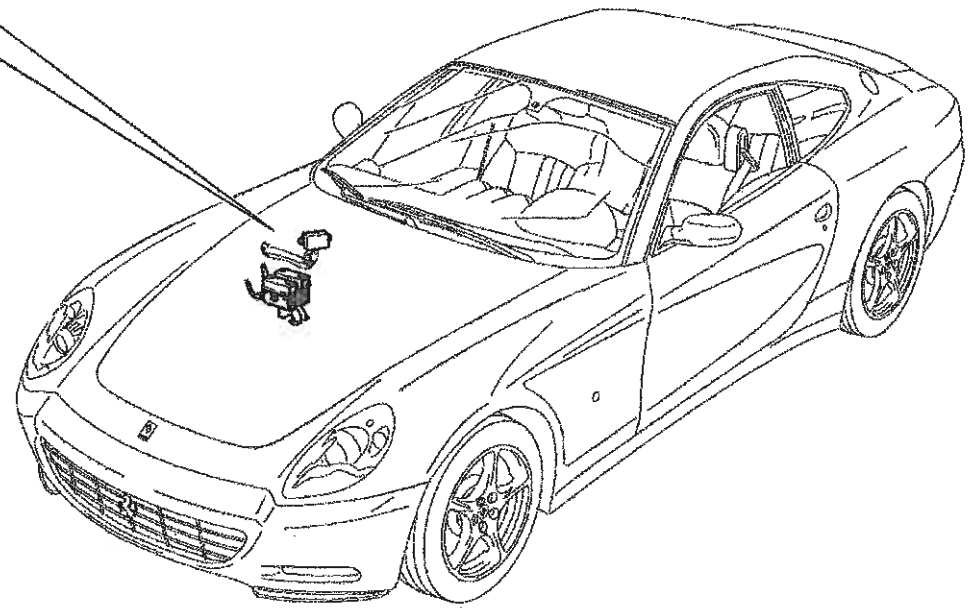
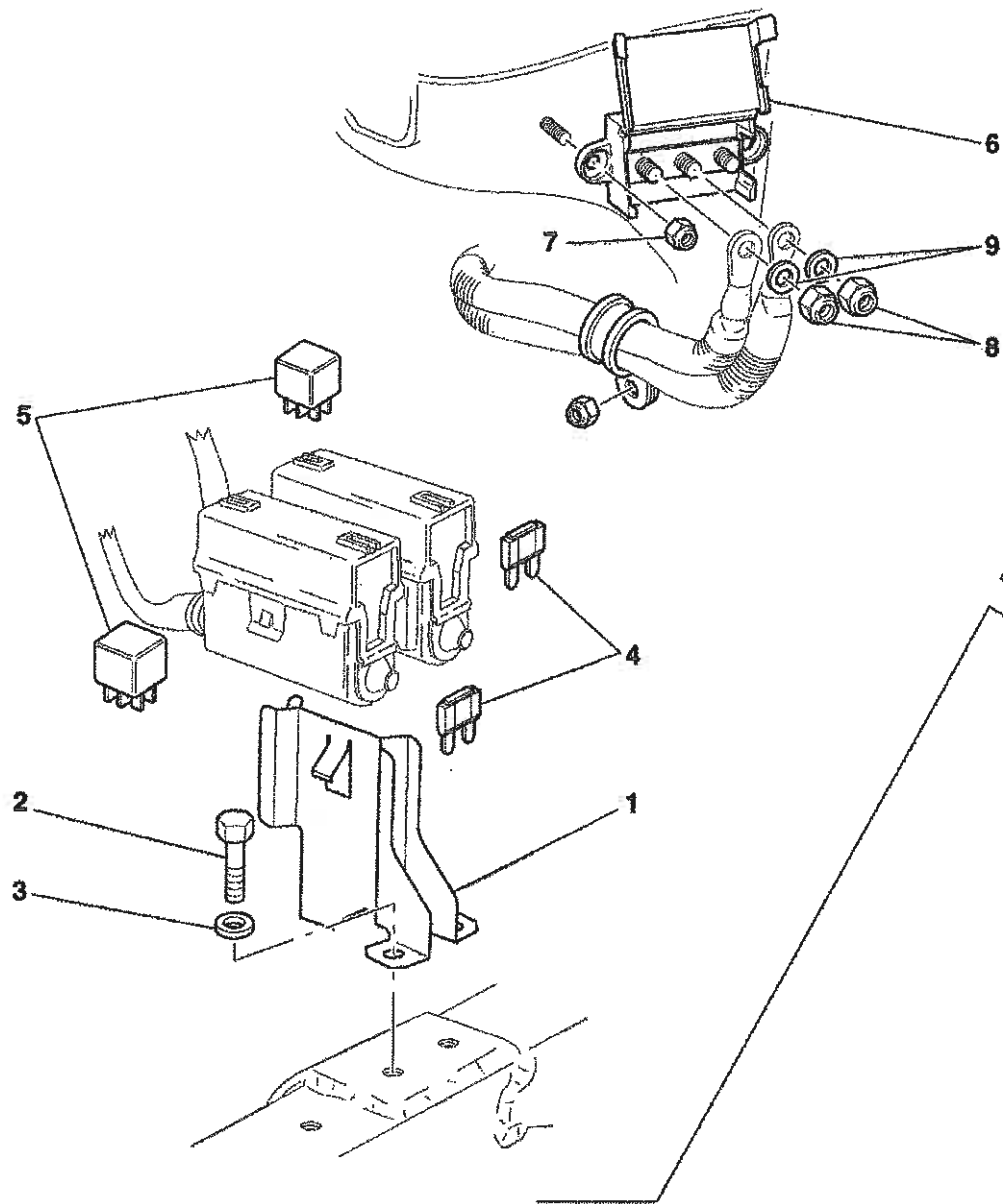
612 Scaglietti - 130 - ELECTRICAL SYSTEM



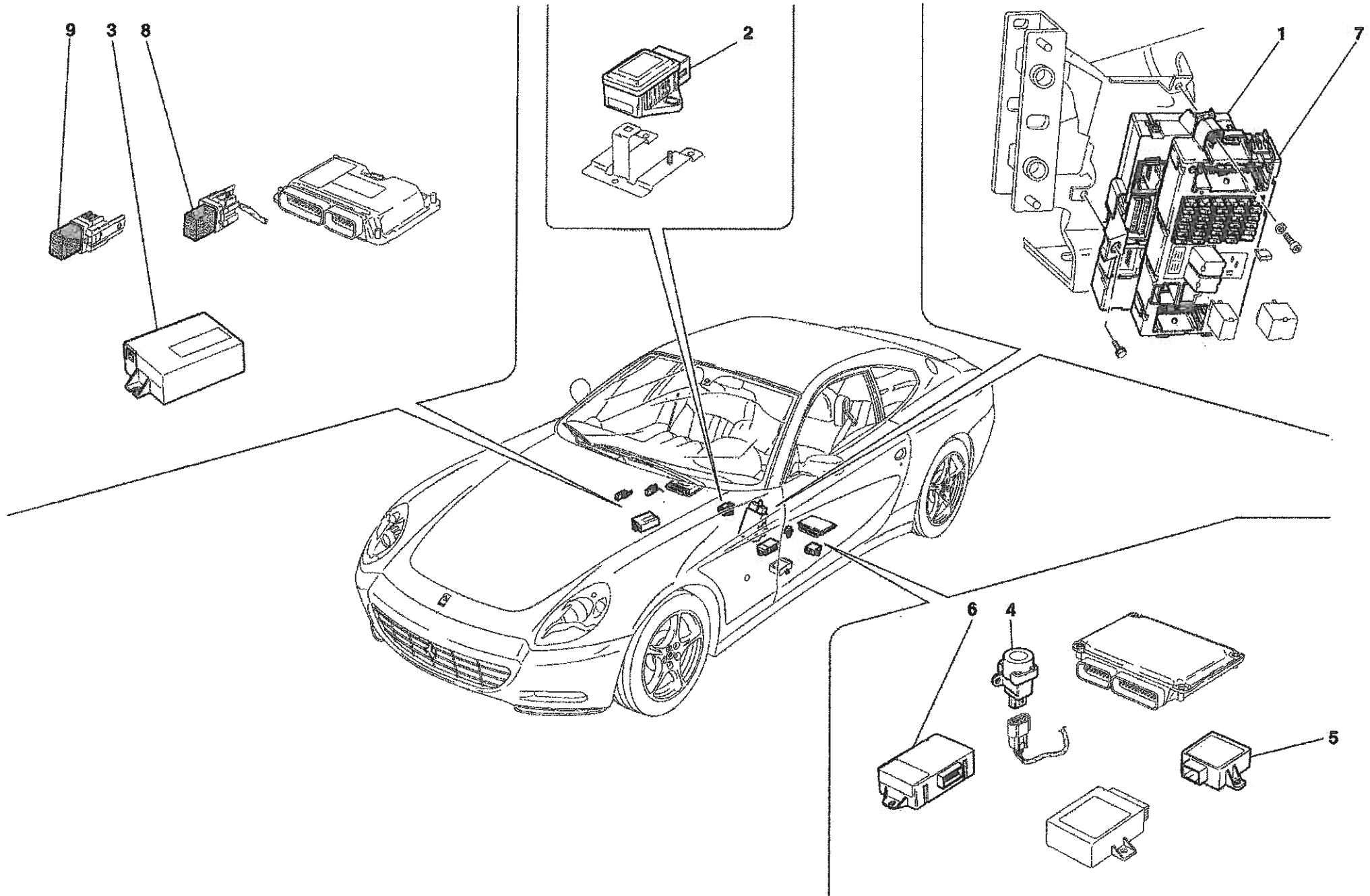
612 Scaglietti - 131 - ACCELERATION SENSORS



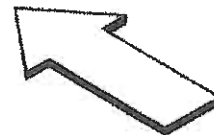
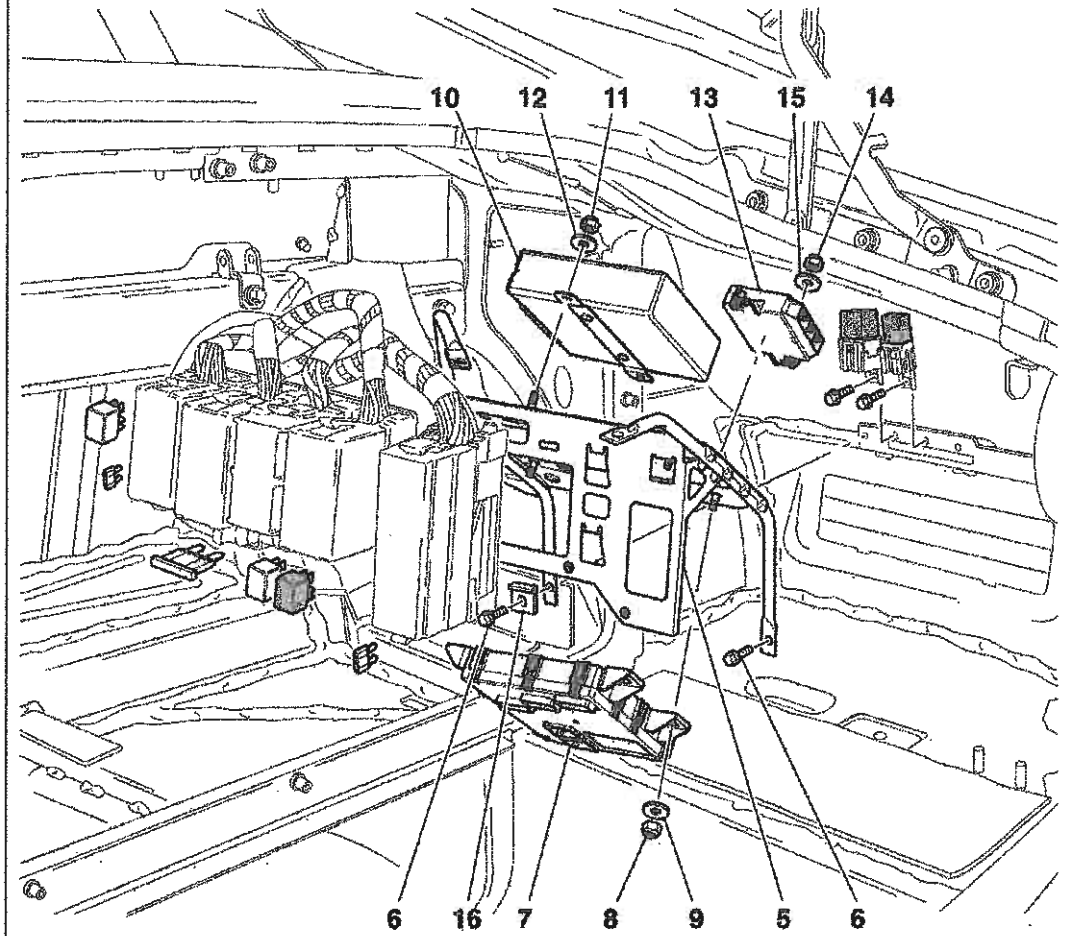
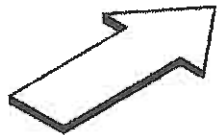
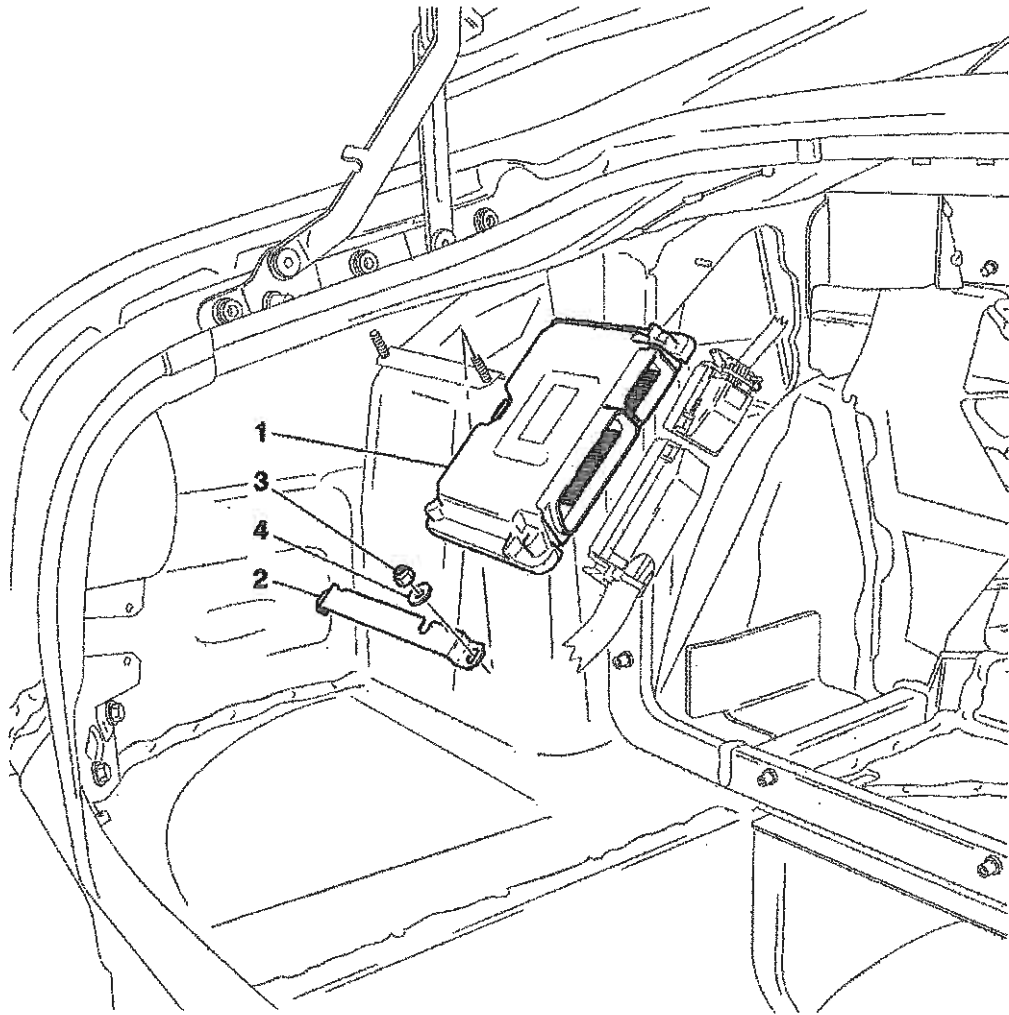
612 Scaglietti - 132 - MOTOR COMPARTMENTS CONTROL STATIONS



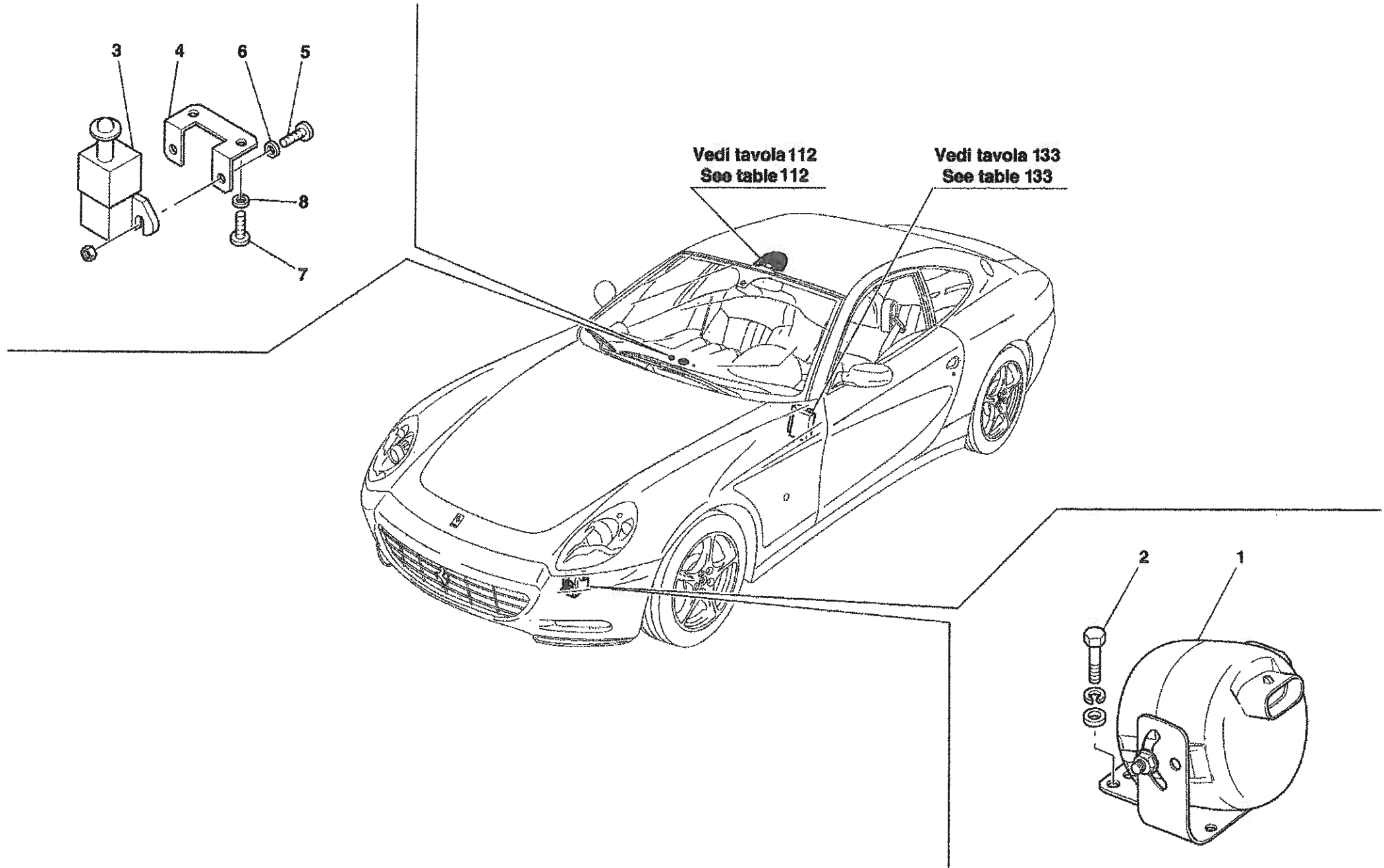
612 Scaglietti - 133 - PASSENGERS COMPARTMENT CONTROL STATIONS



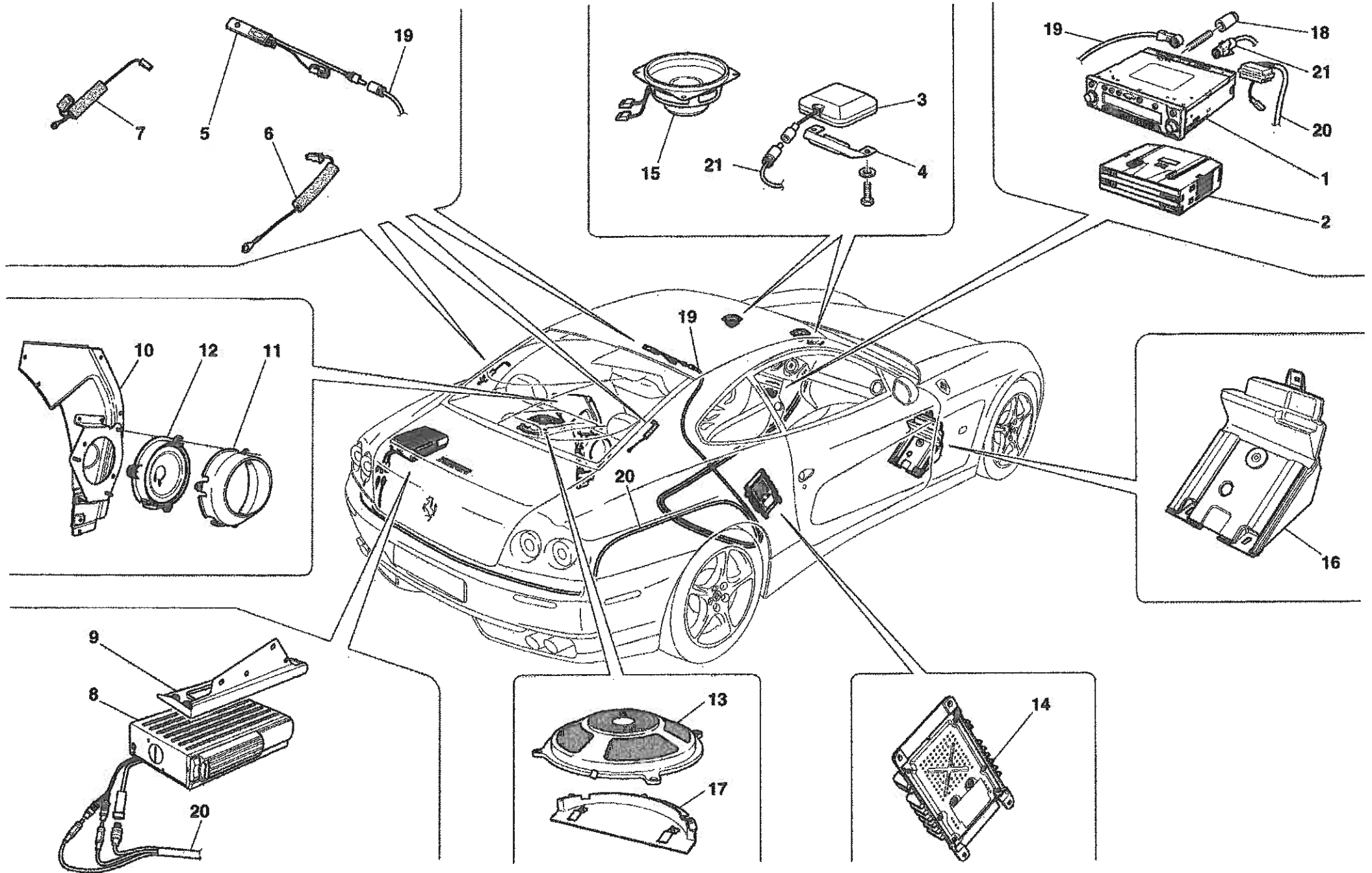
612 Scaglietti - 134 - TRUNK BOTTOM CONTROL STATIONS



612 Scaglietti - 135 - ANTI-THEFT ELECTRICAL BOARDS AND DEVICES

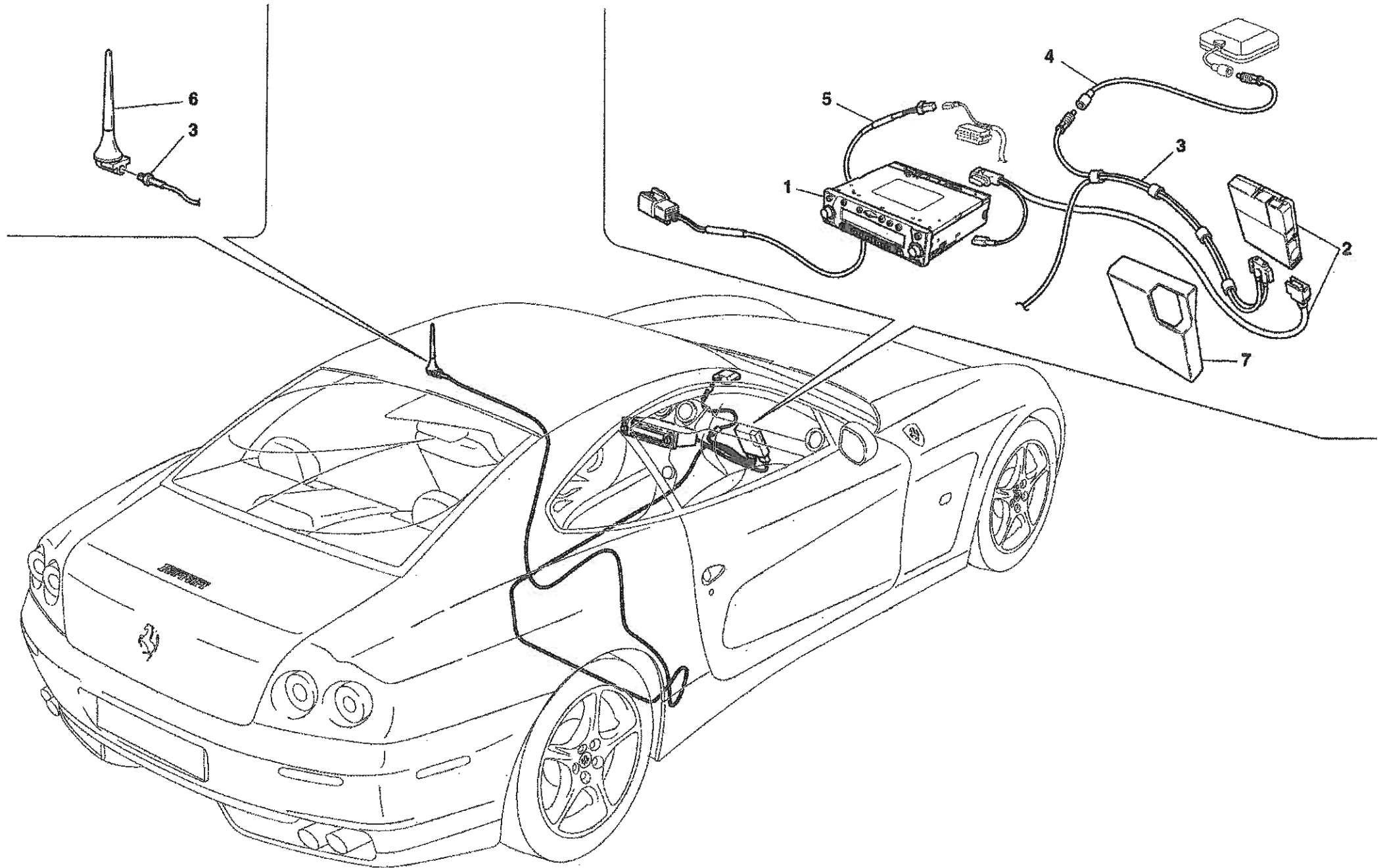


612 Scaglietti - 136 - STEREO EQUIPMENT - GPS





612 Scaglietti - 137 - TELEPHONE GPS ON-LINE PRO MODULE



612 Scaglietti - 138 - WINDSCREEN WIPER, WINDSCREEN WASHER AND HORNS

